



Commercial Vehicle Business Unit

Product Spare Parts Catalogue

Model	FULL FORWARD CONTROL CHASSIS WITH SLEEPER CAB,4X2, 6BTAA CUMMINS ENGINE, WHEEL BASE 3200 MM,ABS BRAKE,12 VOLTS
Model Category	HCV-II : (30 TONS TO 39 TONS)
VC No	20801032000R
Chassis Type	415206
Engine Type	6BTAA 5.9 CUMMINS EURO-II
Fuel Type	



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VC No : 20801032000R Group : (00) ENGINE Table : (00.01.03-ENGINE GASKET KIT)

Fig.	Part No	Part Description	Qty	Remarks
	278620999933	SET-UPPER ENGINE GASKET BS1/2/3	1	
	-	SEAL O RING (BIG)	1	
	-	SEAL O RING (SMALL)	1	
	-	WASHER SEALING	6	
	-	WASHER SEALING	4	
	-	WASHER SEALING	4	
	-	SEAL RECTANGULAR RING	1	
	-	GASKET CONNECTION	1	
	-	SEAL O RING	2	
	-	GASKET CONNECTION	2	
	-	GASKET OIL DRAIN	1	
	-	SEAL VALVE STEM	6	
	-	GASKET TURBOCHARGER	1	
	-	SEAL BANJO CONNECTOR	6	
	-	SEAL RECTANGULAR RING	6	
	-	SEAL VALVE STEM	6	
	-	GASKET EXHAUST MANIFOLD	6	
	-	GASKET INT. MANIFOLD COVER	1	
	-	WASHER SEALING	2	
	-	GASKET CYLINDER HEAD	1	
	-	ISOLATOR NOISE	6	
	-	GASKET VALVE COVER	6	
	-	SEAL INJECTOR	6	
	278601999993	SET-LOWER ENGINE GASKET BS1/2/3	1	
	-	SEAL O RING	1	

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VC No : 20801032000R Group : (00) ENGINE Table : (00.01.03-ENGINE GASKET KIT)

Fig.	Part No	Part Description	Qty	Remarks
	-	GASKET PUSH ROD COVER	1	
	-	SEAL GROMMET	6	
	-	KIT OIL SEAL	1	
	-	GASKET REAR COVER	1	
	-	GASKET REAR HOUSING	1	
	-	SEAL O RING	1	
	-	SEAL O RING	1	
	-	SEAL RECTANGULAR RING	1	
	-	GASKET GEAR COVER	1	
	-	SEAL OIL	1	
	-	GASKET COVER PLATE	2	
	-	GASKET FILTER HEAD	1	
	-	GASKET LUB COOLER	1	
	-	SEAL RECTANGULAR RING	1	
	-	SEAL O RING	1	
	-	SEAL O RING	1	
	-	WASHER SEALING	1	
	-	WASHER SEALING	1	
	-	GASKET FLANGE	1	
	-	SEAL RECTANGULAR RING	1	
	-	SEAL RECTANGULAR RING	1	
	-	NOZZLE PISTON COOLING	6	

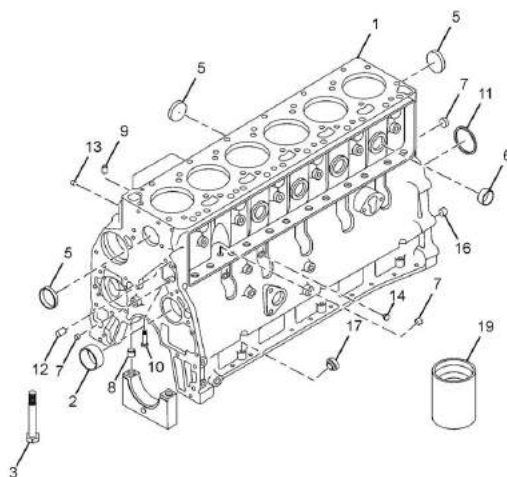
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VC No : 20801032000R Group : (00) ENGINE Table : (00.01.04-CYLINDER BLOCK)

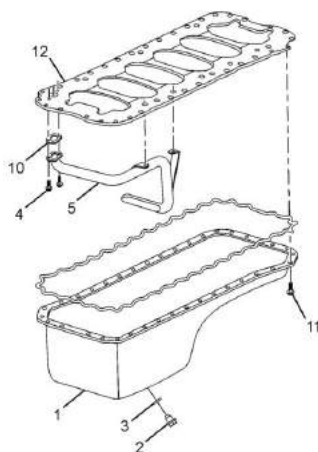
Fig.	Part No	Part Description	Qty	Remarks
1	278601990110	BLOCK CYLINDER 6BT BS1/2/3	1	
2	278601993402	BUSHING	1	
2	278605999934	BUSHING (OVERSIZE FOR NO. 1 BORE)	1	REPAIR PURPOSE
2	278607999980	BUSHING (OVERSIZE FOR NO.2-6 BORE)	5	REPAIR PURPOSE
3	278601999903	SCREW HEX. HEAD CAP M 14 X2.0X119	14	
5	278601989936	PLUG EXPANSION	6	
6	278601999906	PLUG EXPANSION	4	
7	278601999907	PLUG EXPANSION	3	REPAIR PURPOSE
8	278601999914	DOWEL RING M 18X10	14	
9	278601999908	DOWEL RING M 16X10	2	
10	278618999934	NOZZLE PISTON COOLING	6	
11	278601999910	PLUG EXPANSION	1	
12	278601999911	DOWEL PIN M 10X16	2	
13	278601999945	PLUG PIPE	1	
14	278601999913	PLUG PIPE	1	
16	278601999914	DOWEL RING	2	
17	278601999915	PLUG EXPANSION	2	
19	278601999916	CYLINDER LINER W/COLLAR B5.9 BS2/3/4	6	REPAIR PURPOSE
	278605999937	PLUG,EXPANSION	1	



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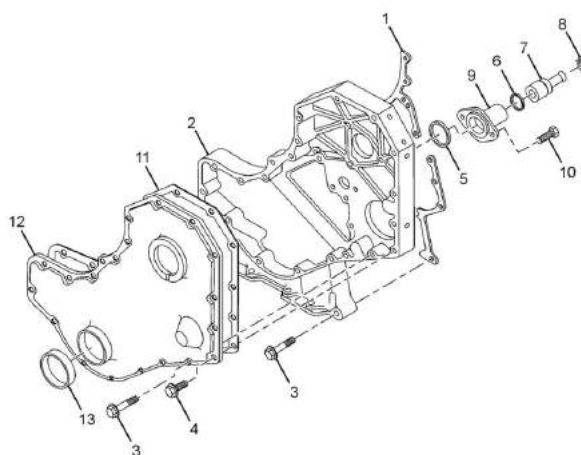
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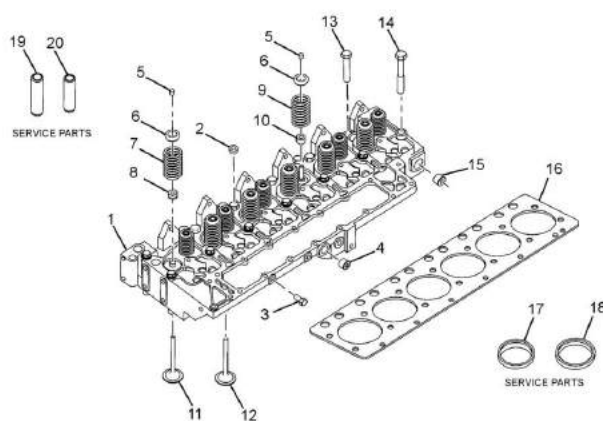
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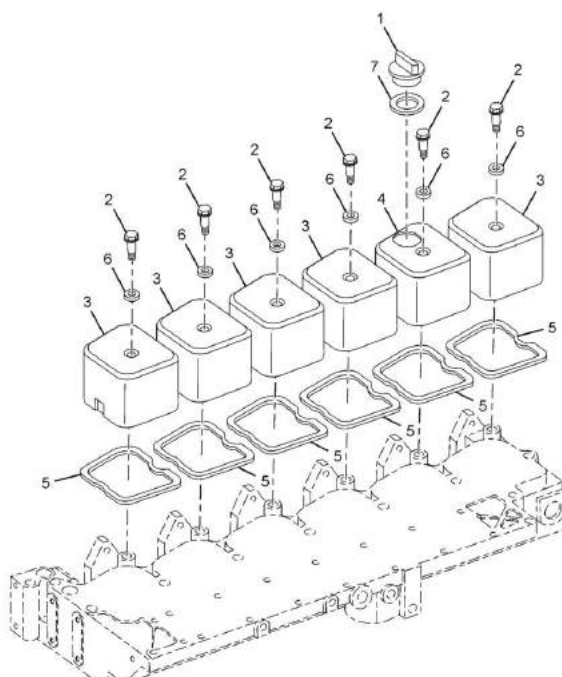
Fig.	Part No	Part Description	Qty	Remarks
1	278601990112	ASSY. CYLINDER HEAD W/VALVES BS1/2/3	1	
2	278601999920	PLUG EXPANSION	5	
3	278601999913	PLUG PIPE	2	
4	278601999945	PLUG PIPE	5	
5	278601999925	COLLET VALVE	24	
6	278605999960	RETAINER VALVE SPRING	12	
7	278601999912	SPRING COMPRESSION	6	
8	278605999959	OIL SEAL (VALVE STEM) BS1/2/3/4	6	
9	278601999921	SPRING VALVE	6	
10	278605999959	OIL SEAL (VALVE STEM) BS1/2/3/4	6	
-	885401012786	VALVE KIT 6BT BS II	1	
	-----	Consists of:		
11	278601999926	VALVE,INTAKE 6BT BS1/2/3	6	
12	278601999928	VALVE,EXHAUST 6BT 125/230HP BS1/2/3	6	
13	278601999929	SCREW HEX. HEAD CAP	6	
14	278601999930	SCREW HEX. HEAD CAP	14	
15	278601999944	PLUG PIPE	1	
16	278601990118	GASKET,CYLINDER HEAD 6BT BS1/2/3/4	1	
16	278601999932	GASKET,CYL. HEAD RS1 0.25MM 6BT BS2/BS3	1	SERVICE PART
16	278601999933	GASKET,CYLINDER HEAD 6BT BS1/BS2	1	SERVICE PART
17	278601999934	INSERT VALVE EXHAUST	6	SERVICE PART
18	278601999935	INSERT VALVE INTAKE	6	SERVICE PART
19	278601999936	GUIDE VALVE STEM INTAKE	6	
20	278601999937	GUIDE VALVE STEM EXHAUST	6	



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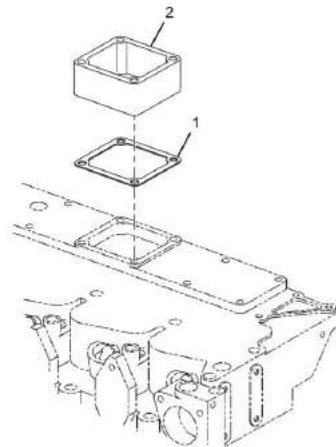
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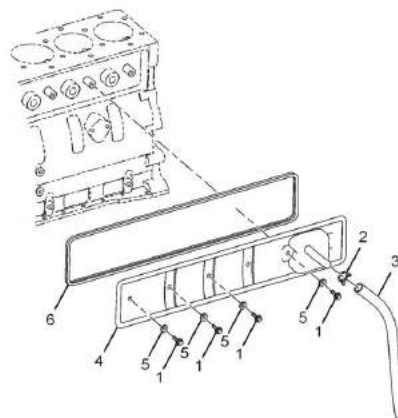
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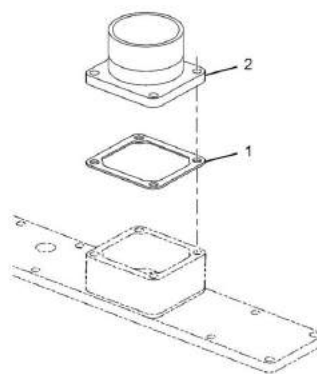
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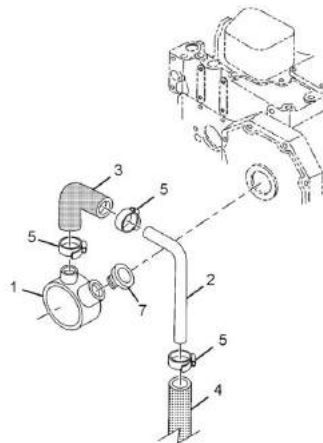
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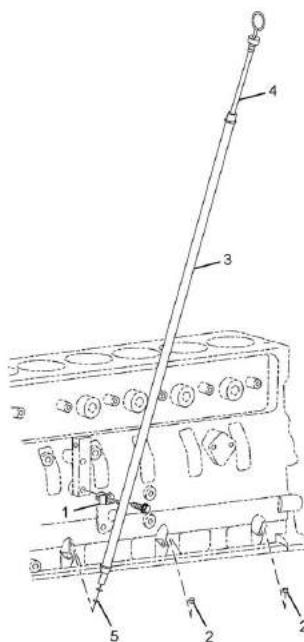
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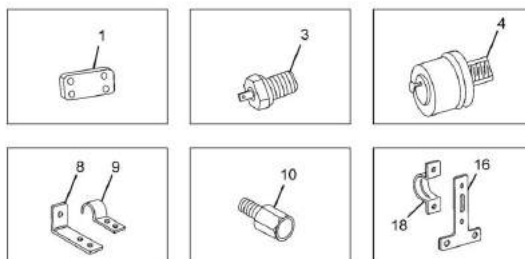
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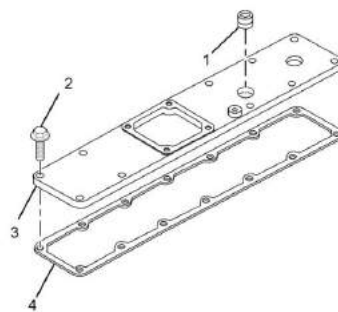
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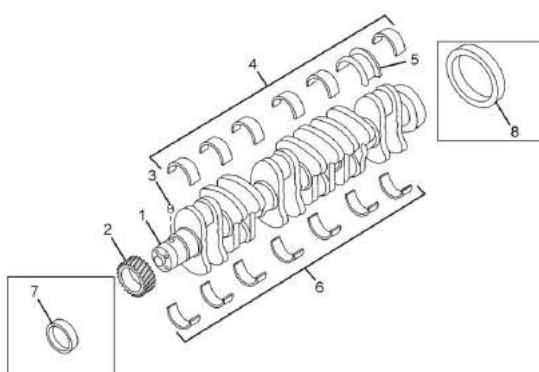
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VC No : 20801032000R Group : (00) ENGINE Table : (00.03.01-CRANKSHAFT AND MAIN BEARING)

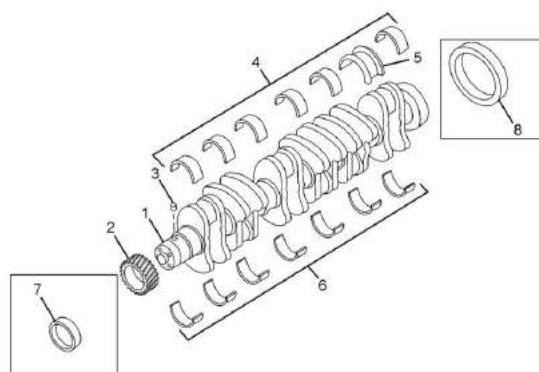
Fig.	Part No	Part Description	Qty	Remarks
1	278603990246	CRANKSHAFT,ENGINE W/GEAR 6BT BS1/2/3/4	1	
2	278603999905	GEAR CRANKSHAFT	1	
3	278603999906	DOWEL PIN	1	
	278601999801	SET-MAIN BRG STD BS1/2/3/4	1	NO LONGER SERVICEABLE, SERVICE
	278603990202	KIT-MAIN BEARING ISBe5.9 BS1/2/3/4	1	SERVICED AS A SET
4	-	BEARING MAIN (UPPER)	6	
6	-	BEARING MAIN (LOWER)	7	
5	-	BEARING CRANKSHAFT (THRUST)	1	
	278601999802	SET-MAIN BEARING RS1 6BT BS1/2/3	1	SERVICED AS A SET
4	-	BEARING MAIN (UPPER)	6	
6	-	BEARING MAIN (LOWER)	7	
5	-	BEARING CRANKSHAFT (THRUST)	1	
	278603990106	SET-MAIN BEARING RS2 BS1/2/3	1	SERVICED AS A SET
4	-	BEARING MAIN (UPPER)	6	
6	-	BEARING MAIN (LOWER)	7	
5	-	BEARING CRANKSHAFT (THRUST)	1	
	278603990107	SET OF MAIN BEARING (RS III) CONSISTS OF:(0.75 MM OVERSIZE)	1	SERVICED AS A SET
4	-	BEARING MAIN (UPPER)	6	
6	-	BEARING MAIN (LOWER)	7	
5	-	BEARING CRANKSHAFT (THRUST)	1	
	278603990108	SET OF MAIN BEARING (RS IV) CONSISTS OF:(1.00 MM OVERSIZE)	1	SERVICED AS A SET
4	-	BEARING MAIN (UPPER)	6	
6	-	BEARING MAIN (LOWER)	7	
5	-	BEARING CRANKSHAFT (THRUST)	1	
7	278603999907	SLEEVE WEAR-FRONT BS1/2/3	1	SERVICE PART



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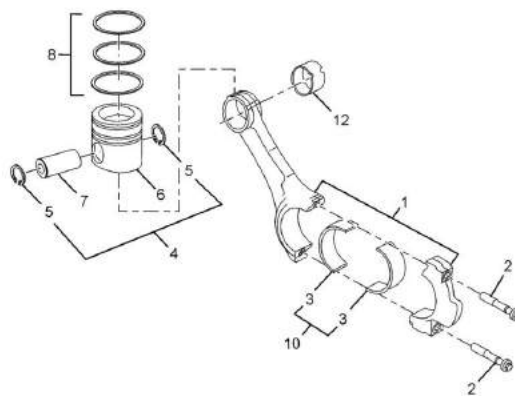
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VC No : 20801032000R Group : (00) ENGINE Table : (00.03.02-CONNECTING ROD AND PISTON)

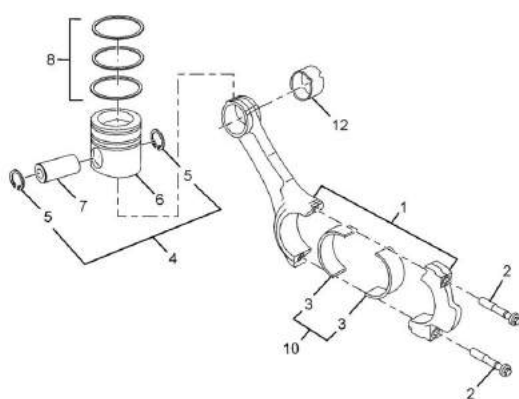
Fig.	Part No	Part Description	Qty	Remarks
1	278603990175	CONNECTING ROD ISBe5.9/6.7 BS1/2/3/4/6	6	
2	278603998002	SCREW,CONNECTING ROD CAP	12	FOR FRACTURE SPLIT CONNECTING
2	278603999901	SCREW CONNECTING ROD CAP	12	FOR MACHINED CONNECTING ROD
	-----	BARE PISTON SET		
4	278603999973	KIT-BARE PISTON STD 6BT(SET OF 6)BS1/2/3	1	SERVICED AS A SET
6	-	PISTON	6	NOT SERVICED LOOSE
7	-	PIN PISTON	6	NOT SERVICED LOOSE
5	-	RETAINING RING	12	NOT SERVICED LOOSE
4	278603999975	KIT-PISTON BARE RS1 6BT BS2/3/4	1	SERVICED AS A SET
6	-	PISTON	6	NOT SERVICED LOOSE
7	-	PIN PISTON	6	NOT SERVICED LOOSE
5	-	RING RETAINING	12	NOT SERVICED LOOSE
4	278603999841	SET-BARE PISTON RS-II BS1/2	1	SERVICED AS A SET
6	-	PISTON	6	NOT SERVICED LOOSE
7	-	PIN PISTON	6	NOT SERVICED LOOSE
5	-	RING RETAINING	12	NOT SERVICED LOOSE
	-----	PISTON RING SET		
8	278603999977	SET-PISTON RING STD BS1/2/3	1	SERVICED AS A SET
	-	OIL RING	6	NOT SERVICED LOOSE
	-	COMPRESSION RING	6	NOT SERVICED LOOSE
	-	COMPRESSION RING	6	NOT SERVICED LOOSE
8	278603999978	SET-PISTON RINGS RS1 BS1/2/3	1	SERVICED AS A SET
	-	OIL RING	6	NOT SERVICED LOOSE
	-	COMPRESSION RING	6	NOT SERVICED LOOSE
	-	COMPRESSION RING	6	NOT SERVICED LOOSE



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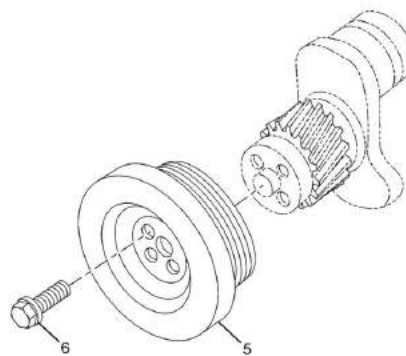
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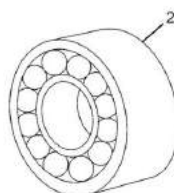
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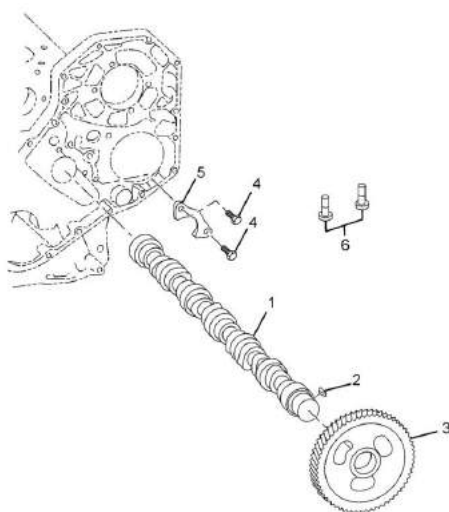
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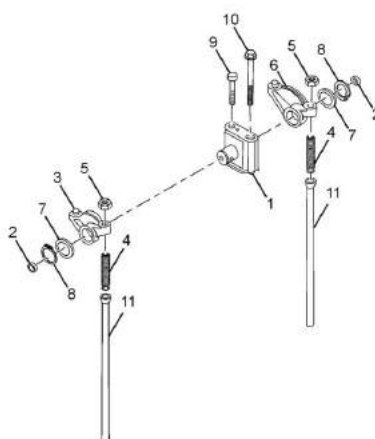
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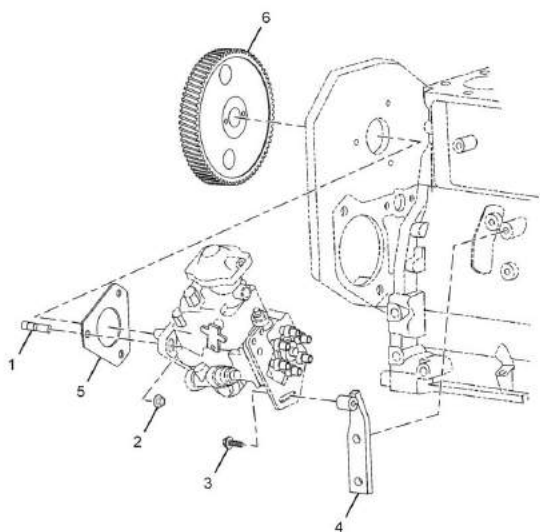
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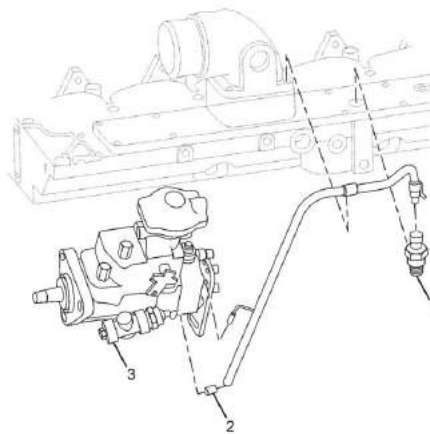
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[illegible]

LPK2516C-00.07.01

EOT

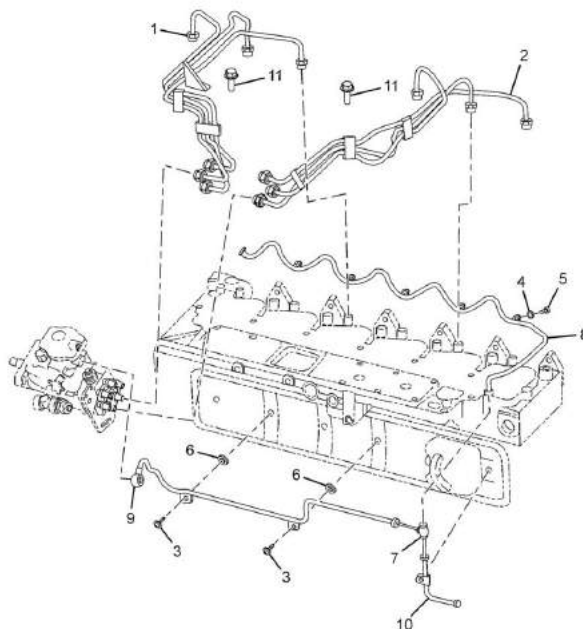
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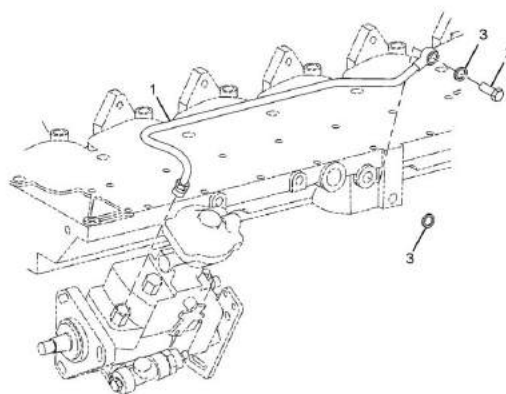
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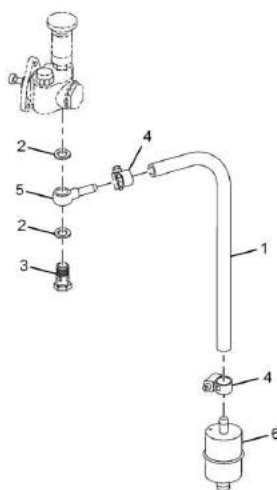
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LPT2515C-00.07.05

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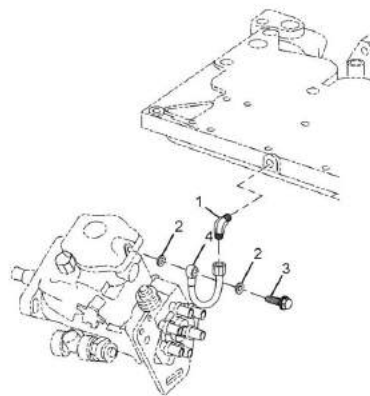
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LPT2515C-09.07.08

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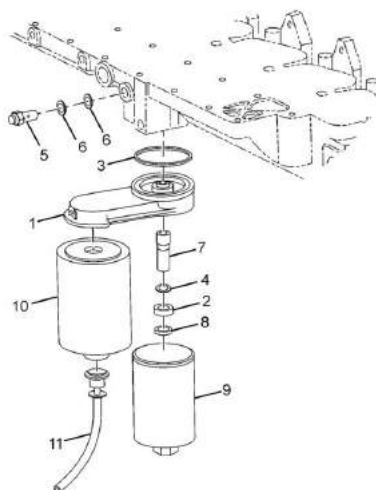
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LPK2516C-00 07.07

E07

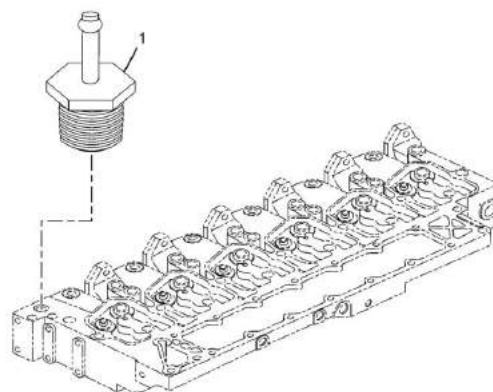
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Updated on : Thu May 5 2022 20:15:02

[illegible]

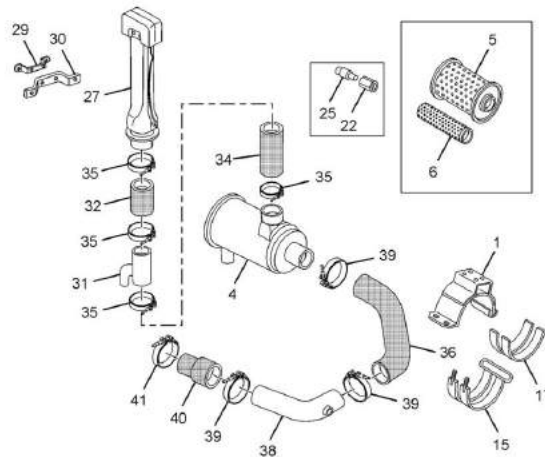
LPK2516C-00.09.02

E07

Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (00) ENGINE Table : (00.09.04-AIR FILTER)

Fig.	Part No	Part Description	Qty	Remarks
1	278609130173	ASSY AIR FILTER MOUNTING BRACKET	1	
4	278609130152	ASSY AIR FILTER	1	
5	278609139908	AIR FILTER PRIMARY ELEMENT BS1/2/3/4/6	1	
6	278609139909	AIR FILTER ELEMENT SAFETY BS1/2/3/4/6	1	
15	278609130131	ASSY STRAP WITH SHACKLE	1	
17	252509139902	RUBBER STRAP	2	
22	278609139920	ADAPTOR (M10x1 FEMALE TO 1/8 FEMALE)	1	
25	254709139918	SERVICE INDICATOR BS1/2/3/4/6	1	
27	278609130355	ASSY. AIR INLET DUCT BS1/2/3/4	1	OPTIONAL
27	278609130355	ASSY. AIR INLET DUCT BS1/2/3/4	1	OPTIONAL
29	278609130257	ASSY CLAMP TOP (ON CAB REAR WALL)	1	
30	278609130258	ASSY BRACKET BOTTOM (FOR DUCT MTG ON CAB)	1	
31	278609130213	ASSY PRE-CLEANER	1	
32	278609135807	RUBBER HOSE (FROM DUCT TO PRE CLEANER)	1	
34	278609135841	HOSE (AIR INLET DUCT TO AIR FILTER)	1	
35	14280598233	HOSE CLAMP TB-144 SAE J1508	4	
36	278609135889	HOSE-FLEXIBLE BS1/2/3/4	1	
38	278609130323	ASSY AIR INTAKE PIPE	1	
39	14280598225	HOSE CLAMP TB-146	3	
	278609130124	ASSY BRACKET (AIR INTAKE CLAMPING)	1	
	278609130324	ASSY CLAMP	1	
40	278609135812	RUBBER HOSE (REDUCER)	1	
41	14280598209	HOSE CLAMP TB 112	1	



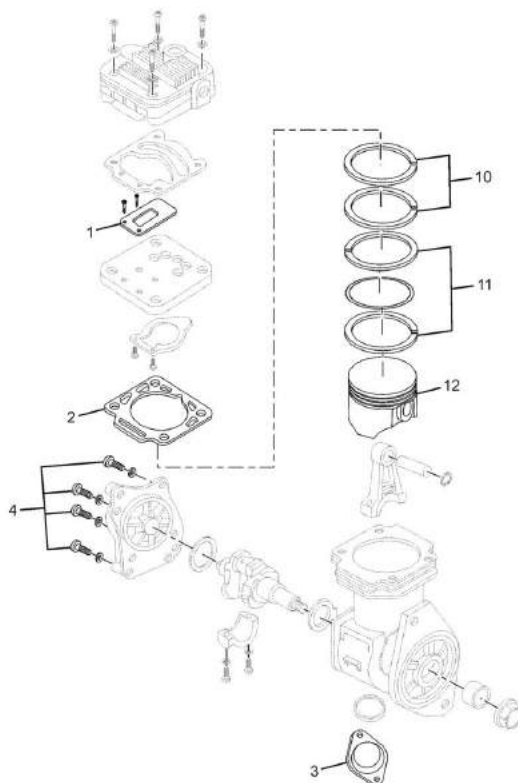
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P08

Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (00) ENGINE Table : (00.13.02-REPAIR KIT FOR AIR COMPRESSOR)

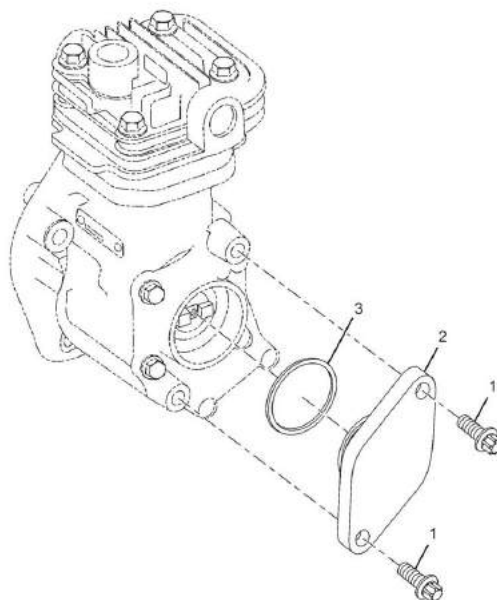
Fig.	Part No	Part Description	Qty	Remarks
-	W6155000007	CYLINDER HEAD TOP PORT	1	
-	278613999916	GASKET KIT CYLINDER HEAD CONSISTS OF :	1	
1	-	DELIVERY REED	1	
2	-	DELIVERY JOINT	1	
-	278613999917	MAJOR REPAIR KIT	1	
1	-	DELIVERY REED	1	
2	-	DELIVERY JOINT	1	
3	-	COVER SUMP	1	
4	-	SET SCREW	4	
-	278613999918	REPAIR KIT PISTON RING STD BS1/2/3	1	
-	-	INLET JOINT	1	
-	-	RIVET	4	
2	-	DELIVERY JOINT	1	
10	-	COMPRESSION RING	2	
11	-	OIL CONTROL RIN G	1	
-	278613999919	REPAIR KIT-PISTON RING 1	1	
10	-	COMPRESSION RING	2	
11	-	OIL CONTROL RING	1	
12	-	PISTON	1	
-	278613999920	REPAIR KIT-PISTON RING 2	1	
10	-	COMPRESSION RING	2	
11	-	OIL CONTROL RING	1	



LPK2516C-00 13.02-R1

D14

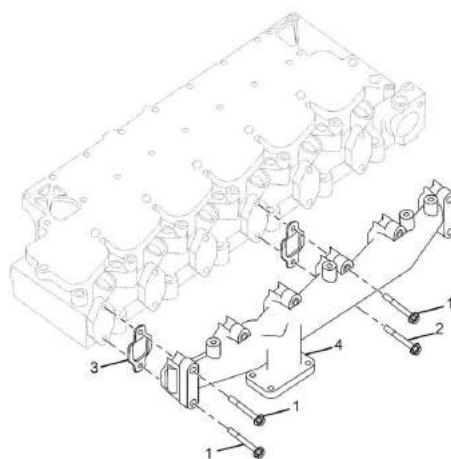
Updated on : Thu May 5 2022 20:15:02

[illegible]

LPK2516C-00.13.03

FOT

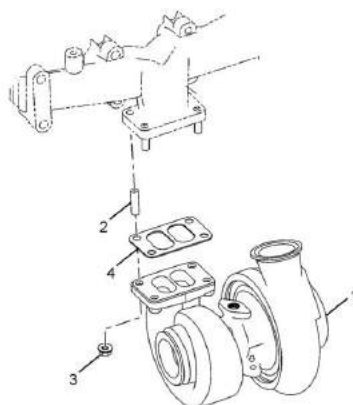
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LPX2516C-00.14.01

502

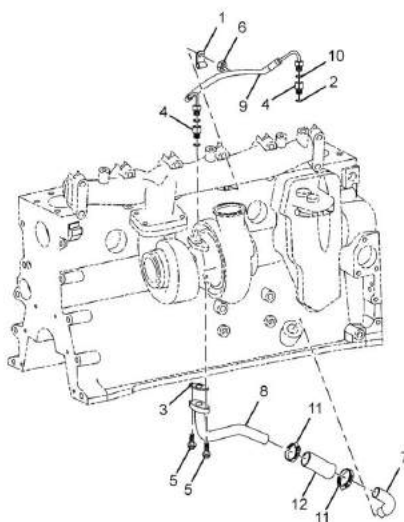
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LPK2516C-00.14.02

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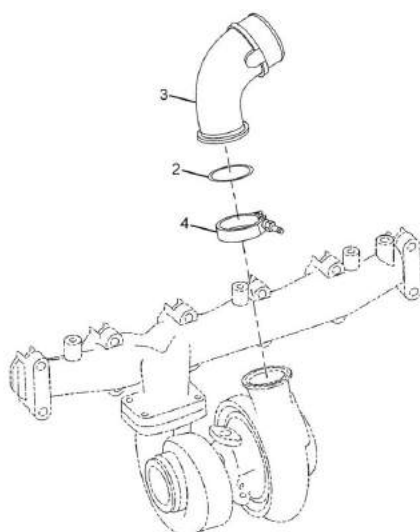
Updated on : Thu May 5 2022 20:15:02



LPT2515C-00 14.03

LOT

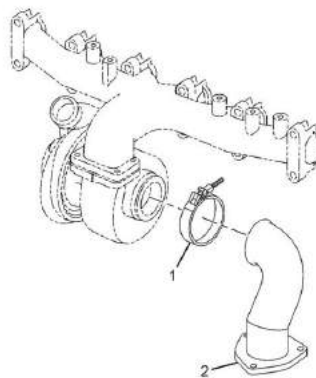
Updated on : Thu May 5 2022 20:15:02



LP1512C-00-14 64

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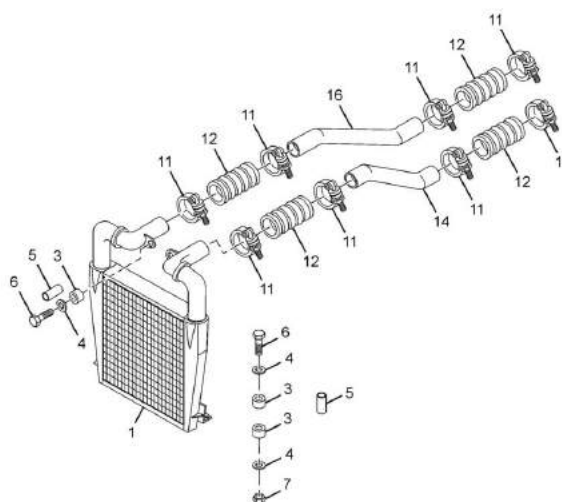
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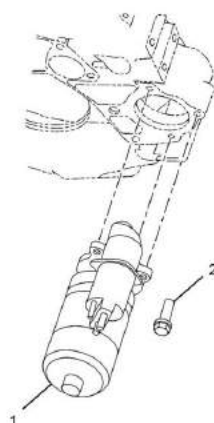
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LPS4015C-00.14.06

608

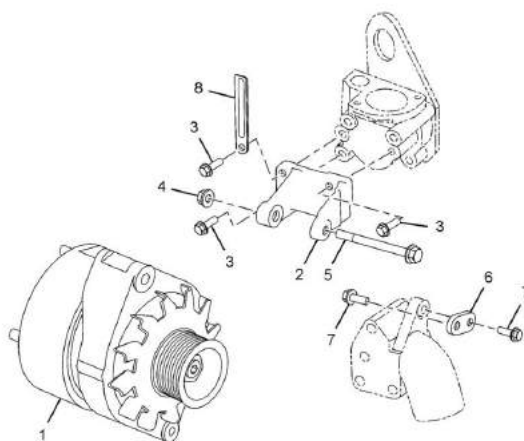
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ACB

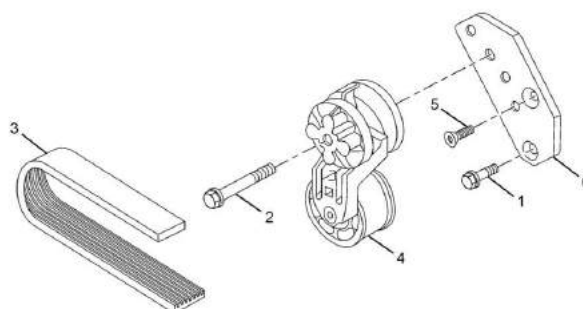
Updated on : Thu May 5 2022 20:15:02



LPK2516C-00.15.02

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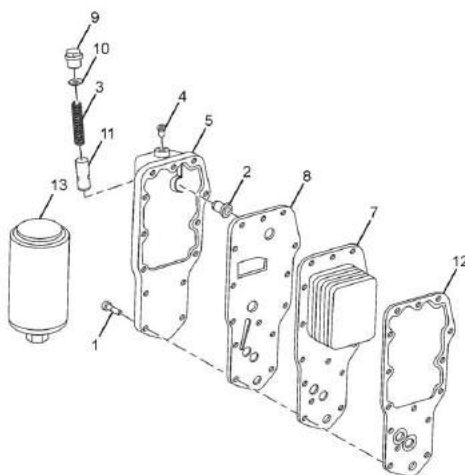
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LPT1518-00.15.03

EO1

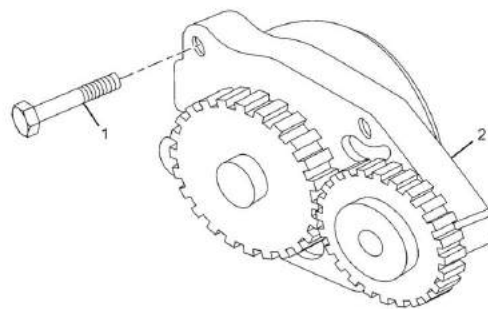
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LPK2516C-00 18.01

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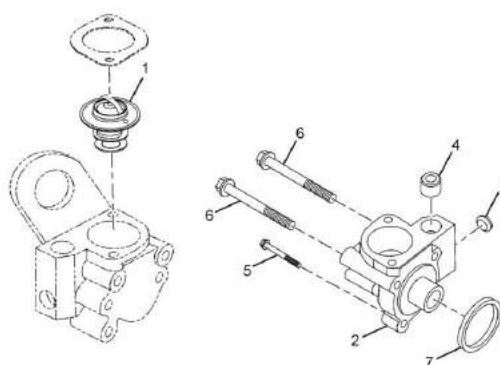
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LPK2516C-00.18.02

E07

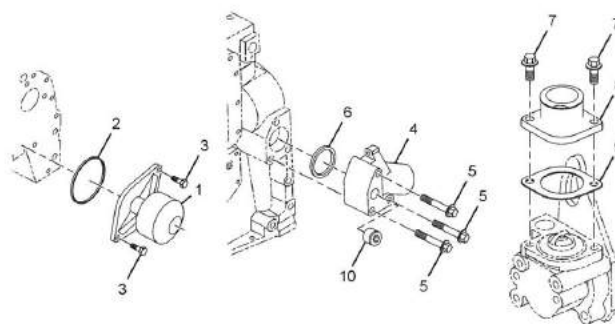
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E07

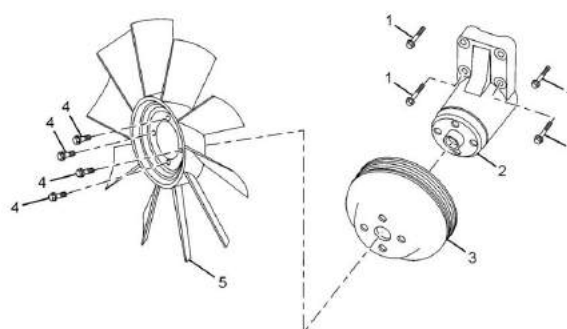
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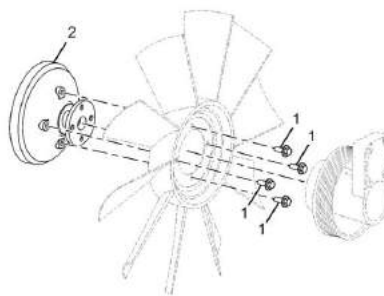
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FO7

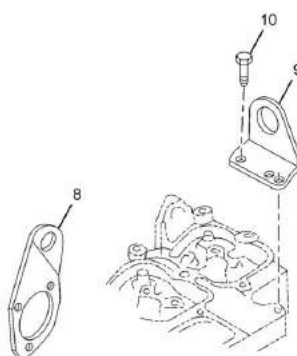
Updated on : Thu May 5 2022 20:15:02



LPK2516C-00.20.04

F07

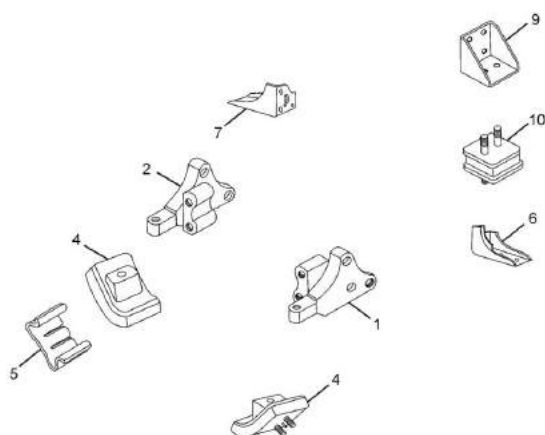
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LPK2516C-00.22.01

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Updated on : Thu May 5 2022 20:15:02



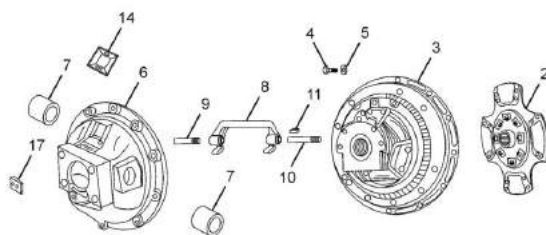
LPK2515C-00.24.D1

FO7

Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (00) ENGINE Table : (00.25.01-CLUTCH)

Fig.	Part No	Part Description	Qty	Remarks
2	275225200106	CLUTCH DISC 352 DIA. BS1/2/3/4	1	ORDER P/N 886325010001 FOR IB
3	275225400105	CLUTCH COVER 352 DIA. BS1/2/3/4	1	ORDER P/N 886325010002 FOR IB
4	275425408002	HEX. SCREW (FOR CLUTCH MOUNTING)	12	
5	275425409202	FLAT WASHER	12	
6	269125100101	SUB - ASSY CLUTCH HOUSING	1	UPTO JULY07
6	272425100117	SUB - ASSY CLUTCH HOUSING	1	FROM AUG07
7	275425103401	BUSH	4	
8	275425605101	CLUTCH RELEASE YOKE 6BT BS1/2/3/4	1	
9	275425607901	CROSS SHAFT (KNURLED ON LH SIDE)	1	
10	275425607902	CROSS SHAFT (KNURLED ON RH SIDE)	1	
11	275425605901	KEY (CLUTCH RELEASE YOKE)	1	
14	0422510004J	COVER CLUTCH HOUSING UPPER	1	
17	269125108201	COVER	1	
	-----	REPAIR KITS		
	275425400119	RELEASE SLEEVE SERVICE KIT	1	ORDER P/N 886325010027 FOR IB
	-	LOCK NUT SLEEVE	1	
	-	SLEEVE	1	
	-	SLEEVE BUSHING (IMP.)	1	
	-	ADJ. RING	1	
	275425400110	KIT-RELEASE LEVER BS1/2/3/4	1	ORDER P/N 886325010012 FOR IB
	-	RELEASE LEVER	3	
	-	RETRACTOR SPRING	3	
	-	PRESS PLATE PIN	3	
	-	NEEDLE BEARING (IMP.)	6	
	-	WASHER	6	



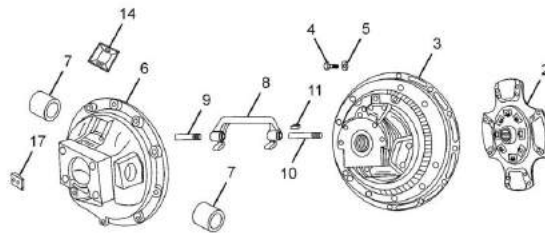
LPT2518-00 25.01

B97

Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (00) ENGINE Table : (00.25.01-CLUTCH)

Fig.	Part No	Part Description	Qty	Remarks
-		RETAINER SPRING	3	
275425400111		KIT-PRESSURE SPRING BS1/2/3/4	1	ORDER P/N 886325010009 FOR IB
-		PRESSURE SPRING	12	
-		PRESSURE SPRING	9	
275425400112		RELEASE BRG CASTING SERVICE KIT	1	ORDER P/N 886325010028 FOR IB
-		GREASE NIPPLE	1	
-		RELEASE BEARING HOUSING SUB. ASSY	1	
-		BEARING HOUSING	1	
-		WELDING W/BRG. HSG. WEAR PAD	2	
275425400114		KIT- PR. PLATE & NEEDLE ROLLER BS1/2/3/4	1	ORDER P/N 886325010006 FOR IB
-		PRESSURE PLATE	1	
-		NEEDLE BEARING	6	
275425400115		KIT-EYE BOLT & NEEDLE ROLLER BS1/2/3/4	1	ORDER P/N 886325010018 FOR IB
-		EYE BOLT	3	
-		LOCK NUT	3	
-		ADJUSTING NUT	3	
-		NEEDLE BEARING (IMP.)	3	
-		EYE BOLT PIN	3	
275425400116		RELEASE SPIDER SERVICE KIT	1	ORDER P/N 886325010026 FOR IB
-		SPIDER	1	
-		COTTER PIN	3	
-		LOCK NUT SLEEVE	1	
275425400120		HOLD DOWN BOLT KIT	1	ORDER P/N 886325010034 FOR IB
-		HOLD DOWN BOLT	3	
-		WASHER	3	



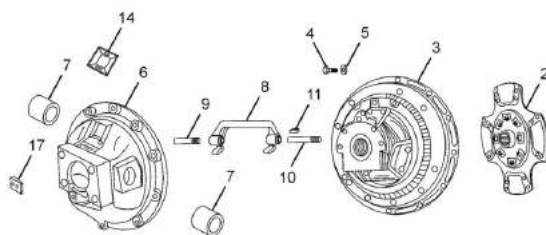
LPT2518-00 25 01

B97

Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (00) ENGINE Table : (00.25.01-CLUTCH)

Fig.	Part No	Part Description	Qty	Remarks
	275425200109	KIT-DISC FACING (AKN-L1909) BS1/2/3/4	1	ORDER P/N 886325010014 FOR IB
	-	FACING CERAMIC	12	
	-	FACING RIVETS	12	
	275225400110	ASSY. RELEASE BEARING 1.75 BS1/2/3/4	1	ORDER P/N 886325010008 FOR IB
	-	NEEDLE BEARING (IMP.)	3	
	-	EYE BOLT PIN	3	
	275425400116	RELEASE SPIDER SERVICE KIT	1	ORDER P/N 886325010026 FOR IB
	-	SPIDER	1	
	-	COTTER PIN	3	
	-	LOCK NUT SLEEVE	1	
	275425400120	HOLD DOWN BOLT KIT	1	ORDER P/N 886325010034 FOR IB
	-	HOLD DOWN BOLT	3	
	-	WASHER	3	
	275425200109	KIT-DISC FACING (AKN-L1909) BS1/2/3/4	1	ORDER P/N 886325010014 FOR IB
	-	FACING CERAMIC	12	
	-	FACING RIVETS	12	
	275225400110	ASSY. RELEASE BEARING 1.75 BS1/2/3/4	1	ORDER P/N 886325010008 FOR IB



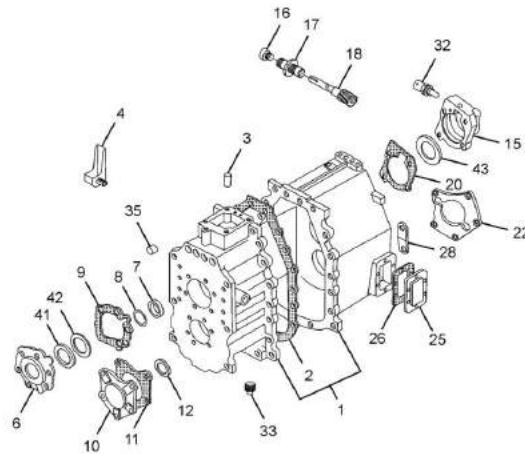
LPT2518-00 25 01

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Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (26) GEARBOX Table : (26.26.01-GEAR BOX, HOUSING AND COVERS (G 600))

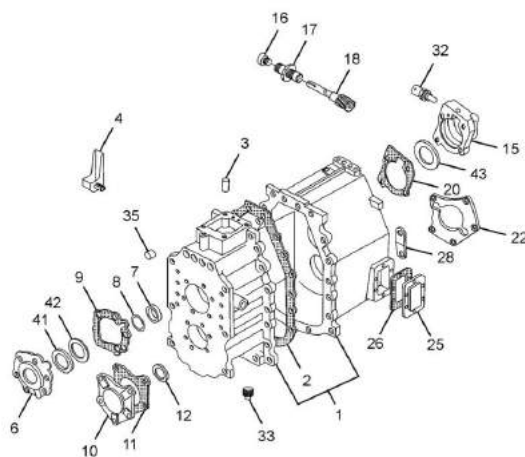
Fig.	Part No	Part Description	Qty	Remarks
	269126010173	ASSY G600 GEAR BOX COMPLETE(RATIO-6/9.19)C/FL.150D	1	
1	269126100104	ASSY. GEAR BOX HSG. FRT+RR HALF BS1-4	1	
2	269126105303	GASKET (HOUSING FRONT & REAR)	1	
3	269126106701	PIN (GEAR BOX HOUSING)	2	
4	269126106301	OIL CATCHER	1	
	269126108202	COVER (OIL CATCHER)	1	
6	269126253704	FRONT COVER (UPPER)	1	
7	269126257808	OIL SEAL BS1/2/3/4/6	1	
8	269126208301	SHIM (0.5 THK.)	AR	
8	269126208302	SHIM(0.25THK.)	AR	
8	269126208303	SHIM (0.125 THK.)	AR	
8	269126208304	SHIM(0.05THK.)	AR	
9	269126255302	GASKET (FRONT COVER-UPPER)	1	
10	269126303703	FRONT COVER (LOWER)	1	
11	269126255303	GASKET (FRONT COVER LOWER)	1	
12	269126308305	SHIM (0.5 THK.)-FRT COVER LOWER	AR	
12	269126308306	SHIM(0.25THK.)	AR	
12	269126308307	SHIM(0.125HK.)	AR	
12	269126308308	SHIM(0.05THK.)	AR	
15	269126203710	REAR COVER (UPPER)	1	
16	250626207804	OIL SEAL	1	
	269126207807	DUST SEAL (REAR COVER)	1	
	269126208601	SPACER	1	
17	269126203426	SPEEDO ADAPTOR (REAR COVER UPPER)	1	
18	269126207910	SPEEDO PINION (REAR COVER UPPER)	1	



LPT2516-26.26.01

D08

Updated on : Thu May 5 2022 20:15:02

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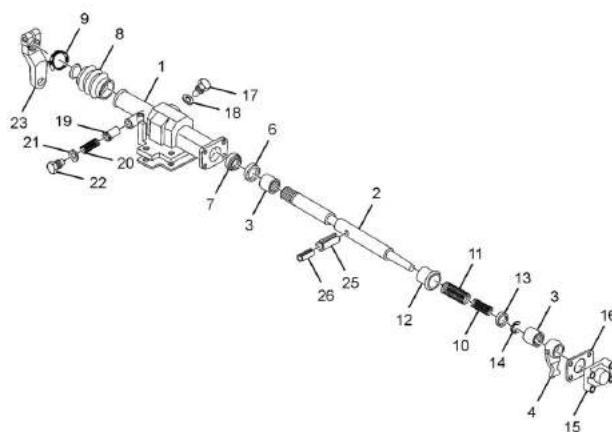
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Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (26) GEARBOX Table : (26.26.02-TOP COVER)

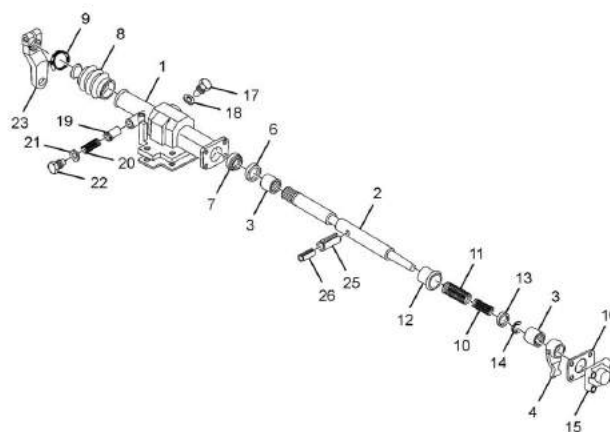
Fig.	Part No	Part Description	Qty	Remarks
	269126710128	ASSY TOP COVER(SEL.LEVER UP R65 OUTSIDE)	1	
1	251626713705	GEAR CASE COVER TOP (UPPER HALF)	1	
	251626715301	GASKET UPPER HALF GEAR CASE COVER TOP	1	
2	269126707902	SELECTOR SHIFTER SHAFT (6 SPEED)	1	
3	250726713105	NEEDLE CAGE	2	
4	269126715101	SHIFTER FINGER	1	
	269126713703	INTERLOCK FINGER	1	
6	17061602518	OIL SEAL B25X35X7	1	
7	250726717803	SCRAPER RING	1	
8	250526717701	BELLOW	1	
9	14285000255	HOSE CLAMP 25 IS4762 SS8451S2-Y	1	
10	269126718702	COMPRESSION SPRING (INNER)	1	
11	269126718701	COMPRESSION SPRING (OUTER)	1	
12	251626718201	CUP	1	
13	251626718601	SPACER	1	
14	14550801206	CIRCLIP E 12X1.3	1	
15	251626713805	COVER	1	
16	251626715302	GASKET,SIDE COVER	1	
17	251626716703	HEX. BOLT	1	
18	251626718602	CRINKLED WASHER	1	
19	251626716705	PRESSURE PIECE	1	
20	251626718704	COMPRESSION SPRING	1	
21	251626718603	CRINKLED WASHER.	1	
22	251626717201	SEALING PLUG	1	
23	250726706013	SHIFTING LEVER 65R (SELECT & SHIFT.SHAFT)	1	



LPT2518-26.26.02

D97

Updated on : Thu May 5 2022 20:15:02



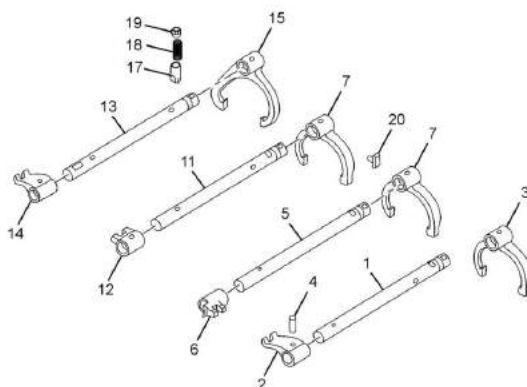
LPT2518-26.26.02

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Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (26) GEARBOX Table : (26.26.03-SHIFTER SHAFT AND FORK)

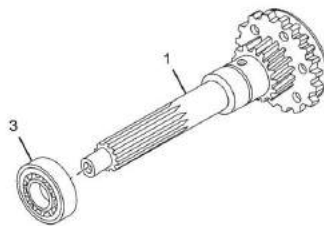
Fig.	Part No	Part Description	Qty	Remarks
1	269126517907	SHIFTER SHAFT (5TH / 6TH SPEED)	1	
2	269126515117	SHIFTER DOG (5TH / 6TH SPEED)	1	
3	269126515127	SHIFTER FORK (5TH/6TH)	1	
4	269126516705	SPIRAL PIN 8X36	2	
20	269126519901	BRASS PAD BS1/2/3/4	2	
5	269126517910	SHIFTER SHAFT (3/4 SPEED)	1	
6	269126515116	SHIFTER DOG (3RD/4TH SPEED)	1	
7	269126515125	SHIFTER FORK (1ST/2ND & 3RD/4TH) BS1-6	1	
4	269126516705	SPIRAL PIN 8X36	2	
20	269126519901	BRASS PAD BS1/2/3/4	2	
11	269126517908	SHIFTER SHAFT (1ST / 2ND SPEED)	1	
12	269126515115	SHIFTER DOG (1ST / 2ND SPEED)	1	
7	269126515125	SHIFTER FORK (1ST/2ND & 3RD/4TH) BS1-6	1	
4	269126516705	SPIRAL PIN 8X36	2	
20	269126519901	BRASS PAD BS1/2/3/4	2	
13	269126517918	SHIFTER SHAFT(REVERSE)	1	
14	269126515118	SHIFTER DOG (REVERSE)	1	
15	269126515113	SHIFTER FORK- REVERSE BS1/2/3/4/6	1	
4	269126516705	SPIRAL PIN 8X36	2	
17	269126510120	ASSY. DETENT BS1/2/3/4	4	
18	269126518703	COMPRESSION SPRING DETENT BS1/2/3/4/6	4	
19	26912610720290	SEALING PLUG - LOCTITE COATED	6	



LPT2518-26.26.03

D97

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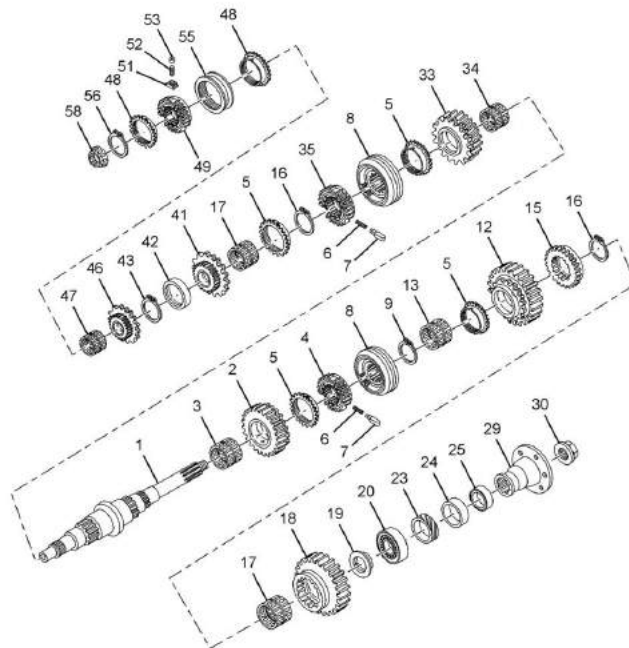
LPT2518-28.25.04

D07

Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (26) GEARBOX Table : (26.26.05-MAIN SHAFT AND GEARS)

Fig.	Part No	Part Description	Qty	Remarks
1	269126207911	MAIN SHAFT (34T/26T/38T) BS1/2/3/4	1	
2	269126205437	2ND SPEED GEARM/SHAFT(LOOSE SYN.RING)	1	
	269126204643	SYNC. RING 1/2/3 SP (38T/51T) LOOSE BS2/3	1	
3	269126203120	NEEDLE CAGE DOUBLE ROW BS1/2/3/4/6	1	
4	269126204641	ENGAGING GEAR(1ST/2ND) LOOSE SYN.RING.	1	
5	269126204650	SYNCHRO CONE 1/2/3/4 (CARBON) BS1/2/3/4	2	
6	250726208705	COMPRESSION SPRING	3	
7	250726206702	RETENTION PIN	3	
8	269126204618	SHIFTER SLEEVE (51T)(1ST/2ND & 3RD/4TH)	1	
9	269126204313	CIRCLIP (2.3 THICK) 1ST SPEED	1	FOR SELECTION
9	269126204314	CIRCLIP (2.4 THICK) 1ST SPEED	1	FOR SELECTION
9	269126204315	CIRCLIP (2.5 THICK) 1ST SPEED	1	FOR SELECTION
9	269126204316	CIRCLIP (2.6 THICK) 1ST SPEED	1	FOR SELECTION
9	269126204317	CIRCLIP (2.7 THICK) 1ST SPEED	1	FOR SELECTION
9	269126204321	CIRCLIP (2.8 THICK) 1ST SPEED	1	FOR SELECTION
12	269126205436	1ST SPEED GEARM/SHAFT(LOOSE SYN.RING)	1	
	269126204643	SYNC. RING 1/2/3 SP (38T/51T) LOOSE BS2/3	1	
13	269126203111	NEEDLE CAGE 1ST SPEED BS1/2/3/4/6	1	
15	269126204624	ENGAGING GEAR (REVERSE)	1	
16	269126204301	CIRCLIP (1.8 THICK)	1	FOR SELECTION
16	269126204302	CIRCLIP (1.9 THICK)	1	FOR SELECTION
16	269126204303	CIRCLIP (2.0 THICK)	1	FOR SELECTION
16	269126204304	CIRCLIP (2.1 THICK)	1	FOR SELECTION
16	269126204305	CIRCLIP (2.2 THICK)	1	FOR SELECTION
16	269126204310	CIRCLIP (2.3 THICK)	1	FOR SELECTION



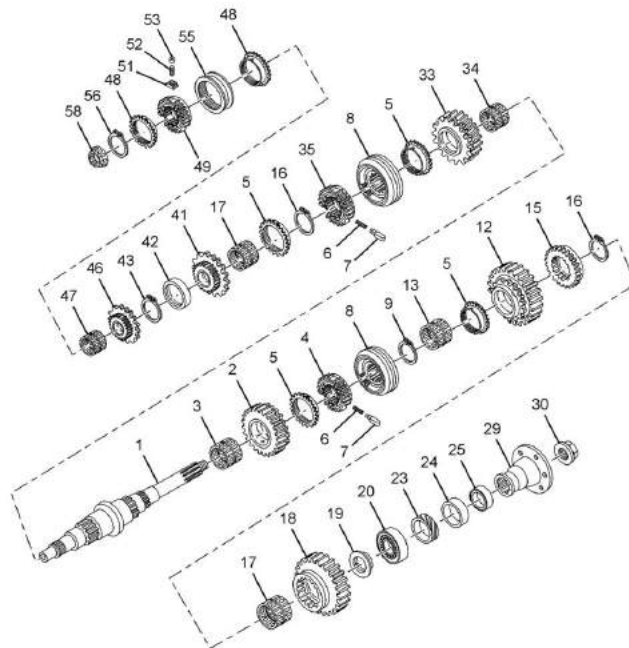
LPK2516C-26.26.05

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Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (26) GEARBOX Table : (26.26.05-MAIN SHAFT AND GEARS)

Fig.	Part No	Part Description	Qty	Remarks
16	269126204311	CIRCLIP (2.4 THICK)	1	FOR SELECTION
17	269126203106	NEEDLE CAGE (REV.GEAR) BS1-6	1	
18	269126205413	REV.GEAR M/SHAFT(37T/32T) 6SP) BS1/2/3/4	1	
19	269126208612	SPACER (MAIN SHAFT) (11.4 THICK)	1	FOR SELECTION
19	269126208613	SPACER (MAIN SHAFT) (11.3 THICK)	1	FOR SELECTION
19	269126208614	SPACER (MAIN SHAFT) (11.2 THICK)	1	FOR SELECTION
19	269126208615	SPACER (MAIN SHAFT) (11.1 THICK)	1	FOR SELECTION
19	269126208616	SPACER (MAIN SHAFT) (11.0 THICK)	1	FOR SELECTION
19	269126208617	SPACER (MAIN SHAFT) (10.9 THICK)	1	FOR SELECTION
19	269126208618	SPACER (MAIN SHAFT) (10.8 THICK)	1	FOR SELECTION
19	269126208619	SPACER (MAIN SHAFT) (10.7 THICK)	1	FOR SELECTION
19	269126208620	SPACER (MAIN SHAFT) (10.5 THICK)	1	FOR SELECTION
19	269126208624	SPACER (MAIN SHAFT) (11.6 THICK)	1	FOR SELECTION
19	269126208625	SPACER (MAIN SHAFT) (11.5 THICK)	1	FOR SELECTION
19	269126208626	SPACER (MAIN SHAFT) (10.5 THICK)	1	FOR SELECTION
19	269126208627	SPACER (MAIN SHAFT) (10.4 THICK)	1	FOR SELECTION
20	269126203103	TAPER ROLLER BRG. 28580/521 BS1/2/3/4	1	
23	268826205407	SPEEDO GEAR (M/SHAFT)	1	OPTIONAL
23	268826205407	ASSY SPEEDO GEAR NYLON(MAIN SHAFT)	1	OPTIONAL
24	269126208601	SPACER	1	
25	269126207814	OIL SEAL BS1/2/3/4	1	
29	269126200173	ASSY COUPLING FLANGE (150 DIA)	1	
30	268826206501	LOCK NUT BS1/2/3/4	1	
33	269126205438	3RD SPEED GEARM/SHAFT(LOOSE SYN.RING)	1	
	269126204643	SYNC. RING 1/2/3 SP (38T/51T)LOOSE BS2/3	1	



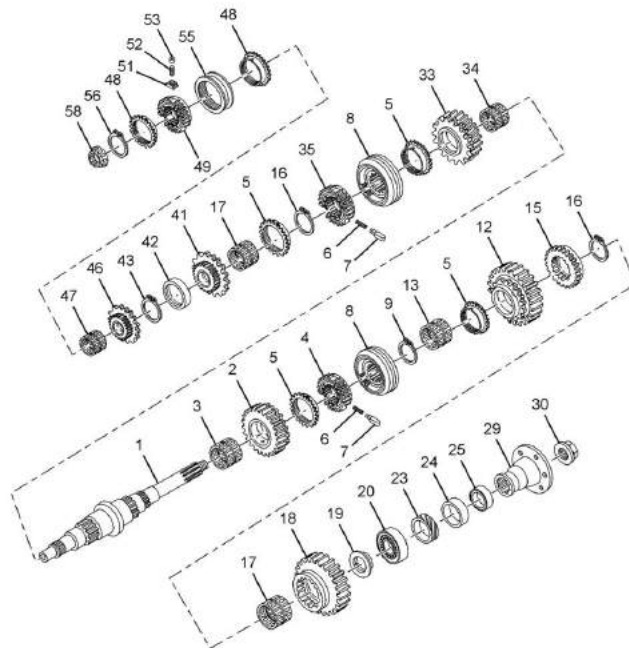
LPK2516C-26.26.05

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Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (26) GEARBOX Table : (26.26.05-MAIN SHAFT AND GEARS)

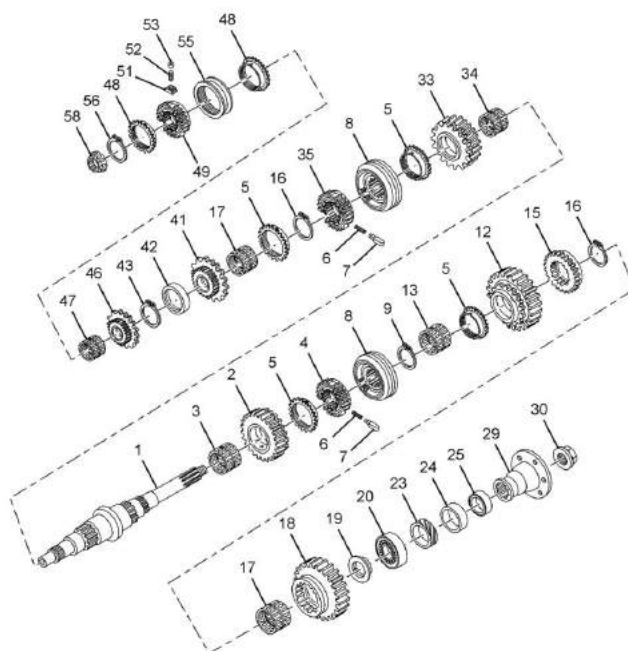
Fig.	Part No	Part Description	Qty	Remarks
34	269126200142	ASSY. NEEDLE CAGE-1ST/2ND/3RD GEAR BS1-6	1	
35	269126204642	ENG. GEAR(3RD/4TH) LOOSE SYN. RING BS1-4	1	
8	269126204618	SHIFTER SLEEVE (51T)(1ST/2ND & 3RD/4TH)	1	
7	250726206702	RETENTION PIN	3	
6	250726208705	COMPRESSION SPRING	3	
5	269126204650	SYNCHRO CONE 1/2/3/4 (CARBON) BS1/2/3/4	2	
16	269126204301	CIRCLIP (1.8 THICK)	1	FOR SELECTION
16	269126204302	CIRCLIP (1.9 THICK)	1	FOR SELECTION
16	269126204303	CIRCLIP (2.0 THICK)	1	FOR SELECTION
16	269126204304	CIRCLIP (2.1 THICK)	1	FOR SELECTION
16	269126204305	CIRCLIP (2.2 THICK)	1	FOR SELECTION
16	269126204310	CIRCLIP (2.3 THICK)	1	FOR SELECTION
16	269126204311	CIRCLIP (2.4 THICK)	1	FOR SELECTION
17	269126203106	NEEDLE CAGE (REV.GEAR) BS1-6	1	
41	269126205439	4TH SPEED GEARM/SHAFT(LOOSE SYN.RING)	1	FOR 9.19/8.47 RATIO
	269126204644	SYNCHRO RING (45T) (4TH SPD) LOOSE BS2/3	1	
42	269126208629	SPACER (MAIN SHAFT) BS1/2/3/4	1	
43	269126204306	CIRCLIP (2.4 THK)	1	FOR SELECTION
43	269126204307	CIRCLIP (2.5 THK)	1	FOR SELECTION
43	269126204308	CIRCLIP (2.6 THK)	1	FOR SELECTION
43	269126204309	CIRCLIP (2.7 THK)	1	FOR SELECTION
43	269126204312	CIRCLIP (2.8 THK.)	1	FOR SELECTION
43	269126204322	CIRCLIP (2.9 THK)	1	FOR SELECTION
46	269126205440	5TH SPEED GEARM/SHAFT(LOOSE SYN.RING)	1	
	269126204645	SYNCHRO RING (5TH SPEED) BS2/3	1	



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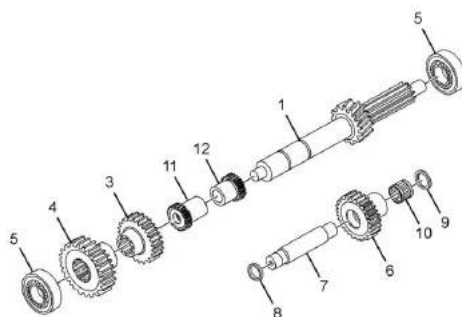
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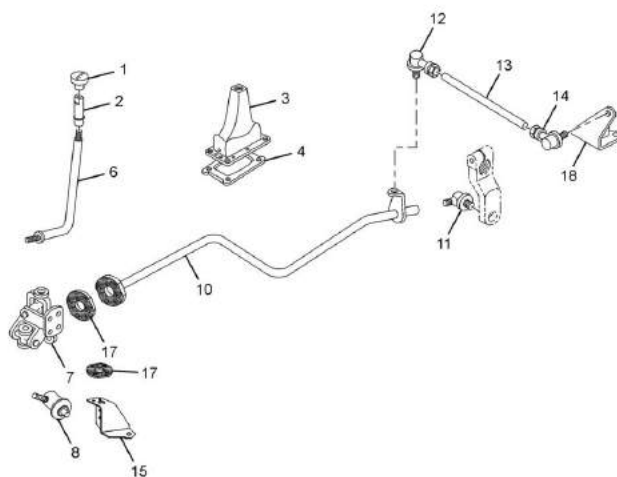
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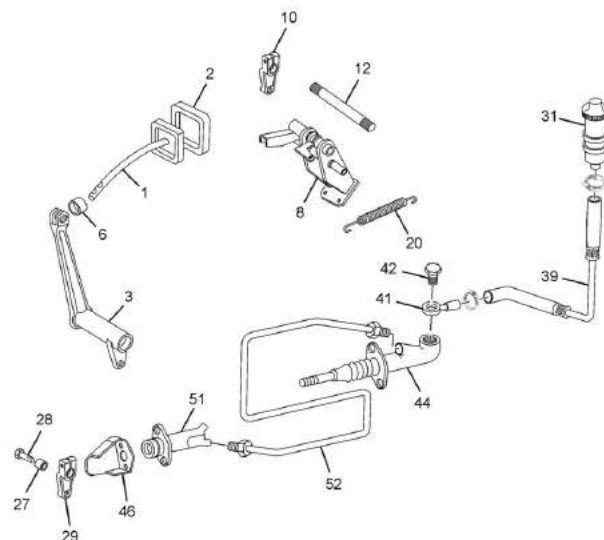
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F08

Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (29) CONTROLS Table : (29.29.01-CLUTCH CONTROL(WITH SLAVE CYL))

Fig.	Part No	Part Description	Qty	Remarks
1	260829100118	ASSY PEDAL	1	
2	3202925082	RUBBER COVER BRAKE & CLUTCH PEDAL	2	
3	260029100112	ASSY LEVER	1	
	3122911197	SEALING WASHER CLUTCH PEDAL	1	
6	3222930077	WASHER BRAKE PEDAL	1	
8	275129500101	ASSY CONTROL MTG.BKT WITH CYL.MTG.BKT.	1	
	3122941050	BUSH,PEDAL SHAFT SUPPORT BEARING	2	
10	260829100121	LEVER ASSY CLUTCH	1	
12	275129106902	TUBE,CLUTCH LEVER.	1	
20	3129932510	RETURN SPRING CLUTCH PEDAL LEVER	1	
27	275129506301	BUSH	1	
28	13181530256	CLEVIS PIN 10 F 8X28X24	1	
29	275429106007	CLUTCH RELEASE LEVER	1	
31	283929100105	ASSY REFILLING CONTAINER COMPLETE	1	
	257343100151	ASSY CAP	1	
	257343107502	RUBBER GROMMET	1	
39	208229150101	ASSY CONNECTING LINE (FOR HYD. CLUTCH)	1	
41	275029100107	ASSY NIPPLE & PIPE UNION.	1	
42	264143106801	PIPE UNION BOLT	1	
44	208229100101	ASSY ALUMINIUM MASTER CYLINDER	1	
46	275429350101	ASSY BRACKET(RH) (SLAVE CYL. MOUNTING)	1	
51	275429100106	CLUTCH SLAVE CYLINDER BS1/2/3/4	1	
52	207729150108	ASSY TUBE (6 O.D. X 2380 LG.)	1	
	265429100157	REPAIR KIT MAJOR SLAVE CYLINDER,CONSISTS OF :	1	
	-	CIRCLIP	1	



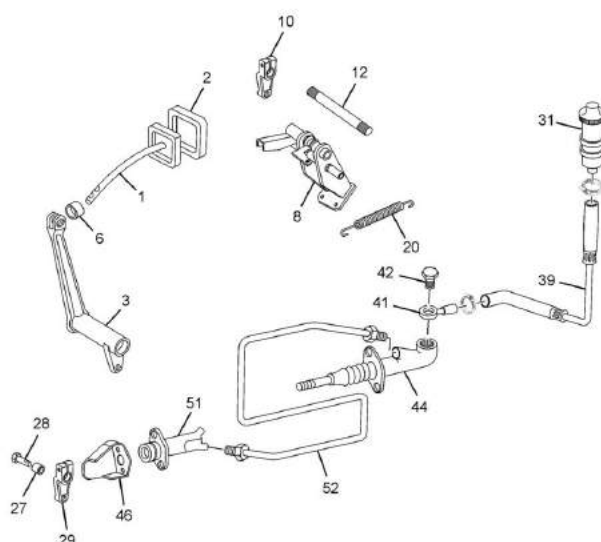
LPS4016C-29.29.01-R1

E13

Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (29) CONTROLS Table : (29.29.01-CLUTCH CONTROL(WITH SLAVE CYL))

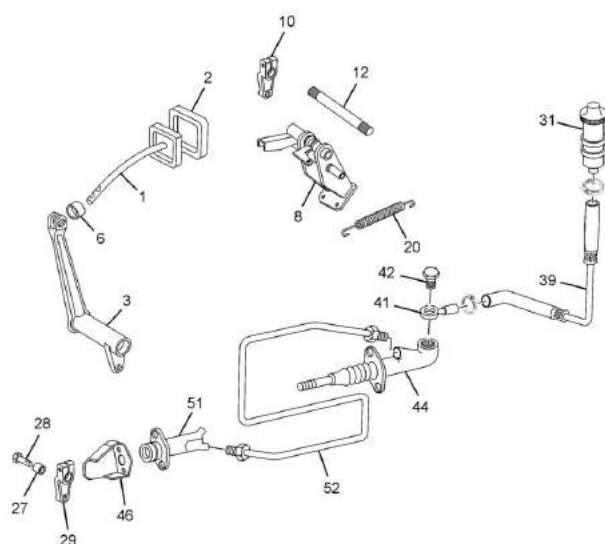
Fig.	Part No	Part Description	Qty	Remarks
-	-	CLIP	1	
-	-	PISTON	1	
-	-	SEAL	1	
-	-	PISTON SEAL	1	
-	-	RUBBER BELLOW	1	
-	-	O RING	1	
-	-	GREASE TUBE	1	
265429100156	-	REPAIR KIT MINOR SLAVE CYLINDER,CONSISTS OF :	1	
-	-	CIRCLIP	1	
-	-	CLIP	1	
-	-	SEAL	1	
-	-	PISTON SEAL	1	
-	-	RUBBER BELLOW	1	
-	-	O RING	1	
-	-	GREASE TUBE	1	
269929100293	-	MAJOR KIT	1	
-----	-	PLUNGER ASSY	1	
-----	-	DUST COVER	1	
-----	-	CRIMPING SLEEVE	1	
-----	-	CIRCLIP	1	
-----	-	GREASE TUBE	1	
269929100294	-	MINOR REPAIR KIT AL.MASTER CYLINDER,CONSISTS OF:	1	
-----	-	DUST COVER	1	
-----	-	CRIMPING SLEEVE	1	
-----	-	SEAL PRESSURE	1	



LPS4016C-29.29.01-R1

E13

Updated on : Thu May 5 2022 20:15:02

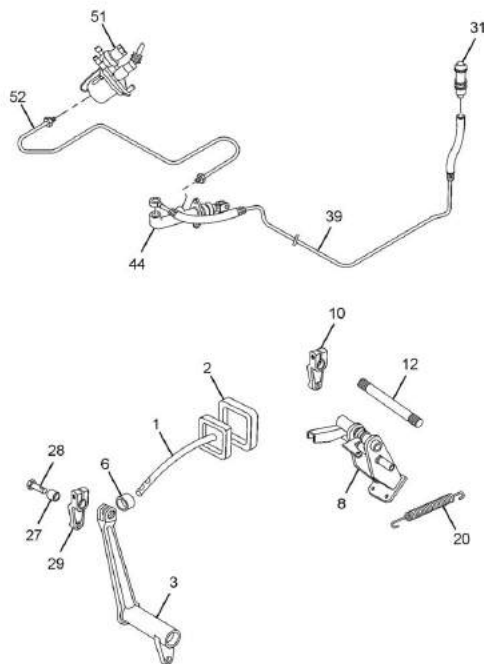
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E13

Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (29) CONTROLS Table : (29.29.02-CLUTCH CONTROL(WITH CL BOOSTER))				
Fig.	Part No	Part Description	Qty	Remarks
1	257429100101	ASSY PEDAL PLATE.	1	
2	3202925082	RUBBER COVER BRAKE & CLUTCH PEDAL	2	
3	284129100101	LEVER ASSY	1	
	3122911197	SEALING WASHER CLUTCH PEDAL	1	
	11323998045	HEX SCREW M10X25 (PEDAL PLATE TO PEDAL LEVER)	1	
6	3222930077	WASHER BRAKE PEDAL	1	
8	208229500101	ASSY CONTROL MTG.BKT.WITH CYL.MTG.BKT	1	
	3122941050	BUSH, PEDAL SHAFT SUPPORT BEARING	2	
10	284129100102	ASSY CLUTCH LEVER	1	
12	275129106902	TUBE, CLUTCH LEVER	1	
20	3129932510	RETURN SPRING CLUTCH PEDAL LEVER	1	
27	275129506301	BUSH	1	
28	13181530256	CLEVIS PIN 10 F 8X28X24	1	
29	275429106007	CLUTCH RELEASE LEVER	1	
	275129506301	BUSH (CL RELEASE LEVER TO BOOSTER)	1	
	257329209904	PIN	1	
31	283929100105	ASSY CLUTCH FLUID RESERVOIR WTH CLAMP-RH	1	
	257343107502	RUBBER GROMMET	1	
39	208229150101	ASSY CONNECTING LINE (FOR HYD. CLUTCH)	1	
	275029100107	NIPPLE & PIPE UNION ASSY	1	
	264143106801	PIPE UNION BOLT	1	
44	208229100101	ASSY ALUMINIUM MASTER CYLINDER	1	
	280829350101	ASSLY BRACKET CLUTCH BOOSTER MTG.	1	
	280829350102	ASSY BRACKET (SUPPORT CLUTCH BOOSTER)	1	
51	219629100102	ASSY. CLUTCH BOOSTER BS1/2/3/4	1	



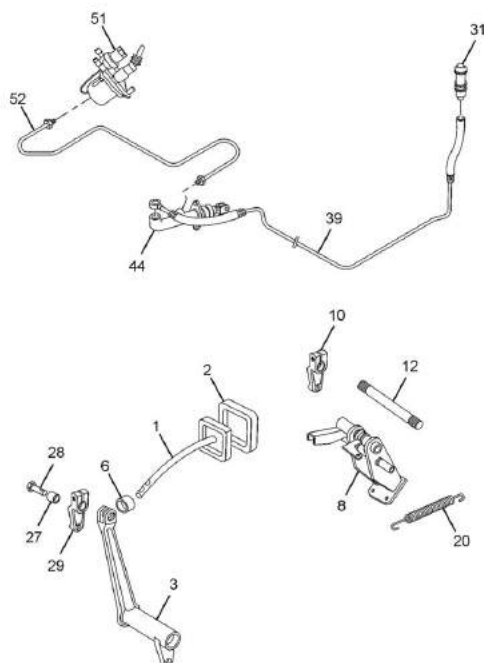
LPS3516C-29.29.02

F08

Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (29) CONTROLS Table : (29.29.02-CLUTCH CONTROL(WITH CL BOOSTER))

Fig.	Part No	Part Description	Qty	Remarks
52	207729150117	ASSY TUBE (6 O.D. X 2500 LG.)	1	
	257643506804	SOCKET	1	
	280929100114	MINOR REPAIR KIT CLUTCH BOOSTER 70DIA,CONSISTS OF:	1	
	-	CIRCLIP	1	
	-	CUP SEAL	1	
	-	CUP SEAL	1	
	-	OIL RING	1	
	-	GASKET	1	
	-	AIR SEAL	1	
	-	O RING	1	
	-	MAIN AIR SEAL	1	
	-	O RING	1	
	-	SEAL	1	
	-	SEAL	1	
	-	AIR PROOF GASKET	1	
	-	AIR PROOF GASKET	1	
	-	O RING	1	
	-	SPRING	1	
	280929100113	MAJOR REPAIR KIT CLU.BOOSTER 70DIA,CONSISTS OF:	1	
	-	CIRCLIP	1	
	-	SPRING CLIP	1	
	-	CUP SEAL	1	
	-	HYDRAULIC PISTON	1	
	-	RUBBER BELLOW	1	
	-	O RING	1	



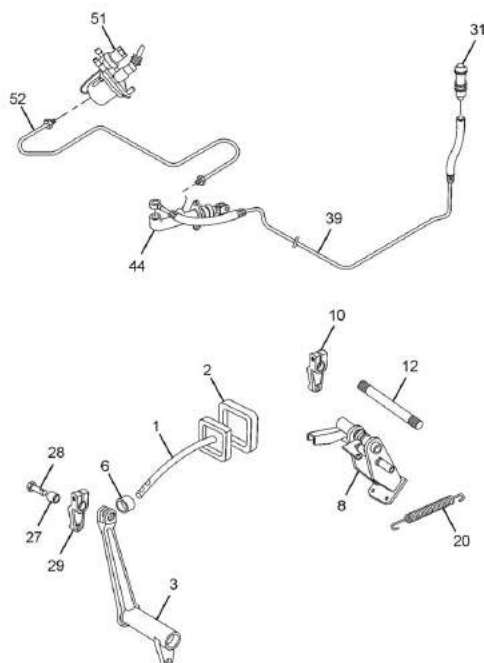
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F08

Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (29) CONTROLS Table : (29.29.02-CLUTCH CONTROL(WITH CL BOOSTER))

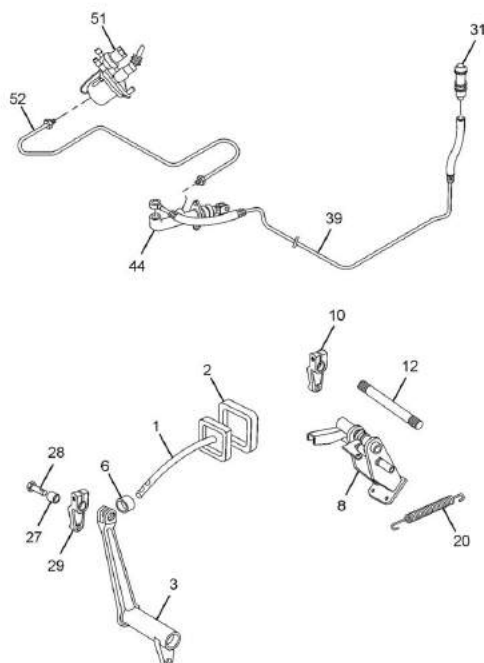
Fig.	Part No	Part Description	Qty	Remarks
-	-	BANJO BOLT	1	
-	-	PUSH ROD ASSY	1	
-	-	RUBBER PIPE	1	
-	-	GAITER	1	
-	-	CUP SEAL	1	
-	-	OIL RING	1	
-	-	GASKET	1	
-	-	AIR SEAL	1	
-	-	MAIN AIR SEAL	1	
-	-	O RING	1	
-	-	SEAL	1	
-	-	SEAL	1	
-	-	AIR PROOF GASKET	1	
-	-	AIR PROOF GASKET	1	
-	-	O RING	1	
-	-	SPRING	1	
-	-	SPRING	1	
-	-	VALVE POPPET	1	
-	-	WASHER	1	
	269929100293	MAJOR KIT	1	
	-----	PLUNGER ASSY	1	
	-----	DUST COVER	1	
	-----	CRIMPING SLEEVE	1	
	-----	CIRCLIP	1	
	-----	GREASE TUBE	1	



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P08

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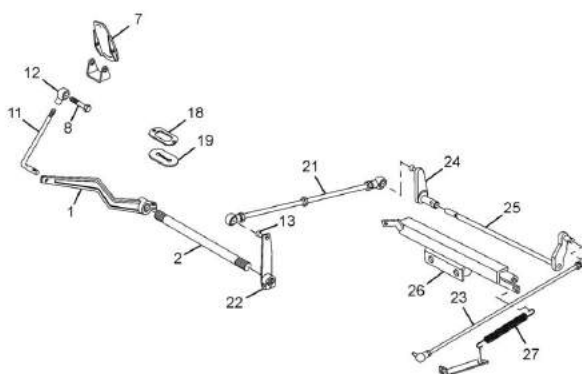
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FOG

Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (30) ACCELERATOR Table : (30.30.01-ACCELERATOR CONTROL)

Fig.	Part No	Part Description	Qty	Remarks
1	257330100102	ASSY LEVER ACCELERATOR PEDAL	1	
2	260830107903	SHAFT	1	
7	257630103804	ACCELERATOR PEDAL	1	
	275130100122	ASSY ACC. STOPPER	1	
	269630107703	RUBBER CAP (FOR ACCELERATOR STOPPER)	1	
8	257630106705	PIN	1	
11	275130100101	ASSY THRUST ROD	1	
12	17271201001	BALL END ASSY B 10	1	
13	17271601000	BALL PIN C 10	1	
18	257681508204	RETAINING PLATE (RUBBER PAD TO FLOOR)	1	
19	257681506305	RUBBER PAD	1	
21	275130100132	ASSY PULL ROD (915 MM LONG)	1	
22	275130100102	ASSY ACCELERATOR LEVER	1	
23	275130100124	ASSY PULL ROD (ACC.)(415 MM LENGTH)	1	
24	275130100104	ASSY LEVER	1	
25	275130100120	ASSY CONTROL SHAFT	1	
26	284130100101	ASSY BRACKET	1	
27	3229930310	RETURN SPRING	1	



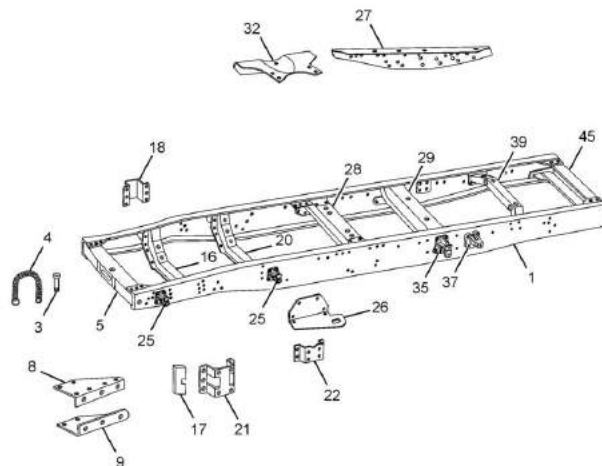
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B08

Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (31) FRAME Table : (31.31.01-FRAME)

Fig.	Part No	Part Description	Qty	Remarks
1	276831000106	ASSY FRAME COMPLETE	1	
3	257631506701	COUPLING PIN	1	
4	3043100207	ASSY CHAIN WITH RING & LOCKING HOOK	1	
5	257631200105	ASSY BUMPER CROSS MEMBER	1	
8	275131308201	GUSSET RH (BUMPER CROSS MEMBER)	2	
9	275131308202	GUSSET LH (BUMPER CROSS MEMBER)	2	
	0429900140J	WASHER (GUSSET TO L.M. & CROSS MEMBER)	8	
16	277031200104	ASSY ENGINE CROSS MEMBER FRONT	1	
17	276831208206	PACKING PLATE	AR	FOR SELECTION
17	276831208207	PACKING PLATE	AR	FOR SELECTION
21	276831200101	ASSY SUPPORT (ENGINE C.M.FRONT)	2	
18	276831207109	SPACER PLATE (ENGINE CROSS MEMBER FRONT)	4	
20	208031200101	ASSY ENGINE CROSS MEMBER-(REAR)	1	
22	276831200102	ASSY SUPPORT (ENGINE C.M. REAR)	2	
25	257632103304	SPRING BRACKET - FRONT	4	
26	276831200109	ASSY REINFORCEMENT RH (FRONT SPRING BRACKET)	1	
26	276831200110	ASSY REINFORCEMENT LH (FRONT SPRING BRACKET)	1	
27	276831207124	REINFORCEMENT RH (FRONT SPRING BRACKET REAR)	1	
27	276831207125	REINFORCEMENT LH (FRONT SPRING BRACKET REAR)	1	
28	276831200113	CROSS MEMBER WITH SUPPORT	1	FOR SELECTION
28	260031207105	CROSS MEMBER W/O SUPPORT	1	FOR SELECTION
	276831207117	SUPPORT TOP RH (FOR 4TH CROSS MEMBER)	1	
	276831207118	SUPPORT TOP LH (FOR 4TH CROSS MEMBER)	1	
	257631307130	SUPPORT BOTTOM	2	
	257631307134	REINFORCEMENT RH	1	



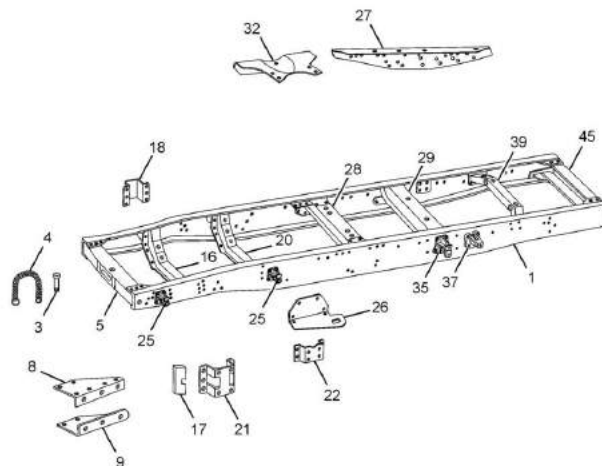
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Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (31) FRAME Table : (31.31.01-FRAME)

Fig.	Part No	Part Description	Qty	Remarks
	257631307135	REINFORCEMENT LH	1	
29	276831200114	ASSY SPR. CROSS MEMBER WITH SUPPORT	1	FOR SELECTION
29	257631207123	CROSS MEMBER REAR SPRING W/O SUPPORT	1	FOR SELECTION
32	206731207178	SUPPORT REAR SPRING CROSS MEMBER REAR	2	
35	257632403311	SPRING BRACKET FRONT REAR SPRING	6	
	3409900201	BOLT M14X1.5X45 (CROSS MEMBER,SUPPORT,SPG.BRKT FRT TO LONG MEMBER)	8	
	3219901901	HEX SCREW (SPG.BRKT. & REINFORCEMENT TO LONG MEMBER)	24	
37	257332403301	SLIDE SUPPORT	4	
39	257631200103	CROSS MEMBER REAR SHOCK ABSORBER ASSY	1	
45	276831200118	END CROSS MEMBER WITH GUSSET	1	
	283931700112	ASSY BOTTOM SHIELD(RAD. SIDE)	1	
	284131700102	ASSY BOTTOM SHIELD (ENGINE SIDE)	1	
	280831700103	ASSY SUPPORT BRACKET (ENGINE SIDE)	1	
	284131700103	ASSY TRANSMISSION SHIELD (FRT. SIDE)	1	
	284131700104	ASSY TRANSMISSION SHIELD (REAR SIDE)	1	
	276831700102	ASSY SUPPORT BKT.(TRANS.SIDE)-RH	1	
	276831700103	ASSY SUPPORT BKT(TRANS. SIDE)-LH	1	
	284131700108	ASSY SUPPORT BKT(RR.TRANS.SHLD RT.SIDE)_	1	
	284131700109	ASSY SUPPORT BKT.(RR.TRANS.SIDE LT.SIDE)	1	



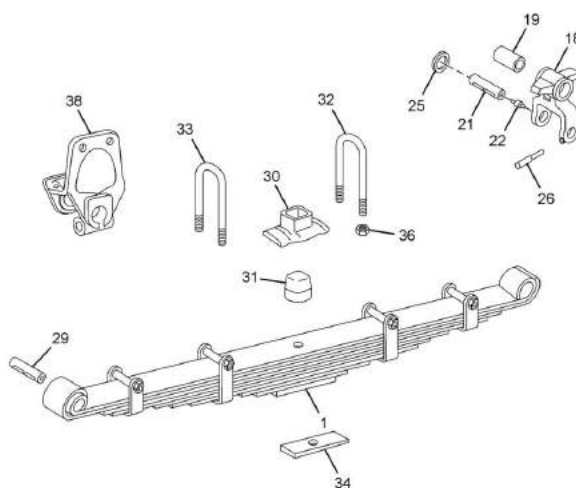
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Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (32) SUSPENSION Table : (32.32.01-FRONT SPRING)

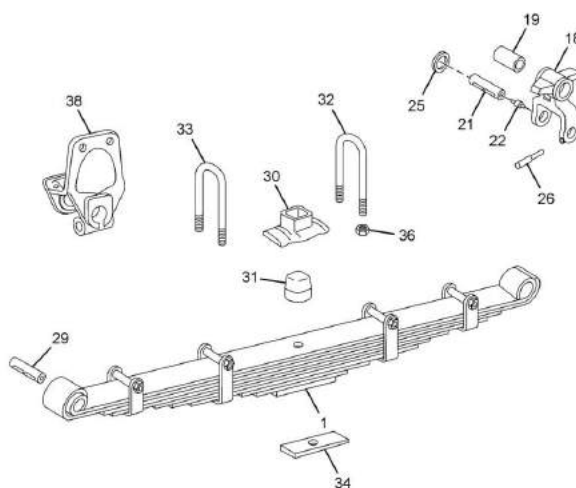
Fig.	Part No	Part Description	Qty	Remarks
	-----	MULTI-LEAF SPRING		
1	222232100102	ASSY. LEAF SPRING FRONT BS1/2/3/4	2	
18	217132100106	ASSY SPRING SHACKLE FRONT SPRING	2	
19	278232103401	SPRING BUSH	4	
21	257632106702	SPRING PIN	6	
22	17170601602	GREASE NIPPLE AM 16X1.5	6	
25	257332400119	SEALING RING ASSY	12	
26	0429900037J	COTTER PIN BS1/2/3/4/6	6	
29	257632106702	SPRING PIN	2	
30	257632203701	GUIDE PLATE	2	
31	257632207701	RUBBER BUFFER	2	
32	277032204201	U CLMAP (310 LENGTH - M20X1.5)	2	
33	263232204203	U CLAMP	2	
34	3423220084	CASTER PLATE LH	2	
	283932208601	SPACER	4	
36	-	HEX NUT M 20X1.5	16	NOT SERVICED
38	257632103304	SPRING BRACKET - FRONT	4	
	-----	PARABOLIC SPRING		
	284132100106	ASSY FRONT SPRING PARABOLIC	2	
	278232100144	ASSY. FIRST LEAF W/BUSH BS1/2/3/4/6	2	
	257632103401	SPRING BUSH(FRONT-BI-METALLIC)	4	
	278232107170	SECOND LEAF	2	
	278232107171	THIRD LEAF	2	
	278232107172	PACKING PLATE	8	
	278232107173	CENTRE PAD	6	



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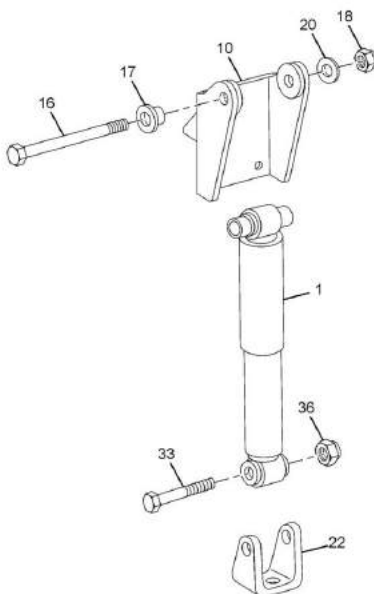
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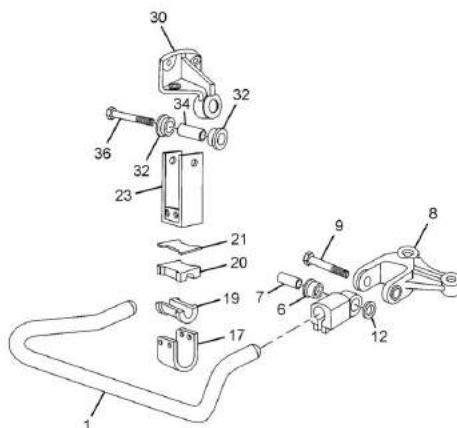
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Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (32) SUSPENSION Table : (32.32.03-ANTI ROLL BAR)

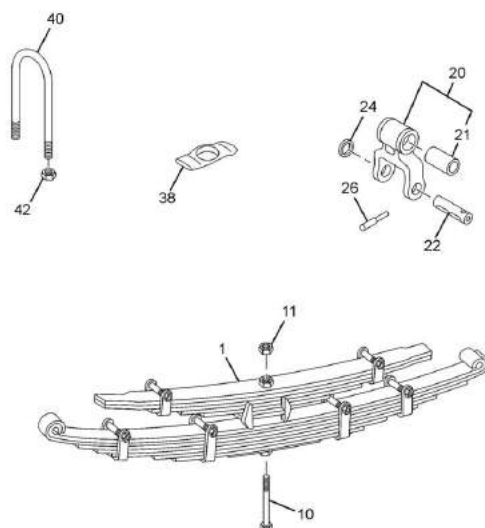
Fig.	Part No	Part Description	Qty	Remarks
1	257632800131	SUB ASSY. FRONT ANTIROLL BAR BS1/2/3/4	1	
6	257632807502	RUBBER BUSH	4	
7	257632808402	SLEEVE	2	
8	257632803311	BRACKET RH (AT FRONT AXLE)	1	
8	257632803312	BRACKET LH (AT FRONT AXLE)	1	
9	264032906702	MOUNTING PIN	2	
12	257632808306	SHIM	AR	
12	257632808307	SHIM	AR	
17	257632807103	CLAMP	2	
19	257632803402	BUSH HALF (BOTTOM)	2	
20	257632803403	BUSH HALF (TOP)	2	
21	257632808302	SHIM 2 mm	AR	
21	257632808303	SHIM 1 mm	AR	
21	257632808304	SHIM 0.5 mm	AR	
23	284132800103	CONNECTING LINK ASSY	2	
30	257632803307	BRACKET	2	
32	257632807501	RUBBER BUSH BS1/2/3/4/6	4	
34	257632808401	SLEEVE	2	
36	257632806703	MOUNTING PIN	2	



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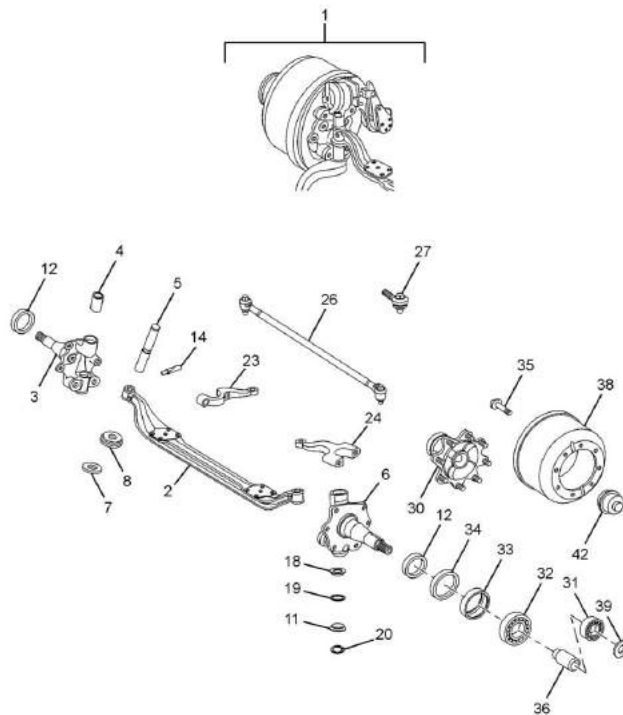
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VC No : 20801032000R Group : (33) FRONT AXLE Table : (33.33.02-FRONT AXLE (WITH ABS BRAKES))				
Fig.	Part No	Part Description	Qty	Remarks
1	278133000101	ASSY FRONT AXLE WITH BRAKES (ABS WABCO)	1	WITH ANTI LOCK BRAKE SYSTEM
2	257633105110	FRONT AXLE BEAM STD BS1/2/3/4	1	
3	263233200105	ASSY. STUB AXLE(ABS)-RH NORMAL BS1/2/3/4	1	
6	263233200107	ASSY. STUB AXLE(ABS)-LH NORMAL BS1/2/3/4	1	
	280842103401	SENSOR SLEEVE - FRONT	2	
4	257533203401	BUSH KING PIN BS1/2/3/4	4	
5	257633206709	KING PIN STD BS1/2/3/4	2	
	257533209203	THRUST WASHER UPPER NORMAL BS2/3/4	1	
7	257533209207	THRUST WASHER LOWER STD BS1/2/3/4/6	1	
8	284633203101	TAPER ROLLER THRU BRG. NORMAL BS1/2/3/4	1	
	263233100105	PLUG (STUB AXLE-TOP)	2	
11	257533206301	DUST CAP(STUB AXLE)	2	
12	257633208601	SPACER	2	
	257633209212	THRUST WASHER	AR	FOR SELECTION
	257633209215	THRUST WASHER	AR	FOR SELECTION
	257633209216	THRUST WASHER	AR	FOR SELECTION
	257633209217	THRUST WASHER	AR	FOR SELECTION
	257633209218	THRUST WASHER	AR	FOR SELECTION
	257633209219	THRUST WASHER	AR	FOR SELECTION
	257633209220	THRUST WASHER	AR	FOR SELECTION
	257633209221	THRUST WASHER	AR	FOR SELECTION
	257633209222	THRUST WASHER	AR	FOR SELECTION
14	257633206707	COTTER PIN (KING PIN TO STUB AXLE)	2	70MM COTTER PIN
18	257633208202	SEALING CAP (STUB AXLE)	4	
19	257633207702	GASKET RING	2	



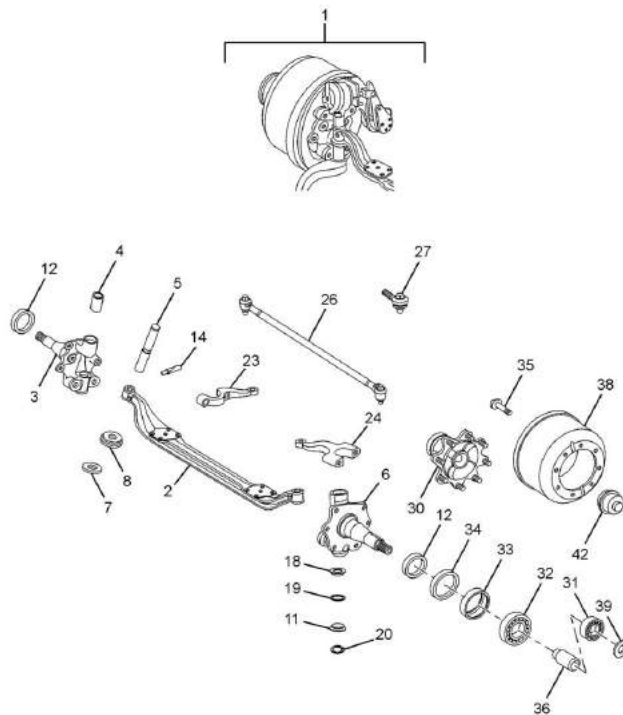
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VC No : 20801032000R Group : (33) FRONT AXLE Table : (33.33.02-FRONT AXLE (WITH ABS BRAKES))

Fig.	Part No	Part Description	Qty	Remarks
20	14580605002	INTERNAL CIRCLIP 50X2N	4	
23	257633805104	STEERING ARM LH BS1/2/3/4	1	
23	257633805106	STEERING ARM RH BS1/2/3/4	1	
24	257633805107	STEERING ARM (TOP) BS1/2/3/4	1	
26	275433800101	ASSY. TIE ROD STRAIGHT BS1/2/3/4	1	
27	0003382629	ASSY. BALL JOINT LH BS1/2/3/4	1	
27	0003383429	ASSY. BALL JOINT RH BS1/2/3/4	1	
30	283933400104	ASSY WHEEL HUB FRONT WITH HUB BOLT AND BEARINGS	2	FOR SELECTION
30	283933400105	ASSY WHEEL HUB WITH POLE WHEEL W/O BEARINGS	2	FOR SELECTION
	284142109901	POLEWHEEL FRONT (MACHINED)	2	
31	257633403103	TAPER ROLLER BRG. 32308 BS1/2/3/4	2	
32	257633403101	TAPER ROLLER BRG. 565/562 BS1/2/3/4	2	
33	257633408601	SPACER	2	
34	257633407801	OIL SEAL FRONT HUB BS1/2/3/4	2	
35	263140106701	HUB BOLT FRONT M22 BS1/2/3/4/6	20	
36	503033408601	SPACER TUBE	2	
	257433408304	SHIM 1.0 THK	AR	FOR SELECTION
	257433408305	SHIM 0.5 THK	AR	FOR SELECTION
	257433408306	SHIM 0.3 THK	AR	FOR SELECTION
	257433408307	SHIM 0.1 THK	AR	FOR SELECTION
38	263142103701	BRAKE DRUM SPIGOTTED. BS1/2/3/4	2	
39	257533409201	THRUST WASHER BS1/2/3/4	2	
42	257333403703	FRONT HUB COVER	2	
	282133209202	WASHER	1	
	0003300003J	REPAIR KIT-TIE ROD BS1/2/3/4	1	



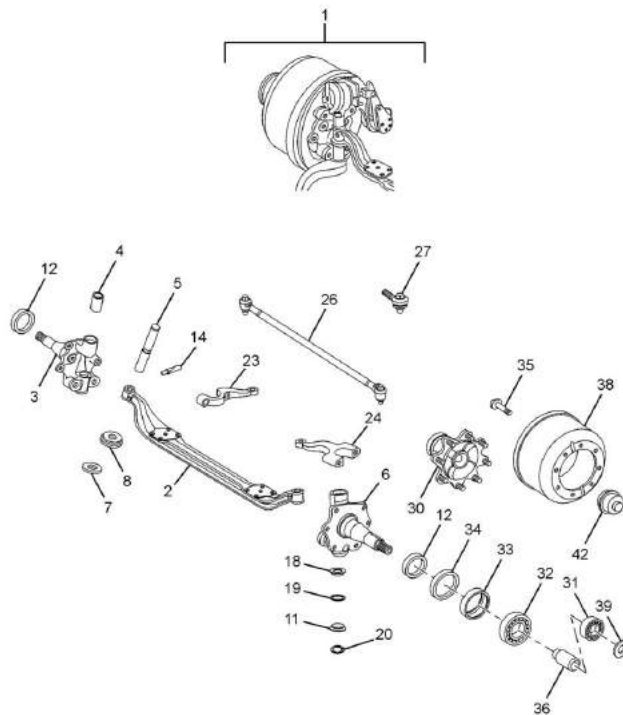
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VC No : 20801032000R Group : (33) FRONT AXLE Table : (33.33.02-FRONT AXLE (WITH ABS BRAKES))

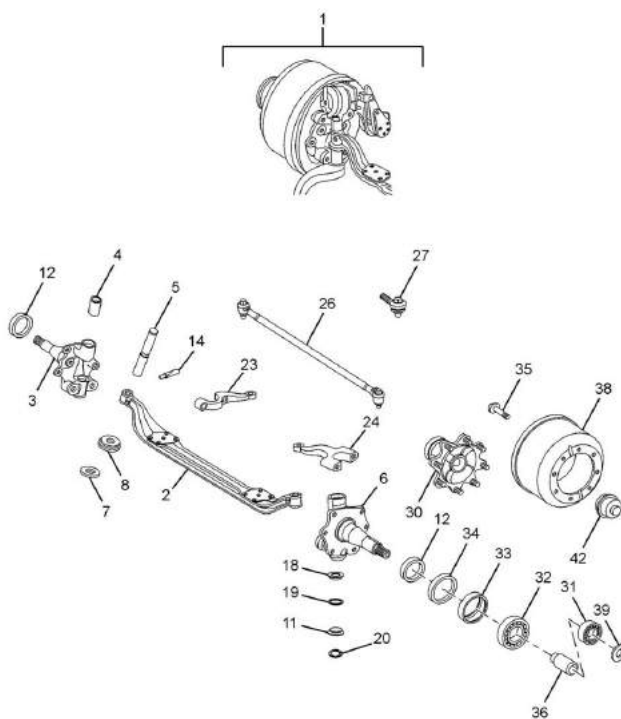
Fig.	Part No	Part Description	Qty	Remarks
-	-	UPPER BALL CUP	2	
-	-	LOWER BALL CUP	2	
-	-	PRESSURE SPRING	2	
-	-	LOCKING RING	2	
-	-	SPHERICAL PIN	2	
-	-	CASTLE NUT	2	
-	-	SEAL CAP	2	
-	-	THRUST WASHER (BRASS)	2	
-	-	THRUST WASHER (STEEL)	2	
885433161612	-	KIT KING PIN W/O BRG T/W BS1/2/3/4	1	
-	-	KING PIN STD	2	
-	-	KING PIN BUSH	4	
885433011612	-	MAJOR KIT-KING PIN & BUSH-RS1 BS1/2/3/4	1	
-	-	KING PIN O/S I	2	
-	-	KING PIN BUSH	4	
-	-	MINOR KIT	1	
885433021612	-	KING PIN REPAIR KIT WITH MINOR KIT & BUSH O/S II (38.45MM) CONSISTS OF :	1	
-	-	KING PIN O/S II	2	
-	-	KING PIN BUSH	4	
-	-	MINOR KIT	1	
885433031612	-	KING PIN REPAIR KIT WITH MINOR KIT & BUSH O/S III (38.55MM) CONSISTS OF :	1	
-	-	KING PIN O/S III	2	
-	-	KING PIN BUSH	4	
-	-	MINOR KIT	1	
885433041612	-	KING PIN REPAIR KIT WITH MINOR KIT & W/O BUSH STD (38.25MM) CONSISTS OF :	1	



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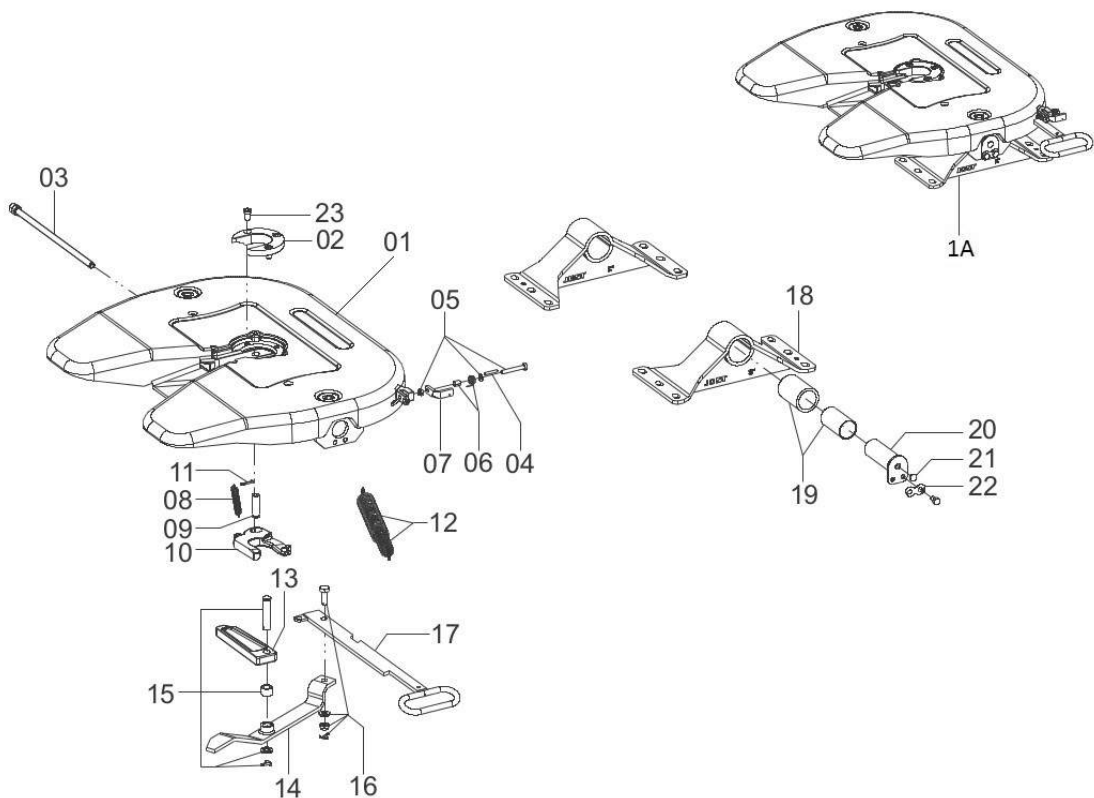
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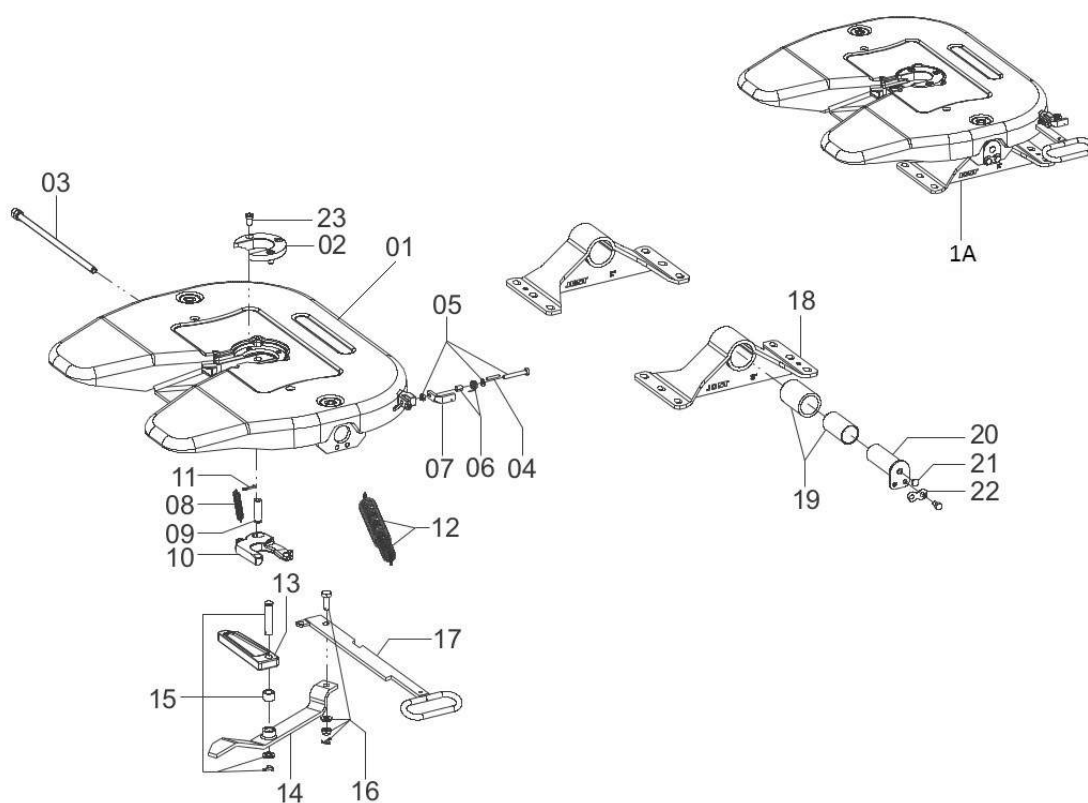
VC No : 20801032000R Group : (34) FIFTH WHEEL COUPLING Table : (2082013234R.02-SPARE KIT FOR FIFTH WHEEL COUPLING)

Fig.	Part No	Part Description	Qty	Remarks
1A	284134100101	ASSY. FIFTH WHEEL COUPLING BS1/2/3/4	1	
01	886334000006	COUPLING PLATE WITH RIB (40T PRIME MOVER)	1	
KIT-1	284134200101	JOST,FIFTH WHEEL COUPLING	1	
	-----	CONSISTS OF		
02	284134208701	WEAR RING	1	
03	284134208001	ADJUSTING SCREW	1	
04	284134206701	CLAMPING PROFILE	1	
05	284134203201	HEX BOLT	1	
06	284134208702	SPRING	1	
07	284134200201	LATCH ASSY	1	
08	284134208703	TENSION SPRING	1	
09	284134203202	HEX BOLT	1	
10	284134206002	LOCK JAW	1	
11	284134206702	SPLIT PIN	1	
12	284134208704	TENSION SPRING	1	
13	284134206101	LOCKING PLATE	1	
14	284134206003	LEVER	1	
15	284134203203	HEX BOLT	1	
16	284134203204	HEX BOLT	1	
17	284134200301	HANDLE ASSY	1	
18	284134200202	ASSY. PEDESTAL BLOCK BS1/2/3/4	2	
19	284134207501	BUSH	2	
20	284134206703	PIVOT PIN	2	
21	284134203501	BOSS	2	
22	284134203205	HEX BOLT	2	

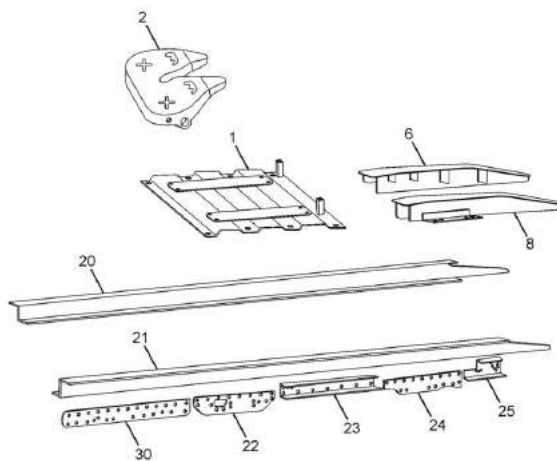


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VC No : 20801032000R Group : (34) FIFTH WHEEL COUPLING Table : (2082013234R.02-SPARE KIT FOR FIFTH WHEEL COUPLING)

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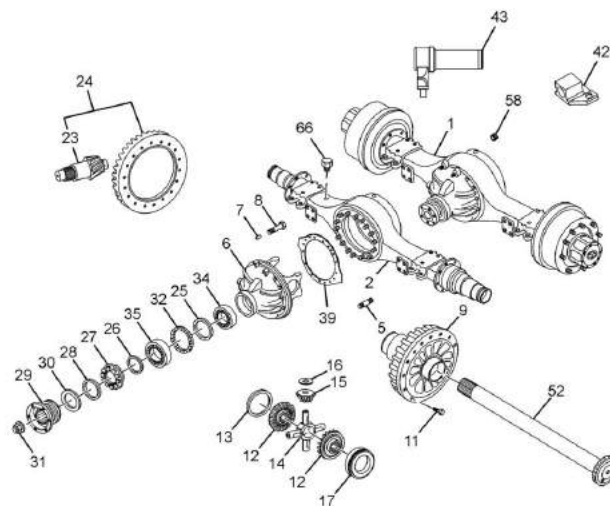
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VC No : 20801032000R Group : (35) REAR AXLE Table : (35.35.03-REAR AXLE (WITH ABS BRAKES))				
Fig.	Part No	Part Description	Qty	Remarks
1	273235000295	ASSY REAR AXLE COMPLETE 41/6,150 DIA C.FLNG-RA 109RR	1	WITH ANTI LOCK BRAKE SYSTEM
2	273235100198	ASSY. RA BEAM W/RING/STUD DOWEL BS1- 4	1	
42	280842303302	SENSOR MTG. BKT REAR-ARC WELDED BEAM	2	
	263242103402	SENSOR BUSH(WABCO)-FOR ABS	2	
43	502354709901	WHEEL SPEED SENSOR BS1/2/3/4/6	2	
	280842307501	RUBBER GROMMET FOR (DIA 18 ABS HOLE)	2	
	280842307502	RUBBER GROMMET (FOR DIA 8 ABS HOLE)	2	
	13050910304	CYL PIN 12 H 8X30	1	
5	11632609401	STUD BM 12X40	9	
5	11632609649	STUD BM 12X80	4	
	266835108601	PRESSURE RING	2	
6	273235110107	ASSY. CARRIER HSG (RA 109RR) BS1/2/3/4	1	
7	13050909209	CYL PIN 10 H 8X20	4	
8	273235113201	HEX.BOLT (PLUMMER BLOCK COVER)	4	
9	273235300183	ASSY. DIFF. HSG (9X14 GEARS) BS1/2/3/4	1	
	273235308002	HEX.BOLT-SERRATED (DIFF.CASE TO COVER)	16	
11	273235308003	HEX.BOLT-SERRATED (CROWN WHEEL)	18	
12	273235305442	REAR AXLE SHAFT GEAR (9X14)BS1/2/3/4/6	2	
13	273235309210	THRUST WASHER- 1.95 THK. BS1/2/3/4	2	FOR SELECTION
13	273235309211	THRUST WASHER- 2.00 THK.	2	FOR SELECTION
13	273235309212	THRUST WASHER-2.05 THK.	2	FOR SELECTION
13	273235309213	THRUST WASHER-2.10 THK.	2	FOR SELECTION
13	273235309214	THRUST WASHER-2.15 THK.	2	FOR SELECTION
13	273235309215	THRUST WASHER-2.20 THK.	2	FOR SELECTION
13	273235309216	THRUST WASHER- 2.25 THK.	2	FOR SELECTION



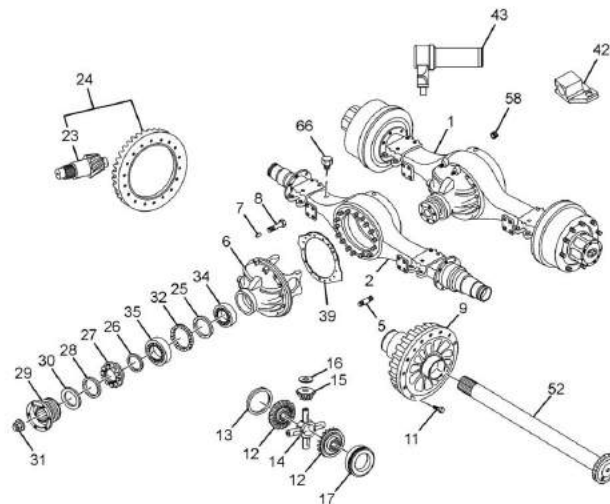
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VC No : 20801032000R Group : (35) REAR AXLE Table : (35.35.03-REAR AXLE (WITH ABS BRAKES))

Fig.	Part No	Part Description	Qty	Remarks
14	273235305113	DIFF. SPIDER(LOCKABLE SPH WASHER) BS1-4	1	
15	273235305443	DIFF. BEVEL PINION 9X14(CONIFLEX) BS1- 4	4	
16	273235309217	SPHERICAL WASHER BS1/2/3/4	4	
17	266935303101	TAPER ROLLER BRG. 32020 BS1/2/3/4	2	
24	273235300130	ASSY. CROWN WHEEL PINION 41/6 BS1/2/3/4	1	
23	273235305418	PINION (41/6=6.83) OER-SPIRAC BS1/2/3/4	1	
25	257635308601	SPACER (BETWEEN PINION BRG)	1	
	273235300188	ASSY SPACER WITH OIL SLINGER (PRESS TYPE)	1	
26	273235300188	SPACER (BETWEEN PINION BRG & C.FLANGE(OIL SLIN)	1	SERVICEABLE UNDER P/N 2732353
	273235308202	OIL SLINGER (PRESS FIT)	1	SERVICEABLE UNDER P/N 2732353
27	257635306503	THREADED RING HYPOID PINION	1	
	266835307711	OIL SEAL	1	
	266835307711	OIL SEAL	1	
28	257335307705	OIL SEAL BS1/2/3/4	1	
29	273235300180	ASSY COUPLING FLANGE (150 DIA) WITH DUST COVER	1	FOR SELECTION
29	257635305009	COUPLING FLANGE (150 DIA) W/O DUST COVER	1	FOR SELECTION
30	273235308201	DUST COVER (PRESS FIT)	1	
	273235307701	DUST SEAL (MECHANICAL FACE SEAL)	1	
31	0423530172J	HEX NUT (MACHINED) BS1/2/3/4	1	
32	257635308604	SPACER RING 7.74 THICK	1	FOR SELECTION
32	257635308605	SPACER RING 7.72 THICK	1	FOR SELECTION
32	257635308606	SPACER RING 7.70 THICK	1	FOR SELECTION
32	257635308607	SPACER RING 7.68 THICK	1	FOR SELECTION
32	257635308608	SPACER RING 7.66 THICK	1	FOR SELECTION
32	257635308609	SPACER RING 7.64 THICK	1	FOR SELECTION



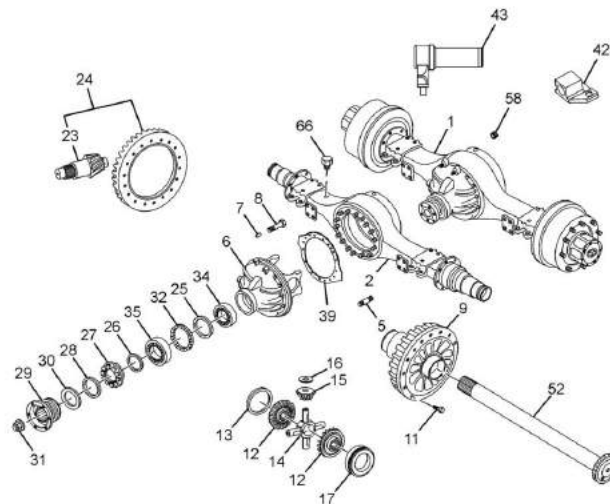
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VC No : 20801032000R Group : (35) REAR AXLE Table : (35.35.03-REAR AXLE (WITH ABS BRAKES))

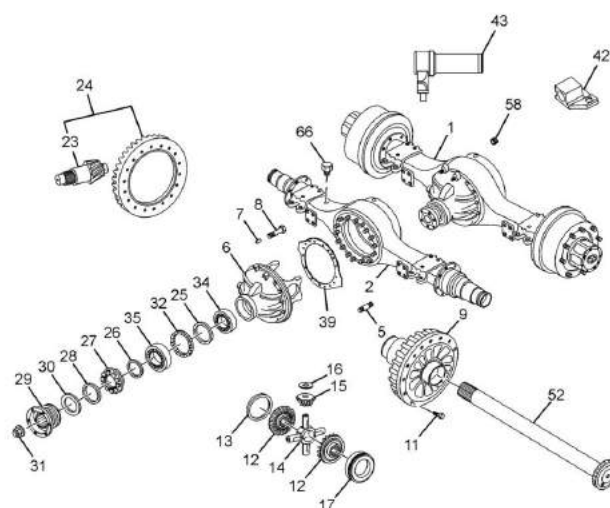
Fig.	Part No	Part Description	Qty	Remarks
32	257635308610	SPACER RING 7.62THICK	1	FOR SELECTION
32	257635308611	SPACER RING 7.60 THICK	1	FOR SELECTION
32	257635308612	SPACER RING 7.58 THICK	1	FOR SELECTION
32	257635308613	SPACER RING 7.56 THICK	1	FOR SELECTION
32	257635308614	SPACER RING 7.54 THICK	1	FOR SELECTION
32	257635308615	SPACER RING 7.52 THICK	1	FOR SELECTION
32	257635308616	SPACER RING 7.50 THICK	1	FOR SELECTION
32	257635308617	SPACER RING 7.48 THICK	1	FOR SELECTION
32	257635308618	SPACER RING 7.46 THICK	1	FOR SELECTION
32	257635308619	SPACER RING 7.44 THICK	1	FOR SELECTION
32	257635308620	SPACER RING 7.42 THICK	1	FOR SELECTION
32	257635308621	SPACER RING 7.40 THICK	1	FOR SELECTION
32	257635308623	SPACER RING 7.76 THICK	1	FOR SELECTION
34	257635303102	TAPER ROLLER BRG 77213 BS1/2/3/4	2	
	257635308308	SHIM 0.10 THICK	AR	FOR SELECTION
	257635308302	SHIM 0.15 THICK	AR	FOR SELECTION
	257635308303	SHIM 0.20 THICK	AR	FOR SELECTION
	257635308304	SHIM 0.25 THICK	AR	FOR SELECTION
	257635308305	SHIM 0.30 THICK	AR	FOR SELECTION
	257635308306	SHIM 0.50 THICK	AR	FOR SELECTION
	257635308307	SHIM 1.00 THICK	AR	FOR SELECTION
35	257635303104	CYL. ROLLER BRG NS1909 RA 109RR BS1-4	1	
	257635309902	LOCKING WIRE INNER RACE	1	
	257635309903	LOCKING WIRE OUTER RACE	1	
	257635308201	LOCKING PLATE	1	



LPS3516C-35.35.03

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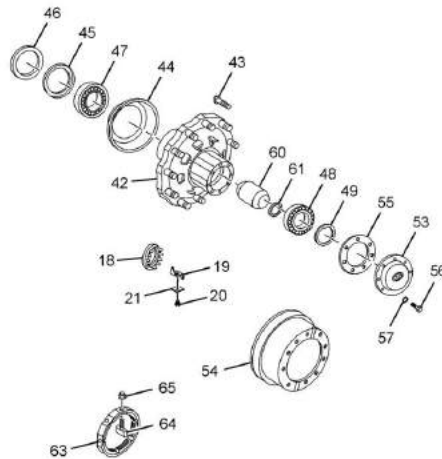
LPS3516C-35.35.03

FO8

Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (35) REAR AXLE Table : (35.35.04-REAR AXLE (WITH ABS BRAKES))

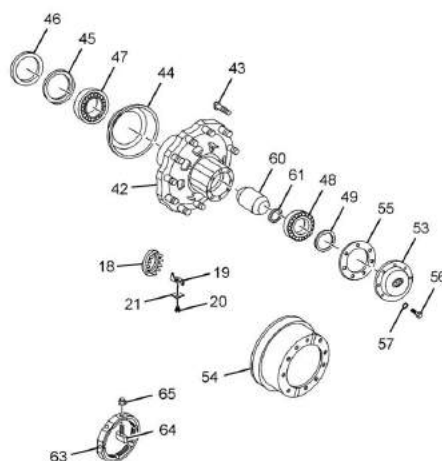
Fig.	Part No	Part Description	Qty	Remarks
18	257635306501	THREADED RING BS1/2/3/4/6	2	
19	257635308201	LOCKING PLATE	2	
20	11323996191	HEX SCREW M 8X12	2	
21	3129941201	LOCKING PLATE	2	
	273235300117	ASSY ADJUSTING PIN	1	
42	273235600107	ASSY. REAR HUB COMP.(BRG/ABS RING) BS2-6	2	FOR SELECTION
42	-----	ASSY REAR HUB -W/PINS & W/O BRGS.(ABS)	2	FOR SELECTION
	284142309901	POLE WHEEL-(FOR ABS BRAKE FITMENT)	2	
43	263140206701	HUB BOLT REAR- M22 BS1/2/3/4	20	
44	273235608201	OIL CATCHER,ABS	2	
45	266835608601	SPACER RING (HUB OUTER SEAL)	2	
46	273235607711	OIL SEAL (135X170X15) BS1/2/3/4/6	2	
47	266835603101	TAPER ROLLER BRG. INNER 683/72 BS1/2/3/4	2	
48	266835603102	TAPER ROLLER BRG. OUTER 32217 BS1/2/3/4	2	
	273235607712	OIL SEAL (125X150X12) BS1/2/3/4/6	2	
60	266835608603	SPACER TUBE (BETWEEN HUB BRGS.)	2	
61	265135308303	SHIM 0.10THK	AR	FOR SELECTION
61	265135308304	SHIM 0.15THK	AR	FOR SELECTION
61	265135308305	SHIM 0.20THK	AR	FOR SELECTION
61	265135308306	SHIM 0.25THK	AR	FOR SELECTION
61	265135308307	SHIM 0.50THK	AR	FOR SELECTION
61	265135308308	SHIM 1.50THK	AR	FOR SELECTION
61	265135308309	SHIM 0.3 THICK	AR	FOR SELECTION
54	263142103701	BRAKE DRUM SPIGOTTED. BS1/2/3/4	2	
53	266835600105	ASSY HUB COVER (BIGGER HUB)	2	NOT SERVICED



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B97

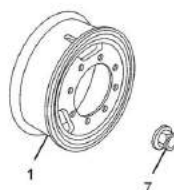
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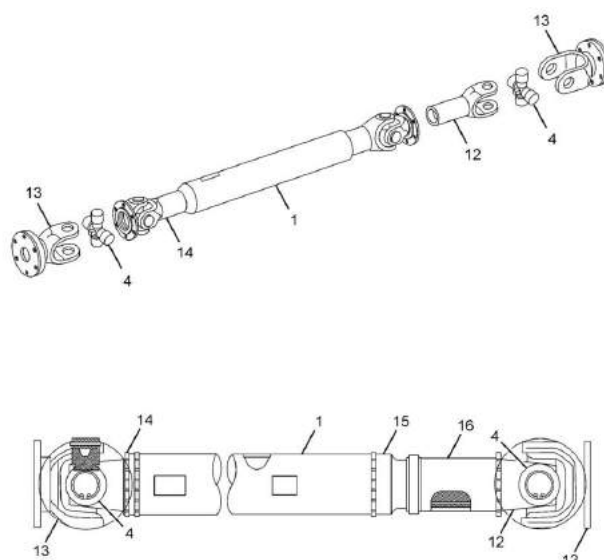
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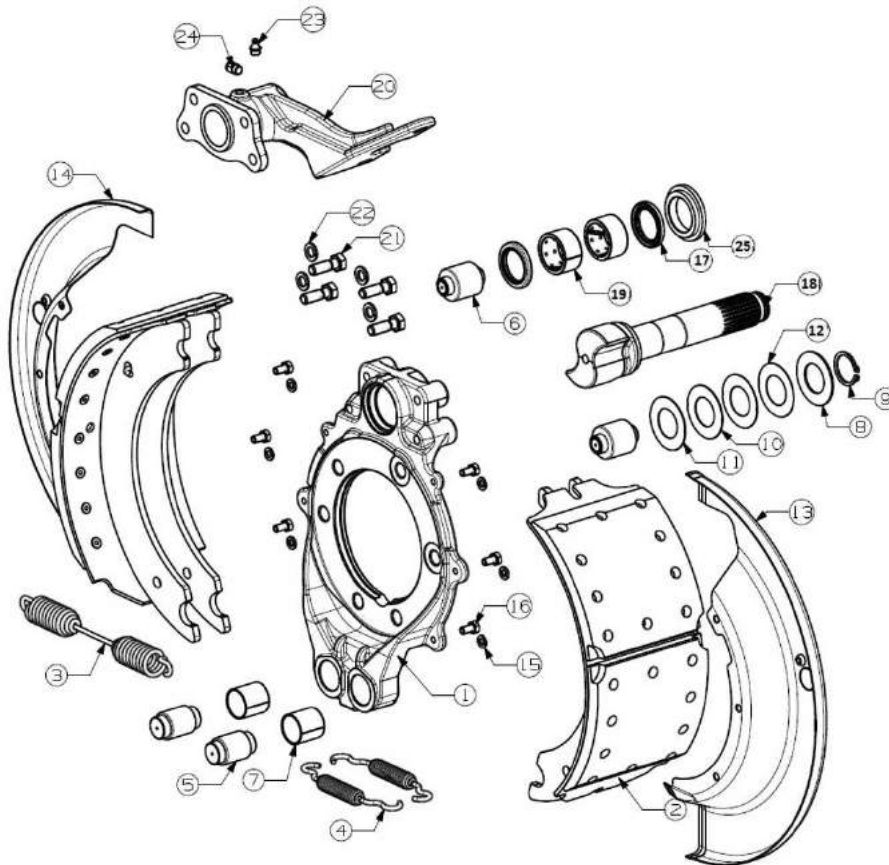
LPS3516C-41.41.01

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Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (42) BRAKES Table : (42.42.01-FRONT WHEEL BRAKE S-CAM (BIL))

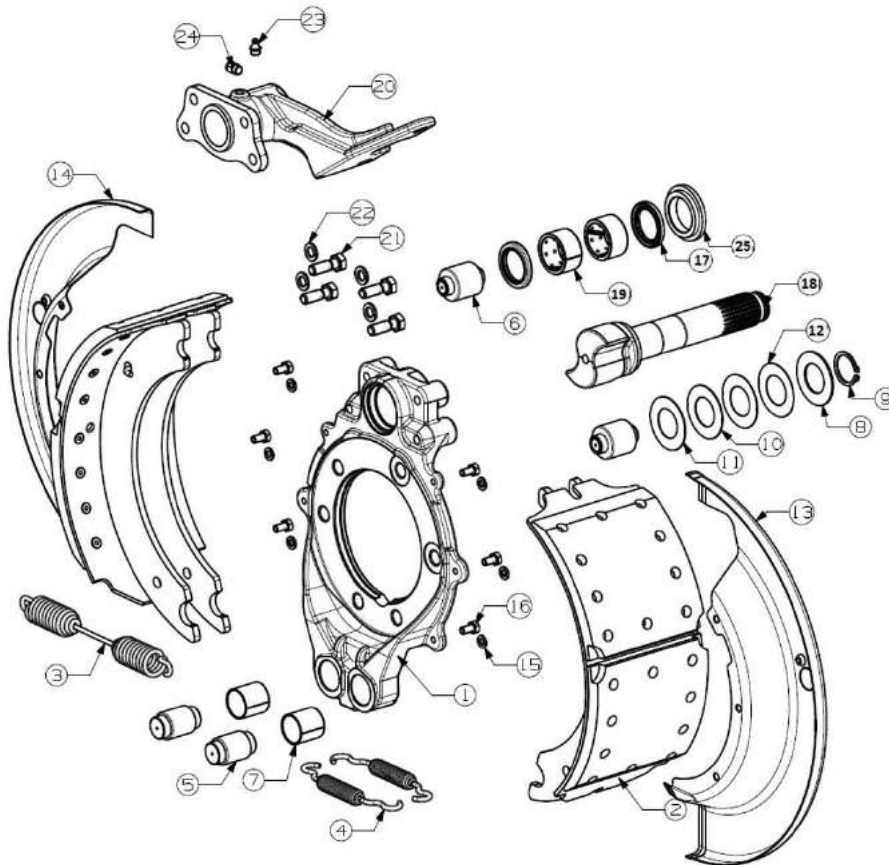
Fig.	Part No	Part Description	Qty	Remarks
-	275242100144	ASSY FRONT BRAKE RH W/T D/C M/S BIL.	1	OPTIONAL AS A SET-MASU BRAKE L
-	275242100143	ASSY FRONT BRAKE LH W/T D/C M/S BIL.	1	OPTIONAL AS A SET-MASU BRAKE L
-	288342100132	ASSY FRONT BRAKE RH W/T D/C M/S BIL	1	OPTIONAL AS A SET- TVS AF 235
-	288342100131	ASSY FRONT BRAKE LH W/T D/C M/S BIL.	1	OPTIONAL AS A SET- TVS AF 235
-	277842990114	KIT-BRAKE LH	---	
7	-	BRAKE ASSY -BUSH,ABUTMENT END	2	
1	-	BRAKE ASSY -TORQUE PLATE,FRONT,LH	1	
21	-	BOLT -M12X1.75	4	
22	-	WASHER	4	
17	-	OIL SEAL (DOUBLE LIP)	1	
19	-	BUSH-BRACKET END	1	
-	277842990115	KIT-BRAKE RH		
7	-	BRAKE ASSY -BUSH,ABUTMENT END	2	
1	-	BRAKE ASSY -TORQUE PLATE,FRONT,RH	1	
21	-	BOLT -M12X1.75	4	
22	-	WASHER	4	
17	-	OIL SEAL (DOUBLE LIP)	1	
19	-	BUSH-BRACKET END	1	
-	277842990125	KIT-BRAKE SPRING	---	
3	-	SPRING	1	
4	-	SPRING-ABUTMENT END	2	
-	277842990129	KIT-BRAKE BUSH	---	
7	-	BRAKE ASSY -BUSH,ABUTMENT END	2	
17	-	OIL SEAL (DOUBLE LIP)	2	
4	-	BUSH-BRACKET END	2	



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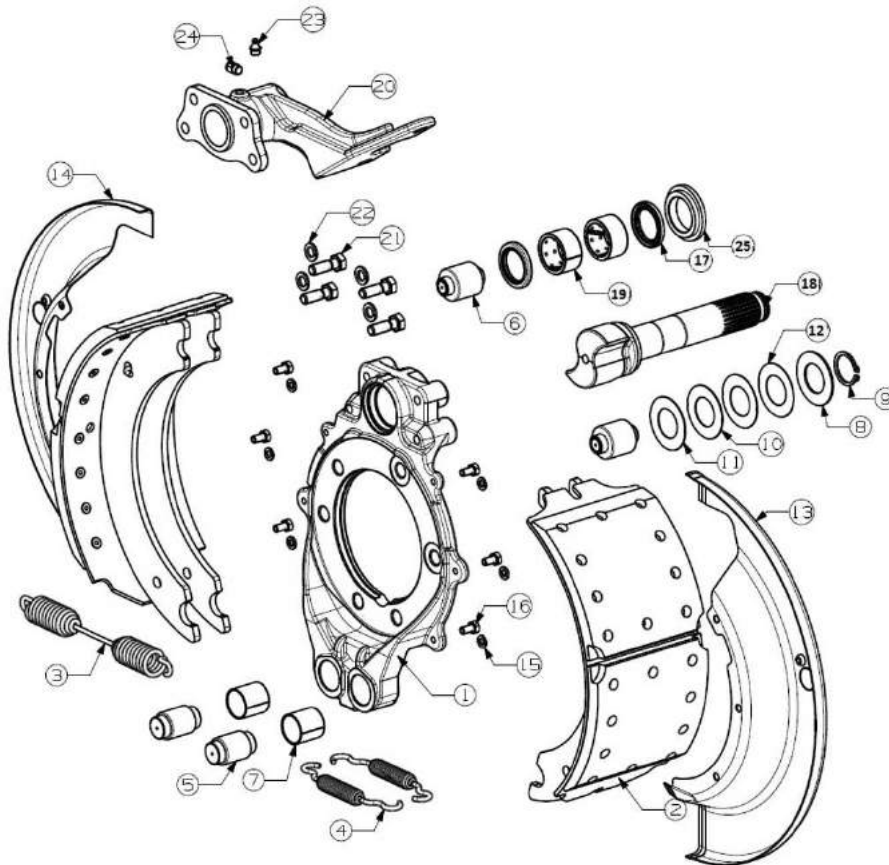
VC No : 20801032000R Group : (42) BRAKES Table : (42.42.01-FRONT WHEEL BRAKE S-CAM (BIL))

Fig.	Part No	Part Description	Qty	Remarks
25	-	SLEEVE-DELRIN	1	
24	-	RELIEF VALVE	1	
23	-	GREASE NIPPLE	1	
-	277842990130	KIT BRAKE SHIM	---	
10	-	SHIM -0.5MM	1	
11	-	SHIM -1.0MM	2	
12	-	SHIM -0.3MM	1	
8	-	WASHER	1	
9	-	CIRCLIP	1	
-	277842990131	KIT-BRAKE BOLT AND WASHER (BRACKET)	---	
21	-----	BOLT -M12X1.75	4	
22	-----	WASHER	4	
-	277842990132	KIT-BRAKE BOLT AND WASHER (DUST SHEILD ASSY)	---	
16	-	SET-BOLT	6	
15	-	BOLT	6	
-	277842990142	KIT-BRAKE BARCKET ASSY LH	---	
21	-	BOLT -M12X1.75	4	
20	-	KIT-BRAKE LH	1	
22	-	WASHER	4	
17	-	OIL SEAL (DOUBLE LIP)	1	
19	-	BUSH-BRACKET END	1	
24	-	RELIEF VALVE	1	
23	-	GREASE NIPPLE	1	
-	277842990143	KIT-BRAKE BARCKET ASSY RH		
21	-	BOLT -M12X1.75	4	



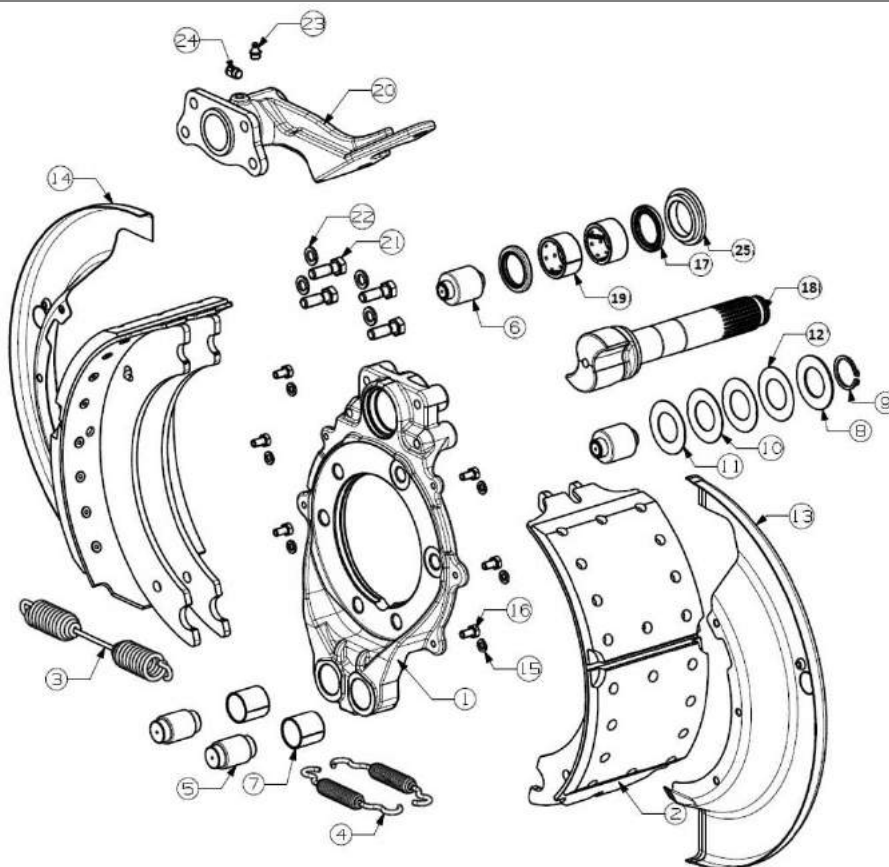
Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (42) BRAKES Table : (42.42.01-FRONT WHEEL BRAKE S-CAM (BIL))				
Fig.	Part No	Part Description	Qty	Remarks
20	-	KIT-BRAKE RH	1	
22	-	WASHER	4	
17	-	OIL SEAL (DOUBLE LIP)	1	
19	-	BUSH-BRACKET END	1	
24	-	RELIEF VALVE	1	
23	-	GREASE NIPPLE	1	
-	277842990146	KIT-BRAKE LINE SHOE ASSY (TVS- AF235)	---	Applicable for 288342100132 /
5	-	PIN -FULCRUM	2	
6	-	ROLLER FRONT BRAKE ASSY.BIL	2	
3	-	SPRING	1	
2	-	BRAKE SHOE ASSY WITH LINER	2	
4	-	SPRING-ABUTEMENT END	2	
-	277842990153	KIT-BRAKE LINING - STD SIZE (TVS- AF235)	---	Applicable for 288342100132 /
-	-	RIVET	40	
-	-	BRAKE ASSY -AF235 LINING,160,STD SIZE	4	
-	277842990154	KIT-BRAKE LINING - OVER SIZE 1 (TVS- AF235)	---	Applicable for 288342100132 /
-	-	RIVET	40	
-	-	BRAKE ASSY -AF235 LINING,160,OS1	4	
-	277842990155	KIT-BRAKE LINING -OVER SIZE 2 (TVS- AF235)	---	Applicable for 288342100132 /
-	-	RIVET	40	
-	-	BRAKE ASSY -AF235 LINING,160,OS2	4	
-	278342990146	KIT-BRAKE LINE SHOE ASSY (MASU)	---	Applicable for 275242100143 /
5	-	PIN -FULCRUM	2	
6	-	ROLLER FRONT BRAKE ASSY.BIL	2	
3	-	SPRING	1	



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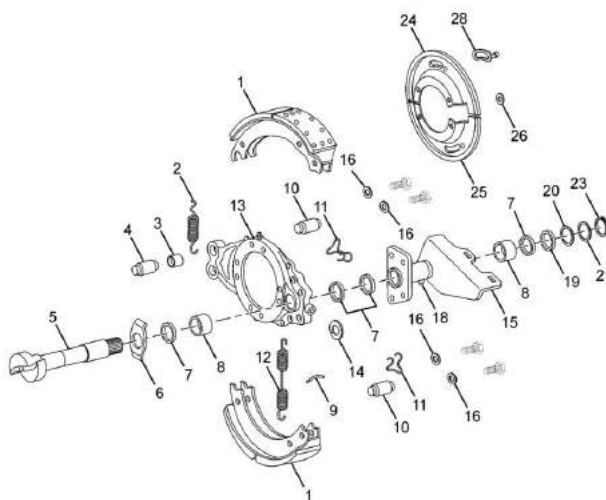
VC No : 20801032000R Group : (42) BRAKES Table : (42.42.01-FRONT WHEEL BRAKE S-CAM (BIL))				
Fig.	Part No	Part Description	Qty	Remarks
2	-	LINE SHOE ASSY (MASU)	2	
4	-	SPRING-ABUTEMENT END	2	
-	-----	KIT-BRAKE LINING - STD SIZE (MASU)		Applicable for 275242100143 /
-	-	RIVET	40	
-	-	LINING (160 WIDE) STD SIZE	4	
-	-----	KIT-BRAKE LINING - OVER SIZE 1 (MASU)		Applicable for 275242100143 /
-	-	RIVET	40	
-	-	LINING (160 WIDE) OS1	4	
-	-----	KIT-BRAKE LINING - OVER SIZE 2 (MASU)		Applicable for 275242100143 /
-	-	RIVET	40	
-	-	LINING (160 WIDE) OS2	4	
-	278342990142	KIT-CAMSHAFT LH	-	
18	-	CAM SHAFT LH	1	
17	-	OIL SEAL (DOUBLE LIP)	2	
19	-	BUSH-BRACKET END	2	
-	278342990143	KIT-CAMSHAFT RH		
18	-	CAM SHAFT RH	1	
17	-	OIL SEAL (DOUBLE LIP)	2	
19	-	BUSH-BRACKET END	2	
-	278342990144	KIT-BRAKE DUST SHIELD	-	
13	-	DUST SHIELD -TOP,FRONT,410X160	1	
14	-	DUST SHIELD -BOTTOM,FRONT,410X160	1	
16	-	SET-BOLT	6	
15	-	SPRING WASHER	6	



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VC No : 20801032000R Group : (42) BRAKES Table : (42.42.02-FRONT WHEEL BRAKE (AAL))

Fig.	Part No	Part Description	Qty	Remarks
	263242100153	ASSY F/AXLE BRAKE RH WITH DUST COVER(MANU.SLACK ADJ)	1	FOR SELECTION AS A SET WITH M/
	288342100174	F/A BRK W/DC-LH 410X160	1	
	288342100122	ASSY F/AXLE BRAKE RH WITH DUST COVER(AUTO SLACK ADJ)	1	FOR SELECTION AS A SET WITH M/
	288342100123	ASSY F/AXLE BRAKE LH WITH DUST COVER(AUTO SLACK ADJ)	1	FOR SELECTION AS A SET WITH M/
1	284642100233	BRAKE SHOE W/LINING & ROLLER BS1/2/3/4	4	
2	257342108708	SPRING (BRAKE SHOE RETURN)	4	
3	257342103401	BUSH (ANCHOR PIN)	2	
4	257342106723	ANCHOR PIN (BRAKE SHOE)	2	
5	261842107902	CAMSHAFT LH	1	
5	261842107901	CAMSHAFT RH	1	
6	257342109211	WASHER (CAM HEAD)	2	
7	257342107701	SEAL (CAMSHAFT)	2	
8	257342103402	BUSH (CAMSHAFT)	4	
9	257342103403	PIN	4	
10	257342107903	ROLLER (BRAKE SHOE)	4	
11	257342104301	RETAINER (BRAKE SHOE ROLLER)	4	
12	257342108703	SPRING BRAKE SHOE RETURN BS1/2/3/4	2	
13	-	SPIDER BRAKE LH	1	NOT SERVICED
13	-	SPIDER BRAKE RH	1	NOT SERVICED
14	257342105301	GASKET (CHAMBER BRACKET)	1	
15	257342103301	BRACKET LH	1	
15	257342103302	BRACKET RH	1	
16	257342109204	WASHER (BRACKET FOR CAP SCREW)	4	
18	257342109901	FITTING GREASE (CHAMBER BRACKET)	1	
19	261842109202	WASHER	2	



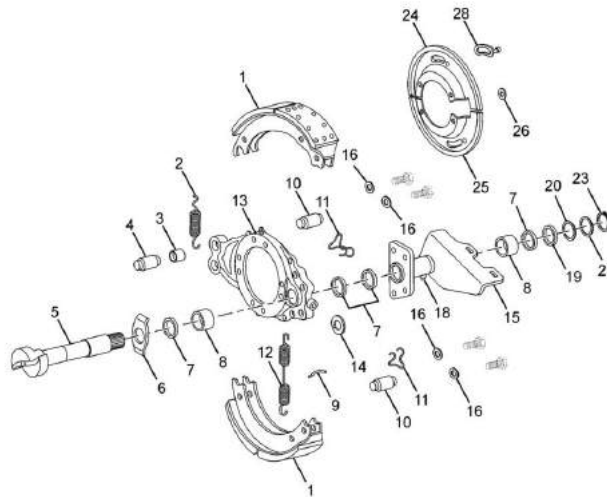
LP15120-42.42.02-R1

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Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (42) BRAKES Table : (42.42.02-FRONT WHEEL BRAKE (AAL))

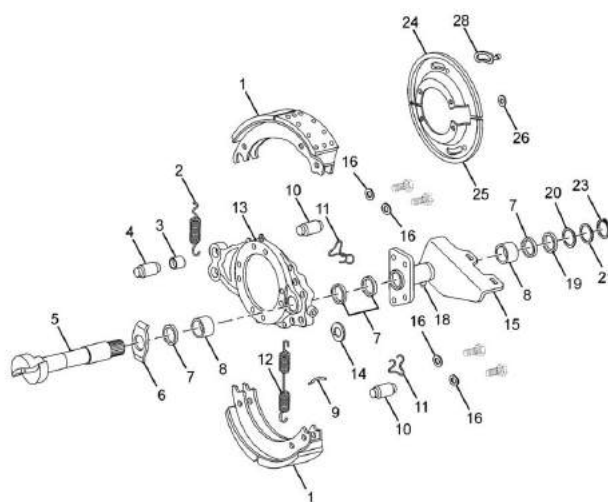
Fig.	Part No	Part Description	Qty	Remarks
20	261842109203	WASHER	2	
21	261842109204	WASHER (HARDENED)	2	
23	261842104301	LOCK RING	2	
24	257342108207	DUST SHIELD TOP	2	
25	257342108208	DUST SHIELD BOTTOM	1	
26	257342109208	WASHER	12	
28	257342106802	PLUG	4	
	257342106720	COLLARED PIN	4	
	257342103206	BOLT	4	
	257642106501	CASTLE NUT	4	
	-----	REPAIR KITS		
	257342100183	FRONT BRAKE OVERHAUL KIT (MINOR) CONSISTS OF :	1	
	-	BRAKE LINING	8	
	-	RETAINING SPRING	4	
	-	RETURN SPRING	2	
	-	ROLLER	4	
	-	RETAINER	4	
	-	RIVETS	80	
	257342100148	SERVICE KIT (MINOR) FRONT CONSISTS OF :	1	
	-	SPRING (RETAINING)	4	
	-	SPRING (RETURN)	2	
	-	ROLLER (BRAKE SHOE)	4	
	-	RETAINER	4	
	-	PIN (RETURN SPRING)	4	
	257342100149	BRAKE SPRING KIT (FRONT) CONSISTS OF :	1	



LP15120-42.42.02-R1

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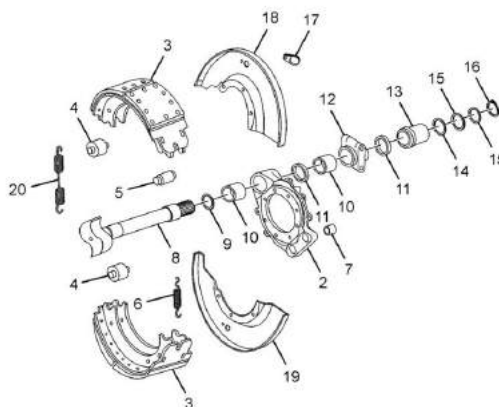
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D14

Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (42) BRAKES Table : (42.42.03B-REAR WHEEL BRAKE (BIL))

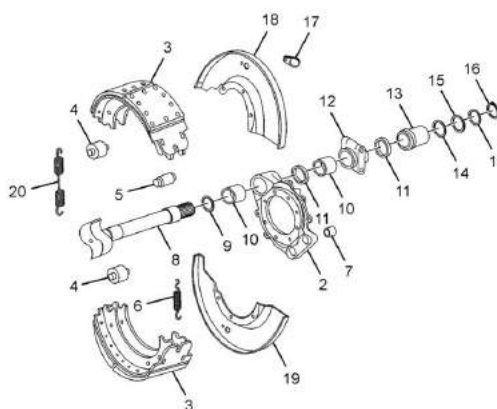
Fig.	Part No	Part Description	Qty	Remarks
	503042300159	DRUM BRAKE ASSY W/T DC,REAR-LH	1	FOR SELECTION AS A SET WITH M/
	503042300160	DRUM BRAKE ASSY WITH DC,REAR-RH	1	FOR SELECTION AS A SET WITH M/
2	257342313701	TORQUE PLATE LH / RH	2	
3	277842130106	ASSY. LINED SHOE BS1/2/3/4	4	
4	257342109902	ROLLER	4	
5	277842106701	PIN -FULCRUM	4	
6	288042108702	SPRING ABUTMENT END FOR FRONT BRK BS1- 6	4	
7	257342103408	BRAKE ASSY -BUSH,ABUTMENT END	4	
8	283942307902	CAMSHAFT RH (SHORTER TYPE)	1	
8	283942307901	CAMSHAFT LH (SHORTER TYPE)	1	
9	257342107702	O RING	2	
10	257342103408	BRAKE ASSY -BUSH,ABUTMENT END	4	
11	257342107801	OIL SEAL	6	
12	257342300190	CAMSHAFT BRACKET ASSY	2	
13	257342308401	SLEEVE (SLACK ADJ. END)	2	
14	257342109209	WASHER	2	
15	257342108301	SHIM 0.5 MM	2	FOR SELECTION
15	257342108302	SHIM 1.0 MM	2	FOR SELECTION
16	257342104303	CIRCLIP	4	
17	257342107501	GROMMET	2	
18	257342318212	DUST COVER (TOP)	2	
19	257342318213	DUST COVER (BOTTOM)	2	
20	257342108705	SPRING PULL OFF CAM END	2	
	-----	BRAKE LINING SET		
	277642130101	SET OF BRAKE LININGS W/O RIVETS (WHEEL SET) REAR STD NASB	1	FOR SELECTION



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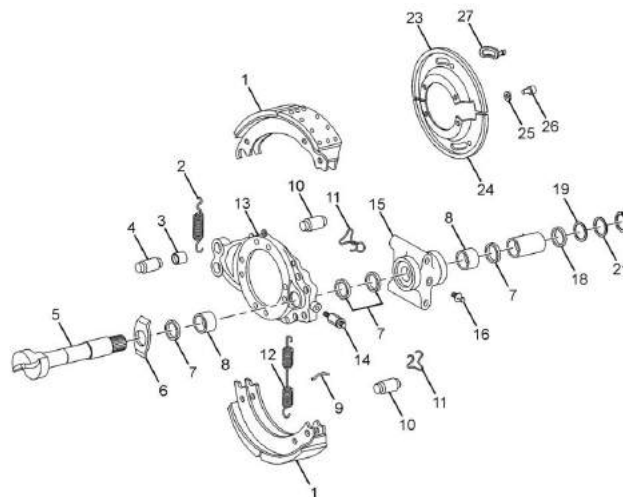
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VC No : 20801032000R Group : (42) BRAKES Table : (42.42.04B-REAR WHEEL BRAKE (AAL))

Fig.	Part No	Part Description	Qty	Remarks
	288342300122	ASSY REAR DRUM BRAKE W/DUST COVER LH	1	
	288342300121	ASSY REAR DRUM BRAKE W/DUST COVER RH	1	
1	257342110148	BRAKE SHOE LINING & ROLLER ASSY BS1- 4	4	
2	257342108708	SPRING (BRAKE SHOE RETURN)	4	
3	257342103401	BUSH (ANCHOR PIN)	4	
4	257342106723	ANCHOR PIN (BRAKE SHOE)	2	
5	278242305106	CAMSHAFT LH	1	
5	278242305105	CAMSHAFT RH	1	
6	257342109211	WASHER (CAM HEAD)	2	
7	257342107701	SEAL (CAMSHAFT)	2	
8	-	BUSH (CAMSHAFT)	4	NOT SERVICED
9	257342103403	PIN (RETURN SPRING)	4	
10	257342107903	ROLLER (BRAKE SHOE)	4	
11	257342104301	RETAINER (BRAKE SHOE ROLLER)	4	
12	257342108703	SPRING BRAKE SHOE RETURN BS1/2/3/4	2	
13	257342310149	SPIDER BRAKE LH/RH (COMMON)	2	
14	257342109901	FITTING GREASE (CHAMBER BRACKET)	2	
19	261842109202	WASHER CAMSHAFT (THICK)	2	
21	261842109204	WASHER (HARDENED)	2	
18	261842104301	LOCK RING (CAMSHAFT)	2	
16	257342309906	FITTING GREASE (SPIDER)	2	
15	257342307123	PLUMMER BLOCK	2	
23	257342308204	DUST SHIELD TOP	2	
24	257342308205	DUST SHIELD BOTTOM	2	
25	257342109208	WASHER	12	

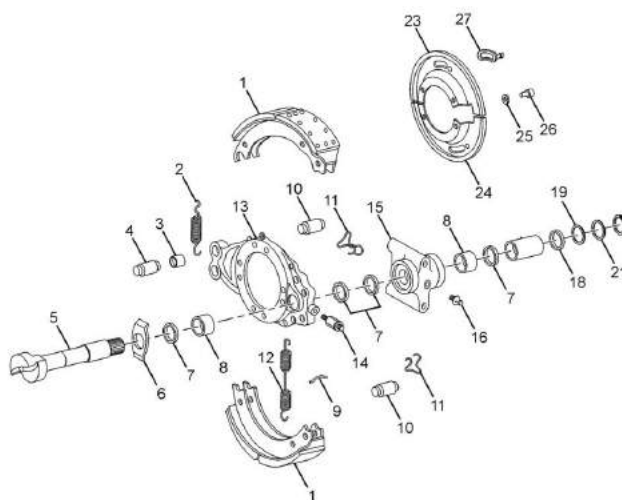


LPT2515-42-42.04

D97

Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (42) BRAKES Table : (42.42.04B-REAR WHEEL BRAKE (AAL))				
Fig.	Part No	Part Description	Qty	Remarks
27	257342106802	PLUG	2	
26	257342107405	RIVET	80	
	-----	REPAIR KIT		
	257342100148	SERVICE KIT (MINOR) REAR CONSISTS OF :	1	
-		SPRING (RETAINING)	4	
-		SPRING (RETURN)	2	
-		ROLLER (BRAKE SHOE)	4	
-		RETAINER	4	
-		PIN (RETURN SPRING)	1	
	257342100149	BRAKE SPRING KIT (REAR) CONSISTS OF :	1	
-		SPRING (RETAINING)	4	
-		SPRING (RETURN)	2	
-		RETAINER	4	
	257342300183	SERVICE KIT CAMSHAFT (REAR) CONSISTS OF :	1	
-		BUSH	4	
-		SEAL	2	
-		LOCK RING	2	
	-----	BRAKE LINING SET		
	277642130101	SET OF BRAKE LININGS W/O RIVETS (WHEEL SET) REAR STD NASB	1	FOR SELECTION
	885442051618	BRAKE LINING KIT(OS1)410X180NA1707 BS1-6	2	DOES NOT CONTAIN RIVET IN KIT
	885442061618	BRAKE LINING KIT(OS2)410X180NA1707 BS1-6	2	DOES NOT CONTAIN RIVET IN KIT
-	885442190709	BRASS RIVETS BRK LNG 24 NOS BS1/2/3/4/6	1	
-	885442200709	ALUMINIUM RIVETS BRK LNG 24 Nos BS1- 4/6	1	



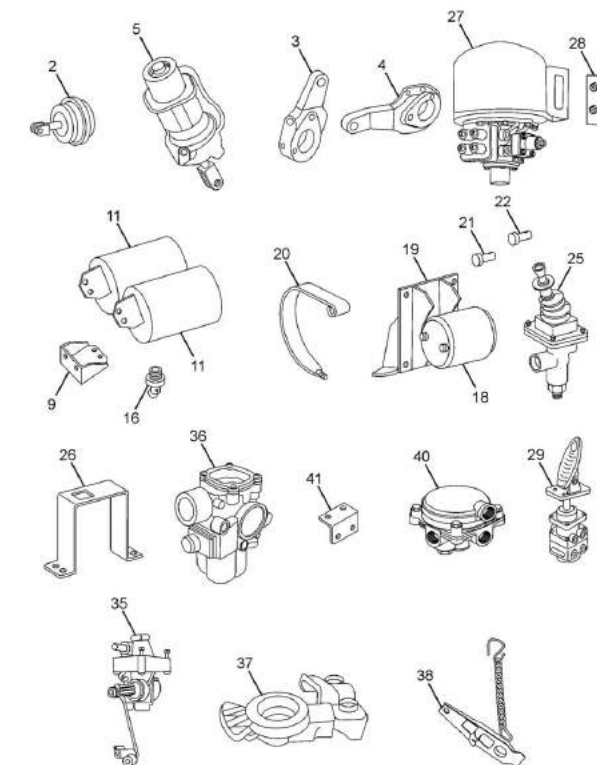
LPT2516-42-42.04

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Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (42) BRAKES Table : (42.42.06-BRAKE AGGREGATES AND PIPES (WITH ABS BRAKES))

Fig.	Part No	Part Description	Qty	Remarks
2	278242100106	BRAKE CHAMBER TYPE 24 BS1/2/3/4	2	
5	278243700145	BRAKE ACTUATOR(VOSS-LH)24/75 BS1/2/3	2	FOR SELECTION
5	280842300105	BRAKE ACTUATOR 24/75 WT METVOSS RH	1	FOR SELECTION
5	280842300106	BRAKE ACTUATOR 24/75 WT METVOSS LH	1	FOR SELECTION
3	257342100160	SLACK ADJUSTER. FRT (MANUAL) BS2/3	4	FOR SELECTION
4	277842300182	SLACK ADJUSTER STRAIGHT BS1/2/3/4	4	FOR SELECTION
	277842108301	SHIM FOR SLACK ADJUSTER	AR	
	289242303201	HEX BOLT	16	
	12302598027	HEX NUT W/COLLAR M16X1.5	16	
	277842108202	ANCHOR BRACKET-RH FRT	1	
	277842108201	ANCHOR BRACKET-LH FRT	1	
	283942303701	BRACKET RH-BRAKE CHAMBER MTG.	1	
	283942303702	BRACKET LH-BRAKE CHAMBER MTG.	1	
	283942303401	BUSH-S.B.ACTUATOR MTG.BKT.	2	
	283942307801	OIL SEAL-CHAMBER MTG.BKT.	2	
11	284143200103	ASSY AIR TANK WITH BKT(VOSS)	2	
9	284143200102	ASSY BRACKET-AIR TANK MOUNTING	4	
18	278243200106	SUB ASSY AIR TANK (15 LTR) FOR ABS. WITH BRACKET	1	FOR SELECTION
18	278243200107	ASSY AIR TANK WITH FITTINGS (FOR VOSS) W/O BRACKET	1	FOR SELECTION
19	208243200101	ASSY BRACKET - 15L TANK MTG.	1	
20	504043200109	ASSY STRAP PIN AND BOLT COMPLETE	2	
21	289243206701	PIN	2	
22	289243206702	PIN	2	
	289243208601	SPACER	2	
	284643203201	HEX BOLT M 8X110	2	

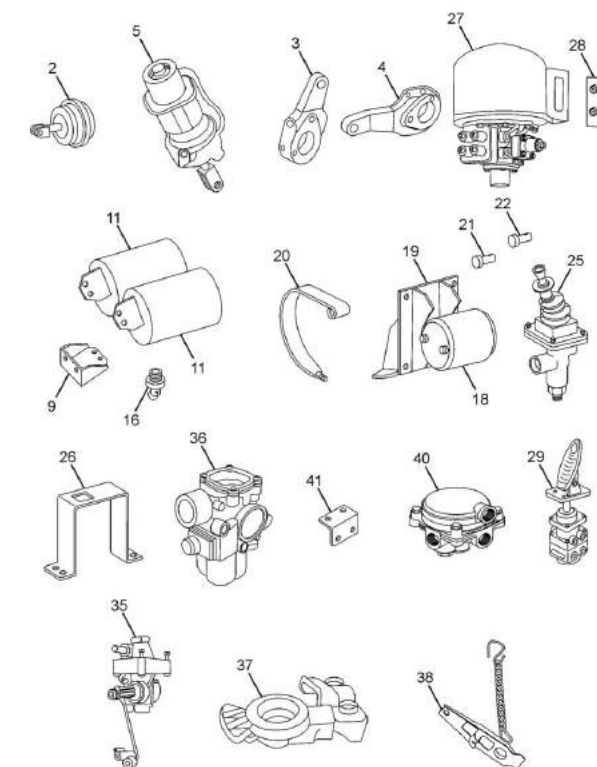


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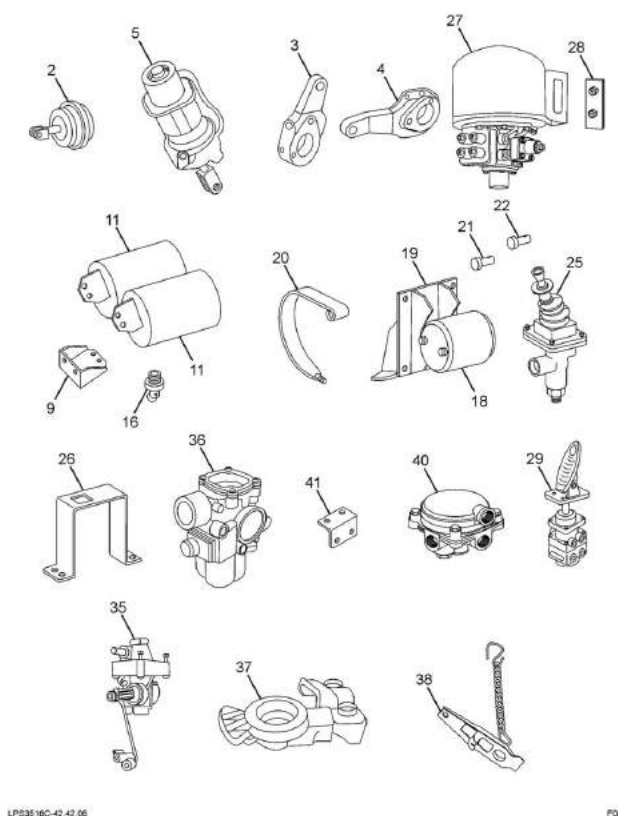
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Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (42) BRAKES Table : (42.42.06-BRAKE AGGREGATES AND PIPES (WITH ABS BRAKES))				
Fig.	Part No	Part Description	Qty	Remarks
16	257643790159	WATER DRAIN VALVE TILT TYPE BS1/2/3/4	2	
25	263243700188	GRADUATED HAND CONTROL VALVE BS1/2/3/4	1	FOR SELECTION
25	288443700105	GRADUATED HAND CONTROL VALVE(VOSS&LP SWT)	1	FOR SELECTION
26	500743700107	HAND BREAK VALVE MOUNTING BRACKET	1	
27	278243700143	DRYING & DIST. HI PR VOSS BS1/2/3/4	1	
28	276843703301	BRACKET-DDU MOUNTING	1	
29	263243700109	DUAL BRAKE VAVLE VOSS BS1/2/3/4	1	
35	280943700128	AUTOMATIC LOAD SENSING VALVE-VOSS	1	
	276842400101	ASSY PULL ROD	1	
	275442400102	ASSY BRACKET	1	
36	280843700140	MODULATOR VALVE(VOSSMET)12V	4	
	263243710112	ASSY MTG BKT-MODULATOR VALVE FRONT	2	
	280843700136	ASSY MTG BKT-MODULATOR VALVE REAR	2	
40	280943700130	TRAILER CONTROL VALVE BS1/2/3/4	1	
41	257642913301	BRACKET	2	
37	278243700127	PALM COUPLING (TRAILER -CONTROL LINE)	1	
37	278243700130	PALM COUPLING (TRAILER-SUPPLY LINE)	1	
37	278243700132	PALM COUPLING-TRACTOR CONTROL LINE	1	
37	278243700116	PALM COUPLING TRACTOR SUPPLY LINE	1	
38	257643798212	DUMMY COUPLING	2	
	257643798221	BRACKET	2	
	-----	PIPE LINES		
	208243900132	ASSY. TUBE ON COMPO/P(DL-1295 LG) BS1-4	1	
	208043900162	ASSY TUBE(15ODX3020LG)-2ND PIPE	1	
	208043900163	ASSY TUBE(15ODX1300LG)-AT DDU	1	



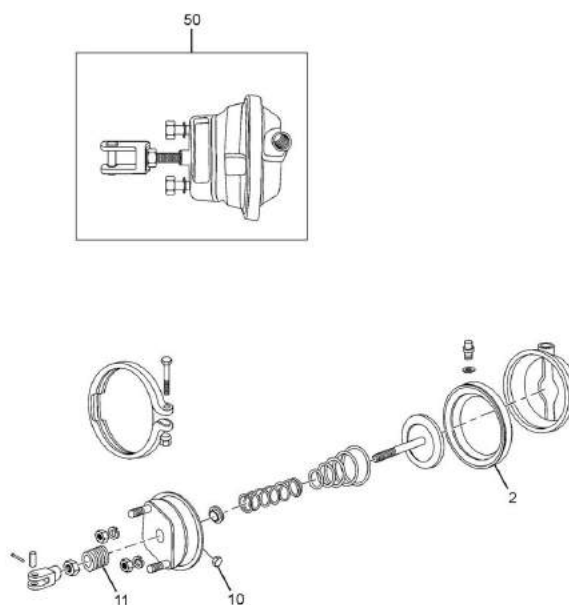
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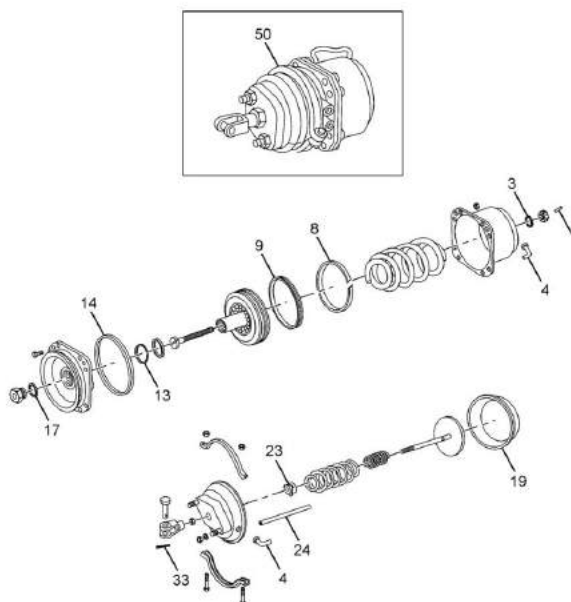
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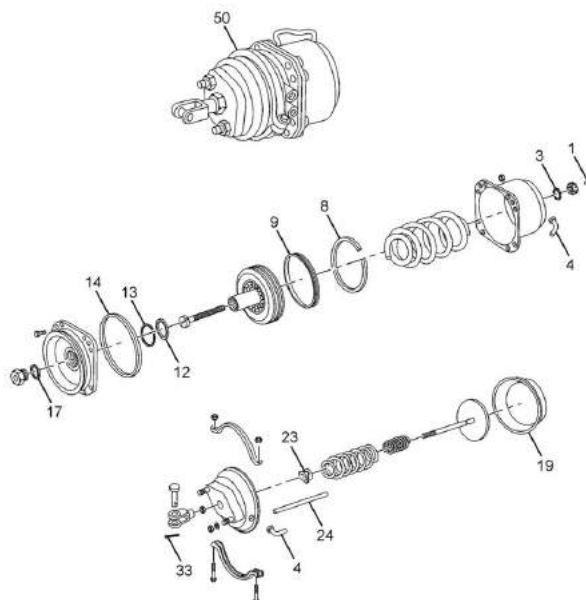
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Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (42) BRAKES Table : (42.42.10B-REAR BRAKE ACTUATOR (VOSS))

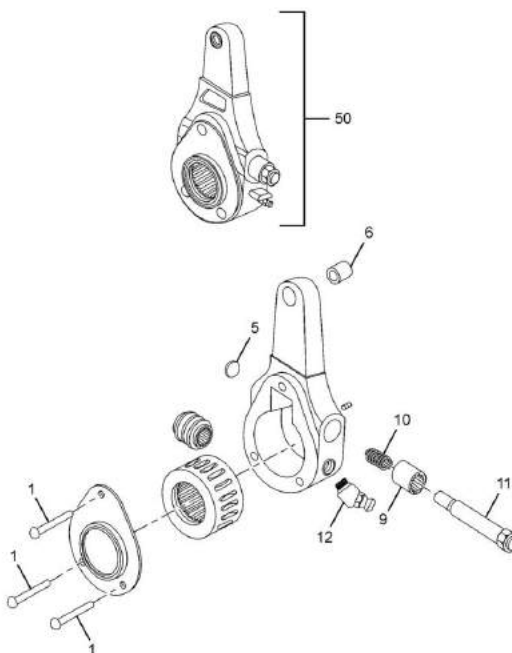
Fig.	Part No	Part Description	Qty	Remarks
50	278243700145	BRAKE ACTUATOR(VOSS-LH)24/75 BS1/2/3	2	VOSS TYPE
50	280842300105	BRAKE ACTUATOR 24/75 WT METVOSS RH	1	VOSS TYPE
50	280842300106	BRAKE ACTUATOR 24/75 WT METVOSS LH	1	VOSS TYPE
	263243910169	REPAIR KIT TYPE 24/75 BS1/2/3/4	1	
1	-	KNURL PIN	1	
3	-	SEALING WASHER	1	
4	-	ELBOW	2	
8	-	BEARING	1	
9	-	INTEGRAL SEAL	1	
14	-	SEALING RING	1	
13	-	BEARING	1	
12	-	SEALING RING	1	
17	-	SEALING RING	1	
19	-	DIAPHRAGM	1	
23	-	DUST SEAL	1	
24	-	TUBE	1	
	-	CHECK VALVE	1	
	-	GAITER	1	
33	-	SPLIT PIN	1	
	-	NG12 RETAINING CLIP	2	
	-	SPRING ELEMENT	2	
	-	P2C FITTING	2	
	-	GREASE SACHET	4	



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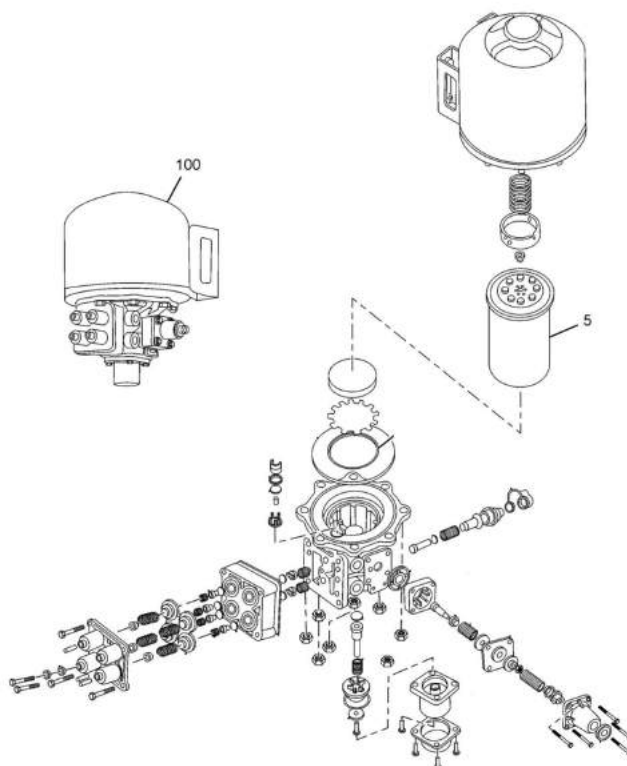
LPT 2518-42.42.09

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Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (42) BRAKES Table : (42.42.12B-DRYING & DISTRIBUTION UNIT (SCL))

Fig.	Part No	Part Description	Qty	Remarks
100	278243700143	DRYING & DIST. HI PR VOSS BS1/2/3/4	1	
-	885444202516	KIT-DDU REPAIR MAJOR BS1/2/3/4	1	
5	216343709919	Desiccant Cartridge	1	
-	-	SEALING RING	1	
-	-	SEALING RING	1	
-	-	1-RingR12 Relay Valve	1	
-	-	Filter	1	
-	-	O Ring	1	
-	-	Spherical Valve	1	
-	-	Silencer Assembly	1	
-	-	NG8 Retaining Clip	1	
-	-	NG8 Spring Element	1	
-	-	Exhaust Flap-Combined Unit	1	
-	-	combined Unit/Air Dryer	1	
-	-	Diaphragm	1	
-	-	Gasket	1	
-	-	O-RING	1	
-	-	Sealing Ring (Lever Con Valve)	6	
-	-	Spherical Valve	1	
-	-	Gasket	1	
-	-	Qspv Diaphragm	1	
-	-	Sealing ring	1	
-	-	O-RING	4	
-	-	Ng12 Spring Element	4	
-	-	NG12-RETAINING CLIP	4	



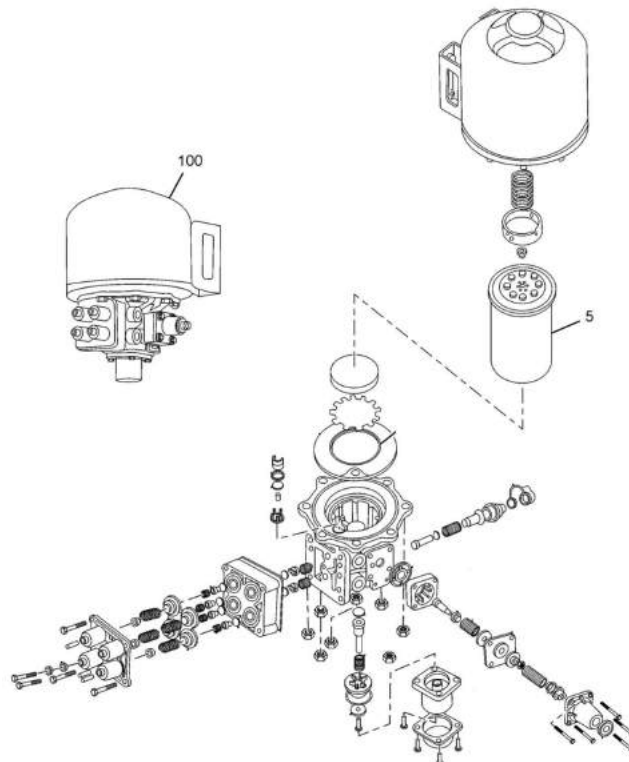
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Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (42) BRAKES Table : (42.42.12B-DRYING & DISTRIBUTION UNIT (SCL))

Fig.	Part No	Part Description	Qty	Remarks
-	-	Compression Spring-Combined unit	1	
-	-	Valve Seat	1	
-	-	Valve	6	
-	-	Compression Spring-Qspv(New)	7	
-	-	Lip Seal	1	
-	-	Spring-Combined UnitHcv	1	
-	-	O-RING	4	
-	-	O-RING	4	
-	-	O-RING	1	
-	-	O-RING	1	
-	-	Grease Satchet(JED-003-MO)-OKS	2	
-	-	Washer	1	
-	-	Sealing Ring	1	
-	-	Sealing Ring-Ghcv (Al)	1	
-	-	100911150essure Test Connector	1	
-	-	Dust Cap-Pwoc/Combined Unit	1	
-	-	Filter	1	
-	278243700188	REPAIR KIT-DDU (MINOR) BS1/2/3/4	1	
-	-	Purge Valve	1	
-	-	SEALING RING	1	
-	-	SEALING RING	1	
-	-	1-RingR12 Relay Valve	1	
-	-	Filter	1	
-	-	O Ring	1	
-	-	Spherical Valve	1	



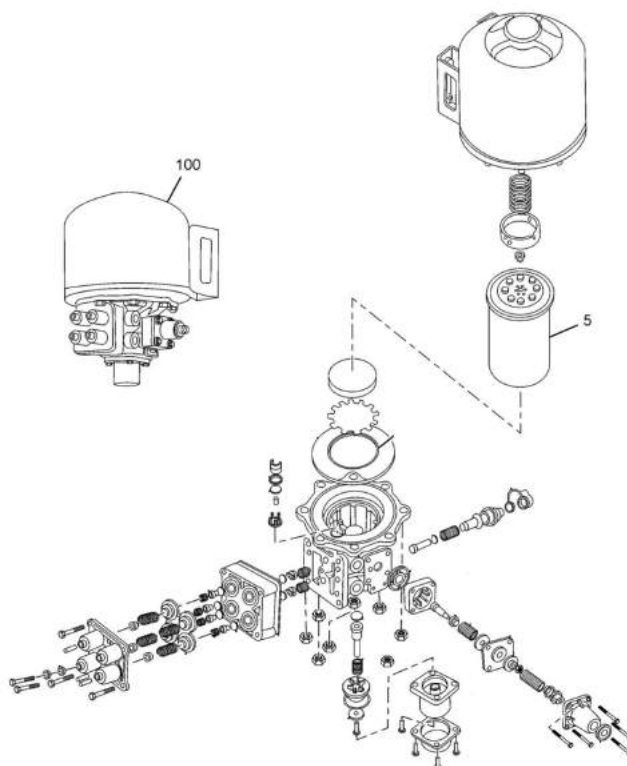
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Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (42) BRAKES Table : (42.42.12B-DRYING & DISTRIBUTION UNIT (SCL))

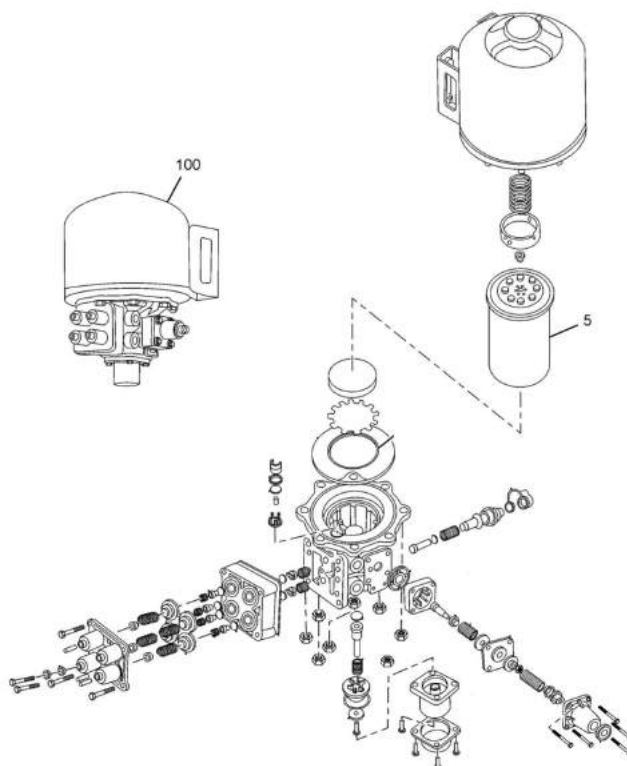
Fig.	Part No	Part Description	Qty	Remarks
-	-	Screw Holder	1	
-	-	NG8 Retaining Clip	1	
-	-	NG8 Spring Element	1	
-	-	Exhaust Flap-Combined Unit	1	
-	-	combined Unit/Air Dryer	1	
-	-	Diaphragm	1	
-	-	Gasket	1	
-	-	O-RING	1	
-	-	Sealing Ring (Lever Con Valve)	6	
-	-	Spherical Valve	1	
-	-	Gasket	1	
-	-	Qspv Diaphragm	1	
-	-	Sealing ring	1	
-	-	O-RING	4	
-	-	Ng12 Spring Element	4	
-	-	NG12-RETAINING CLIP	4	
-	-	Compression Spring-Combined unit	1	
-	-	Valve Seat	1	
-	-	Valve	6	
-	-	Compression Spring-Qspv(New)	7	
-	-	Lip Seal	1	
-	-	Spring-Combined UnitHcv	1	
-	-	O-RING	4	
-	-	O-RING	4	
-	-	O-RING	1	



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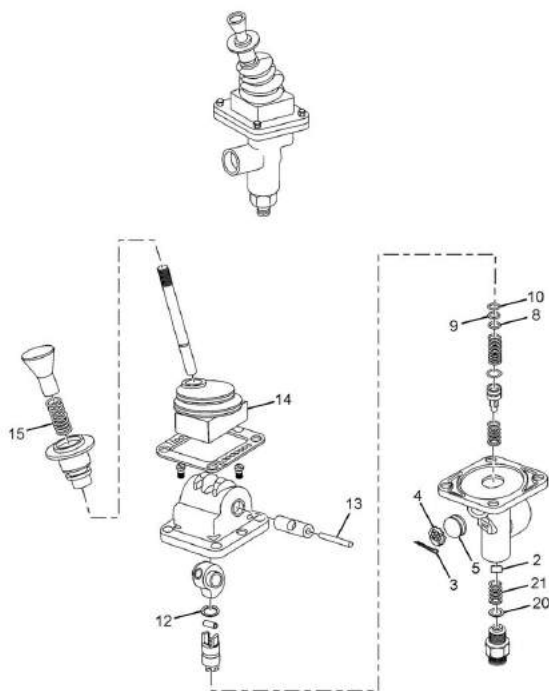
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Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (42) BRAKES Table : (42.42.13B-HAND CONTROL VALVE)

Fig.	Part No	Part Description	Qty	Remarks
	263243700188	GRADUATED HAND CONTROL VALVE BS1/2/3/4	1	VOSS
	288443700105	GRADUATED HAND CONTROL VALVE(VOSS&LP SWT)	1	VOSS
	263243910171	REPAIR KIT-GR HAND BR VALVE	1	FOR VOSS TYPE
2	-	VALVE	1	
20	-	SEALING RING	2	
21	-	VALVE SPRING	2	
5	-	FILTER	1	
4	-	STRAINER PLATE	1	
	-	WASHER	1	
8	-	SHIM	1	
9	-	SHIM	1	
10	-	SHIM	1	
12	-	SEALING RING	1	
13	-	TENSION PIN	1	
14	-	GAITER	1	
15	-	SPRING	1	
	-	NG8 RETAINING CLIP	1	
	-	NG8 SPRING ELEMENT	1	
	-	NG12 RETAINING CLIP	1	
3	-	SPLIT PIN	1	
	-	SPRING ELEMENT	1	
	-	P2C FITTING	1	
	-	GREASE SACHET	1	



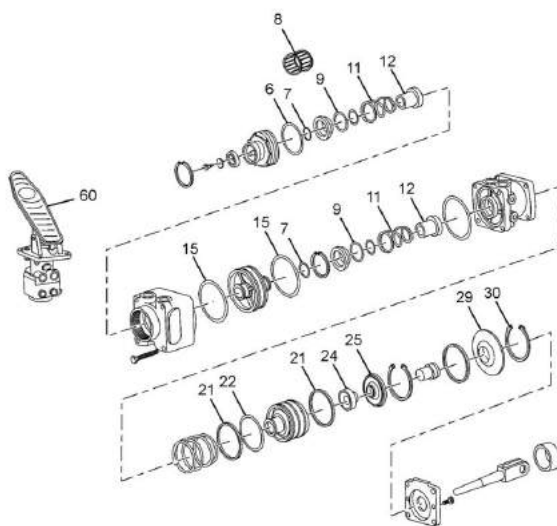
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VC No : 20801032000R Group : (42) BRAKES Table : (42.42.14B-DUAL BRAKE VALVE)

Fig.	Part No	Part Description	Qty	Remarks
60	263243700109	DUAL BRAKE VAVLE VOSS BS1/2/3/4	1	VOSS
	263243910168	REPAIR KIT-DUAL BREAK VALVE BS1/2/3/4/6	1	VOSS
	-	SILENCER COVER	1	
	-	MESH	1	
	-	SEALING RING	1	
6	-	SEALING RING	2	
7	-	SEALING RING	2	
8	-	FILTER	2	
9	-	SEALING RING	2	
11	-	SPRING	2	
12	-	VALVE	2	
15	-	SEALING RING	2	
21	-	GUIDE RING	2	
22	-	SEALING RING	1	
24	-	RUBBER SPRING	1	
25	-	SPRING SEAT	1	
29	-	BOOT	1	
30	-	SPLIT PIN	4	
	-	BOOT	1	
	-	RETAINING CLIP	4	
	-	RETAINING CLIP	2	
	-	NG8 SPRING ELEMENT	2	
	-	SEALING RING	1	
	-	SPRING ELEMENT	4	
	-	P2C FITTINGS	1	



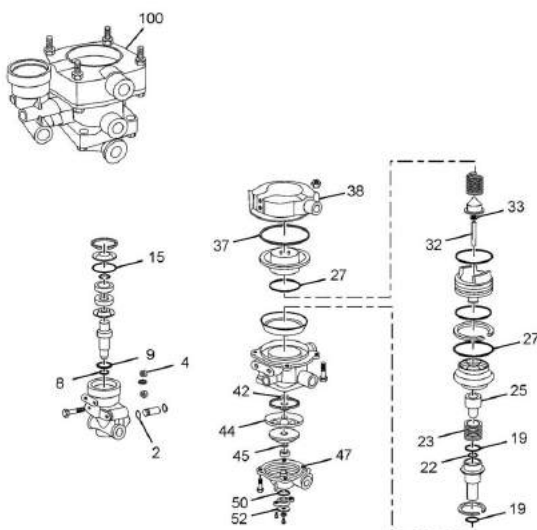
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Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (42) BRAKES Table : (42.42.15B-TRAILER CONTROL VALVE)

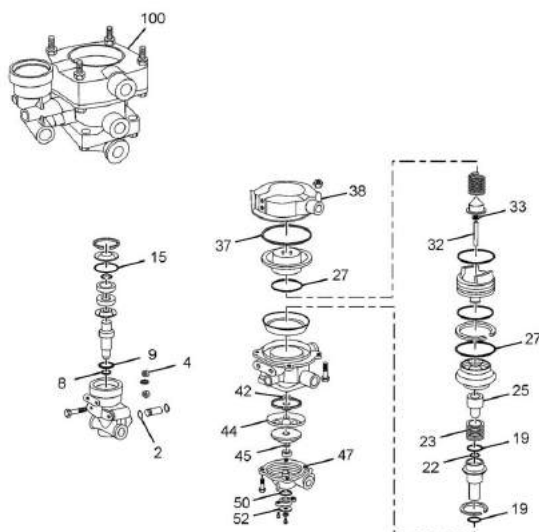
Fig.	Part No	Part Description	Qty	Remarks
100	280943700130	TRAILER CONTROL VALVE BS1/2/3/4	1	VOSS
	280943700131	REPAIR KIT FOR TRAILER CONTROL VALVE CONSISTS OF :	1	FOR VOSS TYPE PART NO.28094370
2	-	SEALING RING	2	
4	-	SEALING RING	2	
8	-	SEALING RING	1	
9	-	SEALING RING	1	
15	-	SEALING RING	1	
19	-	SEALING RING	1	
22	-	SEALING RING	2	
23	-	COMPRESSION SPRING	1	
25	-	VALVE	1	
27	-	SEALING RING	2	
32	-	ADJUSTING SCREW ASSY	1	
33	-	SEALING RING	1	
37	-	SEALING RING	1	
38	-	SEALING RING	1	
42	-	SEALING RING	1	
44	-	DIAPHRAGM	1	
45	-	SEALING RING	1	
47	-	SEALING RING	1	
52	-	WASHER	1	
50	-	SEALING RING	2	
	-	GREASE SACHET	2	
	-	SEALING RING NG 8	3	
	-	RETAINING CLIP NG 8	3	



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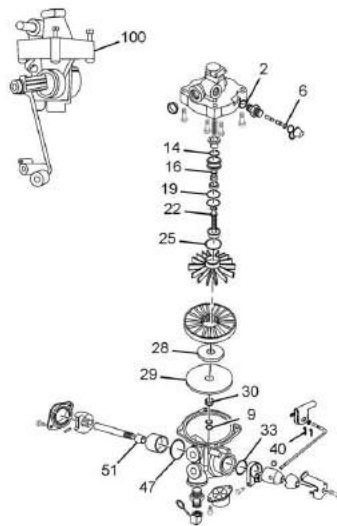
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Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (42) BRAKES Table : (42.42.16B-AUTOMATIC LOAD SENSING VALVE)

Fig.	Part No	Part Description	Qty	Remarks
100	280943700128	AUTOMATIC LOAD SENSING VALVE(VOSS)	1	VOSS
	280943700129	REPAIR KIT FOR AUTOMATIC LOAD SENSING VALVE,CONSISTS OF:	1	FOR VOSS TYPE PART NO 28094370
2	-	SEALING RING	2	
6	-	SEALING RING	2	
9	-	SEALING RING	1	
14	-	SEALING RING	1	
16	-	BONDED VALVE	1	
19	-	SEALING RING	1	
22	-	BONDED VALVE	1	
	-	RETAING CLIP	1	
25	-	SEALING RING	1	
28	-	DIAPHRAGM DISC	1	
29	-	DIAPHRAGM	1	
30	-	SEAL	1	
33	-	DUST SEAL	1	
40	-	SPLIT PIN	2	
47	-	SEALING RING	2	
51	-	SPLIT BUSH	1	
	-	SEALING RING NG12	1	
	-	SEALING RING NG12	1	
	-	SEALING RING NG12	1	
	-	SPRING ELEMENT NG8	1	
	-	GREASE SACHET	2	



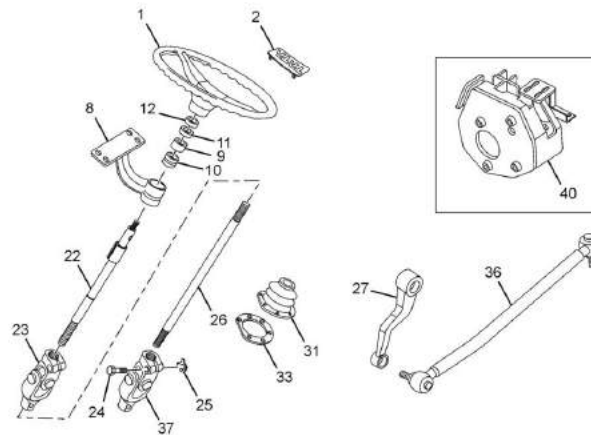
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P38

Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (46) STEERING Table : (46.46.01-STEERING LINKAGES)

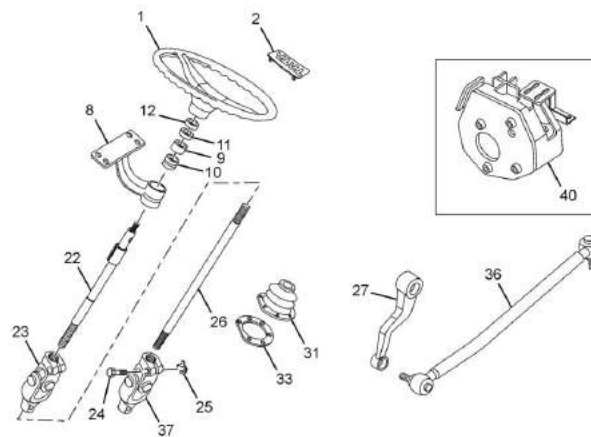
Fig.	Part No	Part Description	Qty	Remarks
1	257346400101	ASSY STEERING WHEEL 550DIA	1	
2	257346400105	ASSY COVER	1	
8	257646100134	ASSY STG.COLUMN SUPPORT	1	
9	3124621150	BUSH FOR STEERING ROD	2	
10	3214620165	RETAINING RING	2	
11	3224620023	COVER	2	
12	3424620075	WASHER	2	
22	257646207913	STEERING SPINDLE (TOP)	1	
	257446206301	CAM	1	
23	257346200106	UNIVERSAL JOINT (STEERING) BS1/2/3/4	1	
24	3219900401	HEX SCREW	4	
25	12580601055	TAB WASHER 10.5	4	
26	275146207901	STEERING SPINDLE - BOTTOM (ZF)	1	FOR ZF P/STRG
26	275146207902	STEERING SPINDLE - BOTTOM (RANE & CHINA)	1	FOR RANE & CHINA P/STRG
	263246206302	RUBBER BELLOW TOP	1	
27	257646305106	PITMAN ARM	1	
31	257646106304	RUBBER BELLOW	1	
33	257646108206	CLAMPING RING	1	
36	257646000115	ASSY. DRAG LINK RHD BS1/2/3	1	
36	284646000125	ASSY. DRAG LINK-RHD(OFFER DRG.) BS1- 4	1	SINGLE CLAMP
-	-	REPAIR KIT FOR SINGLE CLAMP DRAG LINK		
-	277846800121	REPAIR KIT-DRAG LINK BS1/2/3/4	1	FOR RANE MAKE
-	216346990105	THREADED END REPAIR KIT (Threaded End)	1	for RANE MAKE
-	284646900104	BALL JOINT ASSY		for TALBROS MAKE
37	257346200106	UNIVERSAL JOINT (STEERING) BS1/2/3/4	1	FOR ZF P/STRG



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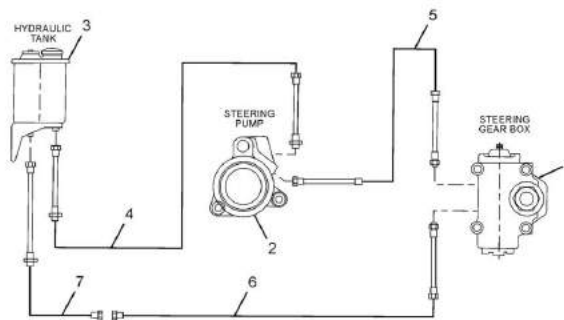
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Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (46) STEERING Table : (46.46.02-STEERING AGGREGATES AND PIPE LINES)

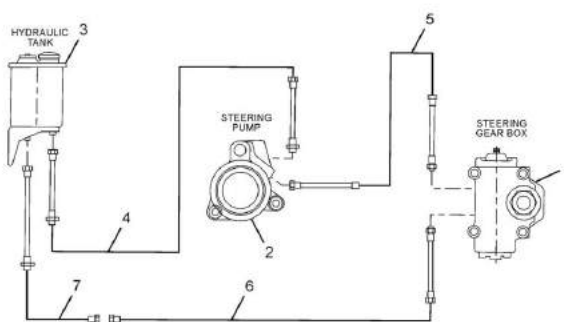
Fig.	Part No	Part Description	Qty	Remarks
1	261846600102	ASSY. PWR STG GEAR BOX -PR VLV BS1/2/3/4	1	FOR RANE P/STRG
-	219046100116	INTERMEDIATE SHAFT ASSY 20MM	1	Pl. refer attached photograph.
1	277046000109	ASSY POWER STEERING GEAR BOX(CHINA STEERING SYSTEM)	1	FOR CHINA P/STRG
1	257346100144	ASSY. STEERING GEAR BOX BS1/2/3/4	1	FOR ZF P/STRG
2	275446600101	ASSLY.POWER STEERING PUMP BS1/2/3/4	1	FOR RANE P/STRG
2	277046000110	POWER STEERING PUMP WITH FITTINGS (CHINA STG SYS.)	1	FOR CHINA P/STRG
2	275446600103	ASSY. VANE PUMP BS1/2/3/4	1	FOR ZF P/STRG
3	503046600105	ASSY. STG. PLASTIC RESERVOIR BS1/2/3/4	1	FOR RANE P/STRG
3	503046600105	ASSY. STG. PLASTIC RESERVOIR BS1/2/3/4	1	FOR RANE P/STRG
3	217146000108	ASSY STEERING TANK (CHINA STEERING SYSTEM)	1	FOR CHINA P/STRG
3	278244400101	ASSY. HYDRAULIC STG. TANK-PLASTIC BS1- 4	1	FOR ZF P/STRG
3	278244400101	ASSY. HYDRAULIC STG. TANK-PLASTIC BS1- 4	1	FOR ZF P/STRG
	275161100107	ASSY BRACKET (POWER STRG TANK MTG)	1	
	275546604601	COUPLING	1	
	208046150103	KIT ASSY P/STG.PIPE LINES & CONNECTOR,CONSISTS OF:	1	FOR ZF P/STRG
4	208046800105	SUCTION LINE HOSE ASSY	1	FOR ZF P/STRG
5	208046800109	PRESSURE LINE HOSE ASSY	1	FOR ZF P/STRG
6	208046800111	RETURN LINE HOSE ASSY -FROM STRG GEAR BOX	1	FOR ZF P/STRG
7	208046800106	RETURN HOSE ASSY-TO HYD TANK	1	FOR ZF P/STRG
	207746800158	ASSY MALE ADAPTOR	1	FOR ZF P/STRG
	207746800159	ASSY MALE ADAPTOR	2	FOR ZF P/STRG
	207746800160	ASSY MALE ADAPTOR	1	FOR ZF P/STRG
	208046150104	KIT ASSY P/STG.PIPE LINES & CONNECTOR,CONSISTS OF:	1	FOR RANE P/STRG
4	208046800105	SUCTION LINE HOSE ASSY	1	FOR RANE P/STRG
5	208046800112	PRESSURE LINE HOSE ASSY	1	FOR RANE P/STRG



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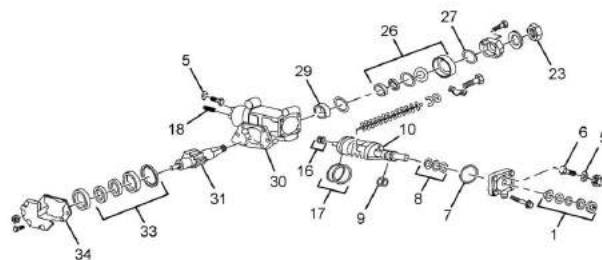
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Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (46) STEERING Table : (46.46.03-STEERING GEAR BOX (RANE))

Fig.	Part No	Part Description	Qty	Remarks
	261846600102	ASSY. PWR STG GEAR BOX -PR VLV BS1/2/3/4	1	
1	257346200115	INPUT SHAFT SEAL KIT CONSISTS OF :	1	
	-	SEAL PROTECTOR	1	
	-	SEAL	1	
	-	RETAINING RING (INTERNAL)	1	
	-	BACK UP WASHER	1	
6	257346208003	ADJ. SCREW POPPET V / HSG.	1	
8	257346203103	THRUST BEARING KIT CONSISTS OF :	1	
	-	THRUST WASHER	1	
	-	NEEDLE THRUST BEARING	1	
	-	THRUST WASHER SPIGOTTED	1	
9	257346200116	SEAL KIT, VALVE SLEEVE CONSISTS OF :	1	
	-	SEAL RING	2	
	-	O RING	2	
10	257346200117	WORM RACK ASSY RHD	1	
16	257346200120	SEAL KIT WORM SHAFT CONSISTS OF :	1	
	-	O RING	1	
	-	SEAL RING	1	
17	257346200121	SEAL KIT PISTON RACK CONSISTS OF :	1	
	-	O RING	1	
	-	SEAL RING	1	
18	257346208005	ADJ. SCREW THRUST	1	
23	257346206504	NUT DROP ARM	1	
26	284646990195	KIT-SEAL	1	
	-	SEAL PROTECTOR	1	



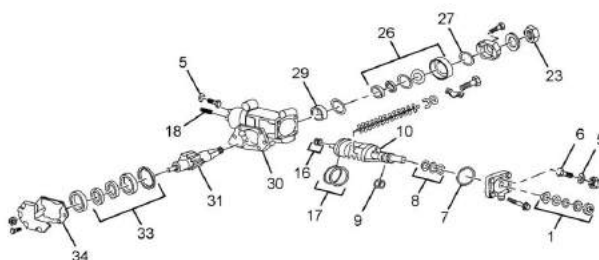
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Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (46) STEERING Table : (46.46.03-STEERING GEAR BOX (RANE))

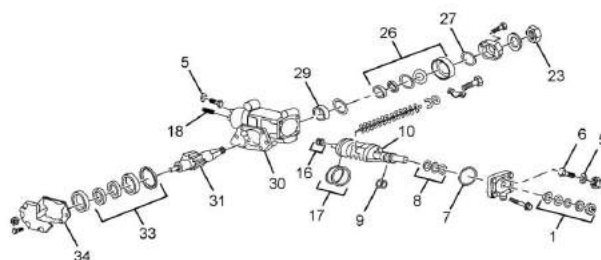
Fig.	Part No	Part Description	Qty	Remarks
-	-	TRUNNION COVER	1	
-	-	BACK UP WASHER	1	
-	-	SEAL RING ASSY	1	
27	257346207705	O RING	1	
29	257346203002	ROLLER BRG. HSG. COVER	2	
30	257346203710	HOUSING	1	
31	257346200123	SECTOR SHAFT ASSY	1	
33	257346200124	SEAL KIT, SIDE COVER	1	
-	-	RETAINING RING (INTERNAL)	1	
-	-	SEAL RING ASSY	1	
-	-	BACK UP WASHER	1	
-	-	BACK UP WASHER	1	
34	257346205301	SIDE COVER GASKET	1	
	257346200126	MAJOR SEAL KIT CONSISTS OF :	1	
1	-	INPUT SHAFT SEAL KIT	1	
5	-	SEALING WASHER, POPPET ADJ.	2	
7	-	O RING V HSG.	1	
9	-	SEAL KIT, VALVE SLEEVE	1	
16	-	SEAL KIT, WORM SHAFT	1	
17	-	SEAL KIT, PISTON RACK	1	
-	-	SEALING WASHER	1	
26	-	SEAL KIT, TRUNNION COVER	1	
27	-	O RING	1	
33	-	SEAL KIT, SIDE COVER	1	
34	-	SIDE COVER GASKET	1	



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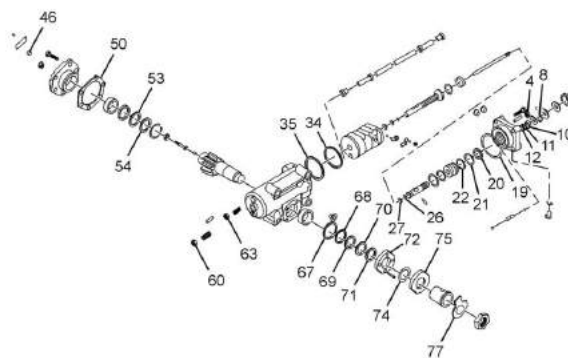
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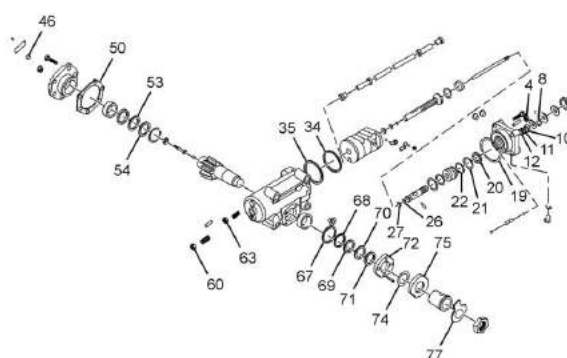
VC No : 20801032000R Group : (46) STEERING Table : (46.46.04-STEERING GEAR BOX (CHINA STEERING SYSTEM))				
Fig.	Part No	Part Description	Qty	Remarks
	277046000109	ASSY POWER STEERING GEAR BOX (CHINA)	1	
	-----	LOOSE PARTS OF POWER STEERING GEAR BOX		
	278246600112	HOUSING ASSY	1	SHOWN AS FIG NO. 51, 65, 68 &
	278246600113	VALVE HOUSING ASSY	1	SHOWN AS FIG NO. 4, 5, 8 TO 16
	278246600114	SECTOR SHAFT COVER ASSY	1	SHOWN AS FIG NO. 70 TO 72 IN T
	278246600115	VALVE SLEEVE ASSY	1	SHOWN AS FIG NO. 21 TO 23 IN T
	278246600116	INPUT SHAFT AND TORSION BAR ASSY	1	SHOWN AS FIG NO. 24 TO 28 IN T
	278246600117	WORM SHAFT ASSY	1	SHOWN AS FIG NO. 26 TO 28 & 31
	278246600118	PISTON ASSY	1	SHOWN AS FIG NO. 33 TO 35 ,40
	278246600119	SECTOR SHAFT ASSY	1	SHOWN AS FIG NO. 56 TO 59 IN T
	278246600120	HOUSING COVER ASSY	1	SHOWN AS FIG NO. 49, 51 TO 55
	278246600124	WORM SHAFT AND PISTON ASSY	1	
	-----	KITS		
	278246600106	SEALING KIT FOR POWER STEERING GEAR BOX CONSISTS OF:	1	
4	-	SEALING NUT	1	
10	-	OIL SEAL ASSY	1	
11	-	SEALING RING FOR INPUT SHAFT	1	
12	-	O RING FOR INPUT SHAFT	1	
19	-	RECTANGULAR OIL SEAL FOR VALVE HOUSING	1	
20	-	THRUST NEEDLE ROLLER BEARING	1	
21	-	SEALING RING FOR VALVE SLEEVE	2	
22	-	O RING FOR VALVE SLEEVE	2	
26	-	O RING FOR WORM SHAFT	2	
27	-	SEALING RING FOR WORM SHAFT	2	
34	-	O RING FOR RACK PISTON	1	



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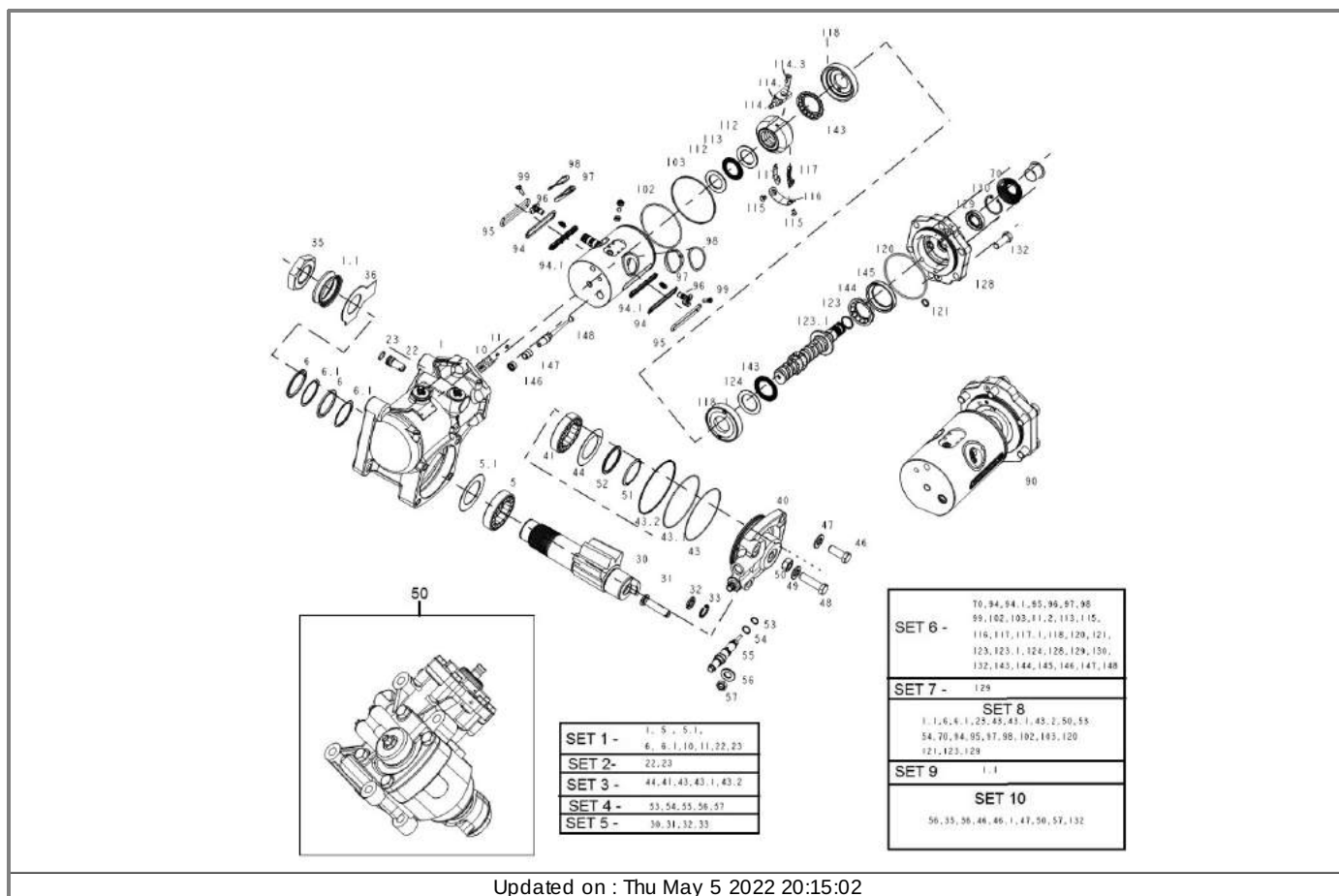
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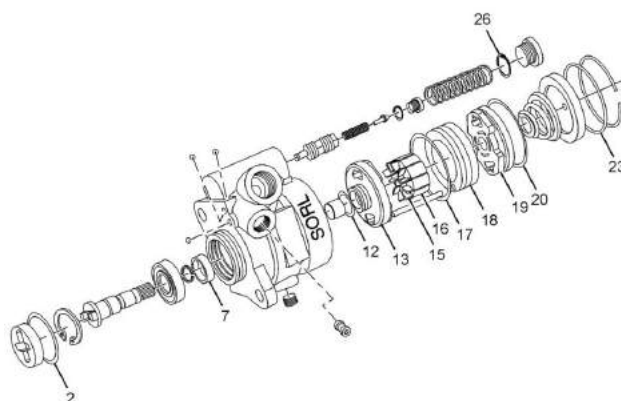
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VC No : 20801032000R Group : (46) STEERING Table : (46.46.06-STEERING PUMP (CHINA))

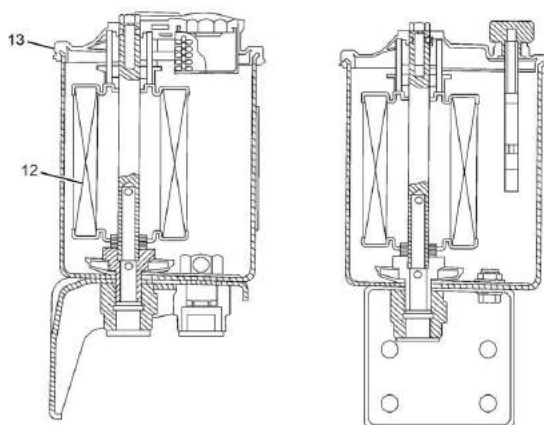
Fig.	Part No	Part Description	Qty	Remarks
	277046000110	POWER STEERING PUMP (DIRECT DRIVE)	1	
	278246600104	MAJOR KIT FOR POWER STEERING PUMP,CONSISTS OF:	1	
2	-	O-RING 46.22.65	1	
7	-	OIL SEAL 17287	1	
12	-	O-RING 20X2.65	1	
13	-	VALVE PLATE ASSY	1	
15	-	VANE	10	
16	-	ROTOR	1	
17	-	O-RING 642.65	1	
18	-	CAM RING	1	
19	-	SIDE PLATE	1	
20	-	O-RING 662.65	1	
23	-	O-RING 682.65	1	
26	-	O-RING 201.8	1	
	278246600105	MINOR KIT FOR POWER STEERING PUMP CONSISTS OF:	1	
2	-	O-RING 46.22.65	1	
7	-	OIL SEAL 17287	1	
12	-	O-RING 20X2.65	1	
17	-	O-RING 642.65	1	
20	-	O-RING 662.65	1	
23	-	O-RING 682.65	1	
26	-	O-RING 201.8	1	



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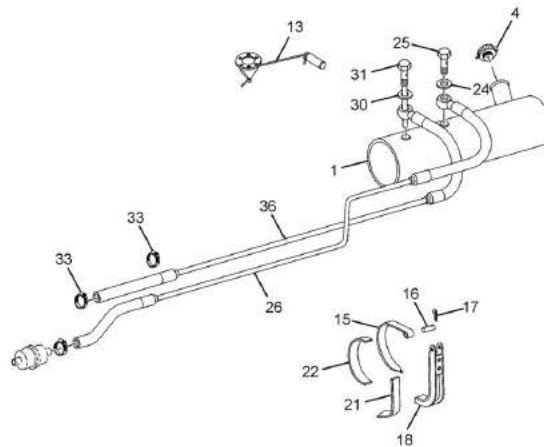
LPT2518-05.05.10-R1

K13

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VC No : 20801032000R Group : (47) FUEL SYSTEM Table : (47.47.01-FUEL SYSTEM)

Fig.	Part No	Part Description	Qty	Remarks
1	278347100104	ASSY. FUEL TANK COMP. 225 LTR RD BS1- 4	1	
4	0424700605J	ASSY FUEL TANK CAP	1	OLD TYPE
13	261854209904	TANK UNIT (FUEL GAUGE)	1	
15	278247500104	ASSY STRAP	3	
16	261847506701	CLEVIS PIN	2	
17	13150609369	SPLIT PIN 4X22	2	
18	278247500103	ASSY. SUPPORT (FUEL TANK 500 DIA.)	2	
	257643108601	SPACER	2	
21	278247507701	RUBBER PACKING (FUEL TANK TO SUPPORT)	4	
22	278247507702	RUBBER PACKING (FUEL TANK TO STRAP)	2	
	-----	FUEL LINES		
24	16220710282	SEALING WASHER 18X22 IS3175 CU	2	
25	206847107202	BANJO BOLT	1	
26	217147600105	ASSY. TUBE WITH CRIMPED RUBBER HOSE	1	
30	16220510216	SEALING WASHER 14X18 IS3175 AL	2	
31	275147600103	ASSY.PIPE UNION BOLT	1	
33	14280500161	HOSE CLAMP 16 IS4762 SS8451-8B	1	
36	207747600182	ASSY TUBE WITH CRIMPED R/HOSE COMPLETE	1	



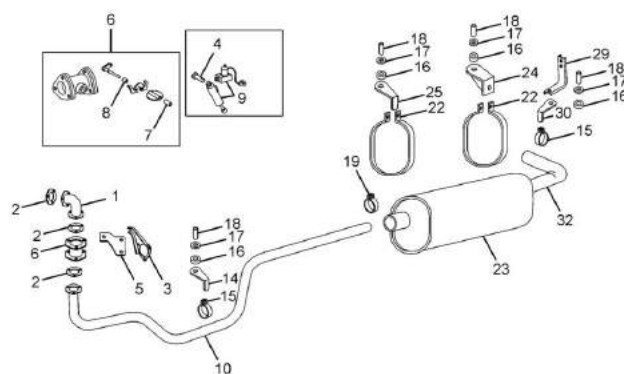
LPT2515C-47.47.01-R1

E13

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VC No : 20801032000R Group : (49) EXHAUST SYSTEM Table : (49.49.01-EXHAUST SYSTEM)

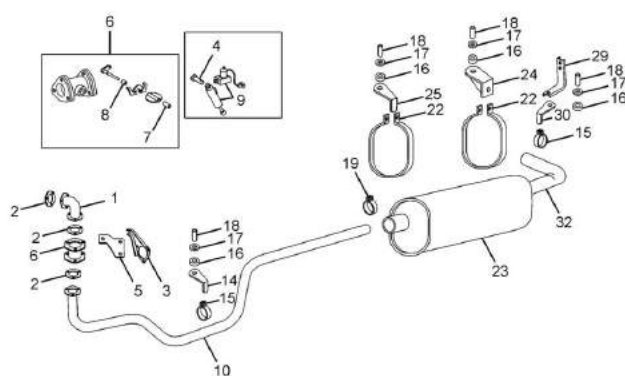
Fig.	Part No	Part Description	Qty	Remarks
1	275449200132	ASSY EXHAUSTE PIPE (1ST PIPE ON TURBO)	1	
2	276349205301	GASKET EXHAUST PIPE FLANGE BS1/2/3/4/6	3	
3	276349200126	ASSY BRACKET.	1	
4	275449206701	PIN	1	
5	284149203313	BRACKET (ON ENGINE BLOCK)	1	
6	276349200123	ASSY. EXHAUST BRAKE UNIT BS1/2/3/4	1	
7	3521441250	BUSH	1	
8	3521441350	BUSH	1	
9	264154209937	ASSY MAGNETIC VALVE WITH DIN TER.& HSG.	1	FOR SELECTION
9	264154209938	ASSY MAGNETIC VALVE WITH MSSL TER.& HSG.	1	FOR SELECTION
10	276849200108	ASSY EXHAUST PIPE (FRONT)	1	
14	276849208203	BRACKET (ON CROSS MEMBER)	1	
15	257649208205	PIPE CLAMP	2	
16	257649007502	RUBBER BUFFER	8	
17	257649009202	WASHER	8	
18	257649006902	TUBE	4	
19	275249204201	PIPE CLAMP.	1	
22	280949208203	CLAMP (SILENCER MTG)	2	
23	208049100101	ASSY SILENCER NT6 WITH SHORT TAIL PIPE	1	
	263249000105	ASSY BRACKET(SILENCER MTG)	1	
24	208049208203	BRACKET	1	
25	276849208208	MUFFLER SUPPORT BRACKET	1	
	208049208201	BRACKET(SILENCER MTG)	1	
29	257649000115	ASSY BRACKET	1	
30	208049208202	BRACKET	1	



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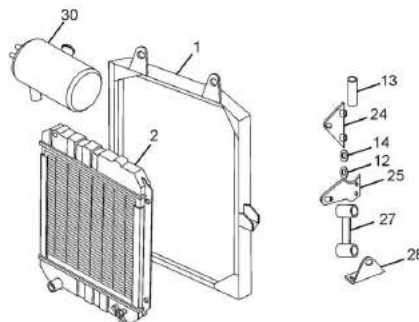
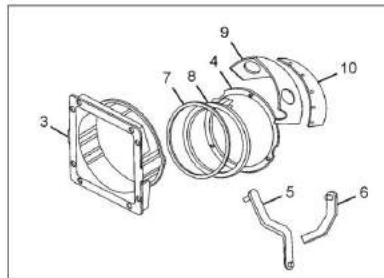
LPS3516C-49.49.01

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VC No : 20801032000R Group : (50) RADIATOR Table : (50.50.01-RADIATOR)

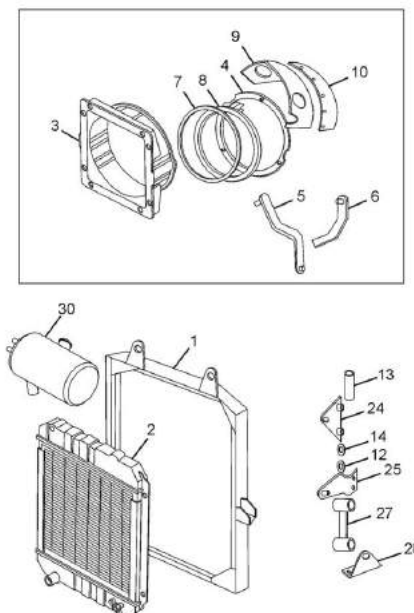
Fig.	Part No	Part Description	Qty	Remarks
1	278650000226	ASSY RADIATOR FRAME	1	
2	278650100341	RADIATOR-LPT2516 80MM LIFTED BS2/3/4	1	FOR SELECTION
2	278650110301	ASSY. RADIATOR (LPS4018TC) BS1/2/3/4	1	FOR SELECTION
2	278650010105	ASSY. RADIATOR 697CRDi/6BT BS1/2/3/4	1	FOR SELECTION
3	278650506324	ASSY FAN SHROUD	1	
4	278620143801	FAN SHROUD RING LPT2515/LPS4018 BS1/2/3	1	
5	278620140106	ASSY BRACKET-RH(TOP)FOR FAN RING MTG.	1	
5	278620140114	ASSY BRACKET LH-TOP(FAN RING MTG)	1	
6	278620143301	BRACKET-RH (FOR FAN RING BOTTOM MTG)	1	
6	278620143302	BRACKET-LH (FOR FAN RING BOTTOM MTG)	1	
7	252550507703	RUBBER RING(110 MM WIDTH).	1	
8	252550504201	HOSE CLAMP (610 ID)	2	
9	278650507720	FLAP	1	
10	278650008261	SUPPORT PLATE(FOR RUBBER FLAP)LPS4018TC	1	
	278650000252	ASSY SHIELD(FOR SEALING)	1	
12	257450009202	WASHER (47DIA)	4	
13	257450006904	SPACER TUBE (35 long)	2	
14	257450006301	RUBBER BUFFER	4	
24	278650000227	ASSY BRACKET	2	
25	278650000228	BRACKET-LH(RAD. FRAME SIDE MTG.)	1	
25	278650000229	BRACKET-RH(RAD. FRAME SIDE MTG.)	1	
27	278650000250	ASSY RUBBER BUSH (RAD FRAME SIDE MTG)	1	OPTIONAL
27	252550000226	ASSY RUBBER BUSH (RAD FRAME SIDE MTG)	1	OPTIONAL
28	278650000231	ASSY BRACKET-LH	1	
28	278650000232	ASSY BRACKET-RH	1	



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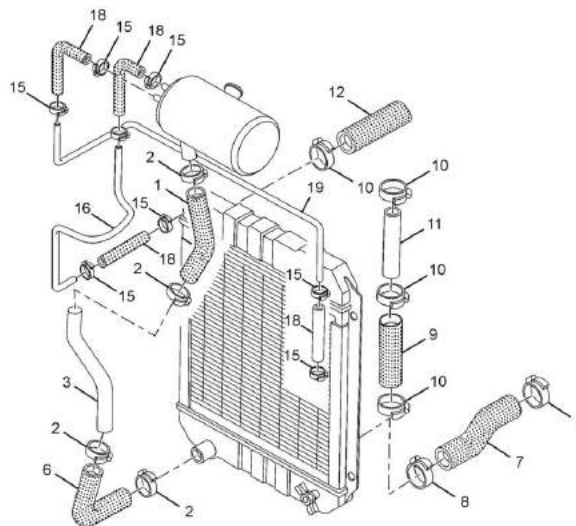
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Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (50) RADIATOR Table : (50.50.02B-RADIATOR CONNECTION)

Fig.	Part No	Part Description	Qty	Remarks
1	278550105803	HOSE (20 ID x 110 L)	1	
2	14280500454	HOSE CLAMP 45 IS4762 SS8451-8B	4	
3	278650010115	ASSY WATER FILL PIPE.	1	
6	278650115828	REDUCER HOSE (28.6 TO 20 DIA)	1	
	14300512403	SPR BAND CLAMP 40DX12W	1	
	14300512306	SPR BAND CLAMP 30DX12W	1	
7	278650115801	RADIATOR BOTTOM HOSE	1	
8	14280598217	HOSE CLAMP TB-54 SAE J 1508	2	
9	207650105805	HOSE (ENGINE TO RADIATOR INLET)	1	
	206950105823	RUBBER HOSE (ENGINE TO RAD.INLET)	1	
10	14280599302	HOSE CLAMP TB36 SAE J1508	2	
11	278650106951	PIPE (ENGINE OUTLET TO RADIATOR INLET)	1	
12	278650105822	RUBBER HOSE	1	
10	14280599302	HOSE CLAMP TB36 SAE J1508	2	
16	278650126907	VENT TUBE(ENG TO PLASTIC AUX.WATER TANK)	1	
15	14285000166	HOSE CLAMP 16	8	
19	252550105894	HOSE (550 LONG)	1	
18	278650105838	RUBBER HOSE (6 IDx80 LONG)	4	



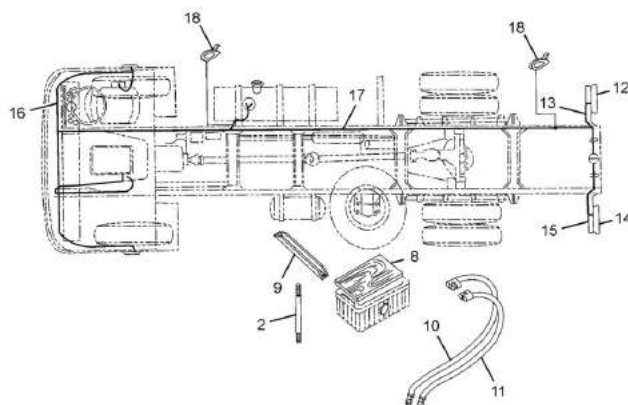
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VC No : 20801032000R Group : (54) ELECTRICALS Table : (54.54.01B-CABLE SET AND ROUTING)

Fig.	Part No	Part Description	Qty	Remarks
2	278254103201	CLAMPING STUD	4	
-	278254106301	BATTERY TRAY (PLASTIC)	1	OPTIONAL
-	278254106301	BATTERY TRAY (PLASTIC)	1	OPTIONAL
8	261854100103	ASSY BATTERY COVER (FOR 150 AH BATTERY)	1	
9	278254108201	CHANNEL (BATTERY CLAMPING)	2	
10	208254110102	ASSY BATTERY CABLE -VE WITH PIGTAIL-1260LG	1	
11	215754100127	BATTERY CABLE VE 50SQMM 2010MM	1	
12	269854400108	ASSY TAIL LAMP RH MSSL 12V	1	
13	-	ASSY TAIL LAMP BRACKET (RH)	1	
14	269854400107	ASSY TAIL LAMP LH MSSL 12V	1	
15	257454500173	ASSY TAIL LAMP BRACKET LH	1	
16	208054620104	WIRING HARNESS MAIN BSII,I/C,ABS-MSSL 12V	1	
17	208254620102	WIRING HARNESS TAIL-MSSL	1	
-	208254820111	WIRING HARNESS ENGINE	1	
-	208254620110	WIRING HARNESS-ROOF MSSL	1	
-	281654601673	JUMPER CABLE (LIGHTING CONNECTIONS)	1	
-	208254600102	WIRING HARNESS FRAME ABS(WABCO)	1	
-	208054600102	WIRING HARNESS PIGTAIL ABS - WABCO	1	
-	208254600103	WIRING HARNESS PIGTAIL TAIL LAMP	1	
18	257354208205	CLIP	18	



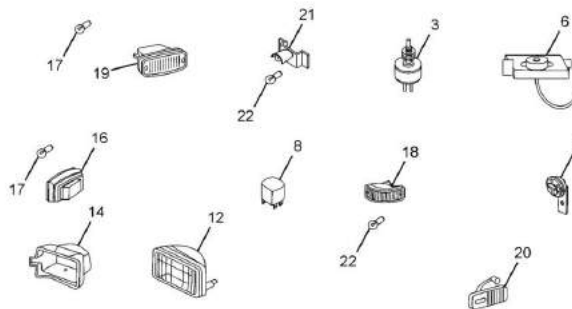
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Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (54) ELECTRICALS Table : (54.54.02B-LIGHT AND SIGNAL SYSTEM)

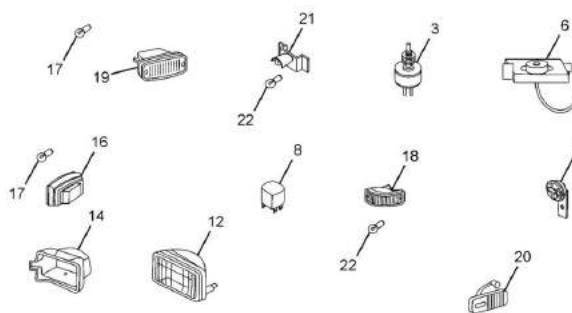
Fig.	Part No	Part Description	Qty	Remarks
3	270254509930	STOP LIGHT SWITCH	2	
	257654507507	COVER (FOR STOP LIGHT SW)	2	
5	257454209987	HORN 12V W/O RIS CAPACITOR BS1/2/3/4	1	
6	207854209903	HIGH TEMP.BUZZER UNIT(12V/24V)	1	
8	265954504902	RELAY 12V-STARTER	1	
	275154200101	ASSY BRACKET FOR ST.RELAY	1	
12	275454400125	ASSY MOTORISED HEAD LAMP,12V LH	1	
12	275454400126	ASSY MOTORISED HEAD LAMP,12V RH	1	
	269854409903	HOUSING CFLT MSSL PT.NO.6170 2030	2	
14	259281100131	ASSY. HEAD LAMP DOME BS1/2/3/4/6	2	
	269854500111	HEAD LAMP LEVELLING SWITCH	1	
16	257654400111	ASSY CAB LAMP (12V,WITH BULBS)	1	
17	62120300097	LAMP 12V 10W M12/6 BA15S	2	
18	257654400136	ASSY BLINKER LAMP,RH WITH BULB.12V	1	
22	62120400121	LAMP 12V 21W D12/1 BA15S	2	
18	208254400145	ASSY BLINKER LAMP LH.WITH BULB.12V	1	
19	257654400138	ASSY SIDE IND.LAMP RH.WITH BULB 12V	1	
17	62120300097	LAMP 12V 10W M12/6 BA15S	2	
19	257654400137	ASSY SIDE IND.LAMP LH.WITH BULB 12V	1	
20	257654400133	ASSY TOP MARKER LAMP LH WITHOUT BULB	1	
20	257654400134	ASSY TOP MARKER LAMP RH WITHOUT BULB	1	
21	257654400121	ASSY ENGINE LAMP	1	
22	62120400121	LAMP 12V 21W D12/1 BA15S	1	
	258854600108	ASSY PLUG SUPPORT BRACKET	1	
	206754610101	EARTH STRAP WITH CU TUBE	1	



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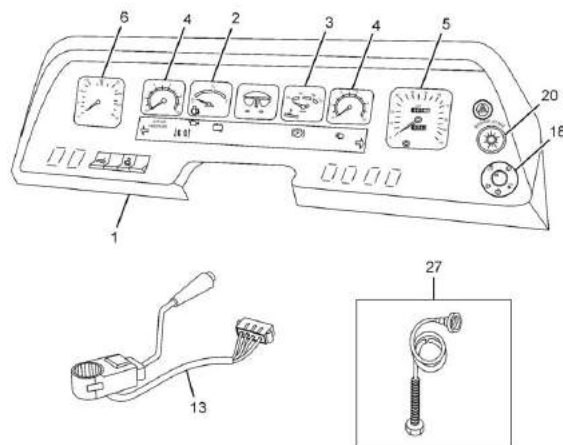
LPS3516C-54.54.02

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Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (54) ELECTRICALS Table : (54.54.03B-ELECTRICAL EQUIPMENT)

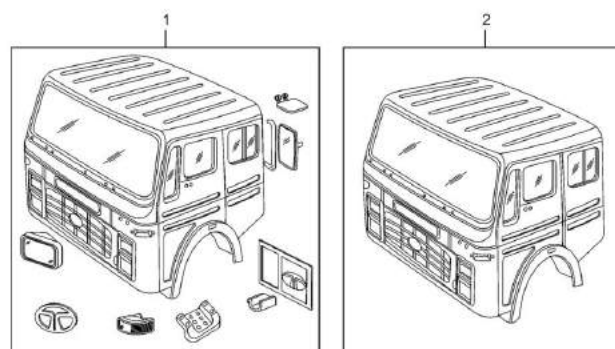
Fig.	Part No	Part Description	Qty	Remarks
1	208054209906	INSTRUMENT CLUSTER (1.04),12V,ABS-MINDA	1	FOR SELECTION
1	208054209905	INSTRUMENT CLUSTER (1.04),12V ABS-IIL	1	FOR SELECTION
1	208054209911	INSTRUMENT CLUSTER 12V(1.04)-ELEC.SPEEDOMETER-ABS-MINDA	1	FOR ELEC. SPEEDOMETER
	278054209938	SPEED SENSOR 12V/24V (8 PULSES) BS1-4	1	FOR ELEC. SPEEDOMETER
2	261854209926	FUEL GAUGE-M/S MINDA	1	
2	215754209906	FUEL GAUGE-M/S IIL	1	
3	261854209927	TEMPERATURE GAUGE-MINDA	1	
3	215754209907	TEMPERATURE GAUGE-IIL	1	
	278254209911	TEMPERATURE GAUGE WITH BUZZER ASSY -MINDA	1	
4	261854209928	AIR PRESSURE GAUGE-MINDA	2	
4	215754209908	AIR PRESSURE GAUGE-IIL	2	
5	261854209932	SPEEDOMETER (1:1.04)-MINDA	1	
5	215754209915	SPEEDOMETER (1:1.04)-IIL	1	
6	261854209930	RPM METER-MINDA	1	
6	215754209910	RPM METER-IIL	1	
13	261854500101	ASSY. COMBI SWITCH BS1/2/3	1	
18	207354500101	ASSY. MAIN LINE SWITCH BS1/2/3/4	1	
20	261454509901	STARTER PUSH BUTTON	1	
27	275454209904	SPEEDOCABLE 3200MM BS1/2/3	1	



LPK 1615Q BB-I-2157111054R.02-R1

C14

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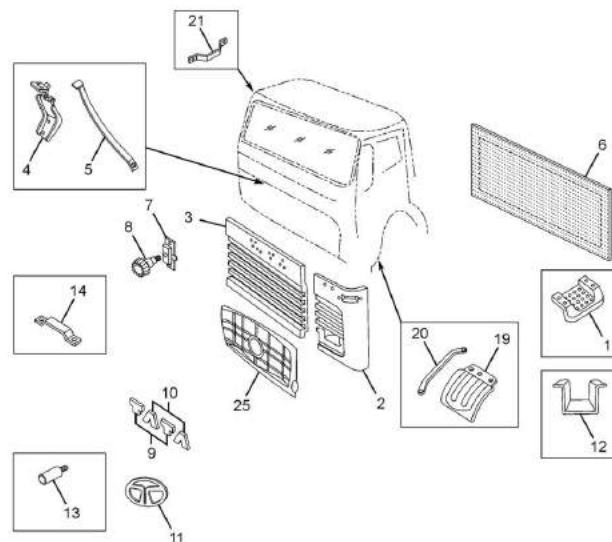
LP34218C-60.60.01

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Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (60) BODY Table : (60.60.02B-CAB SHEET METAL AND FITMENTS)

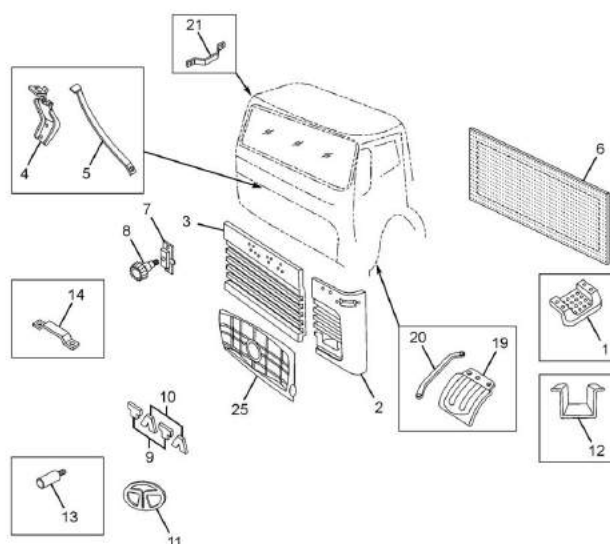
Fig.	Part No	Part Description	Qty	Remarks
1	257666608263	STEP BOARD BOTTOM	2	
12	350566068222	STEP(ADDITIONAL)	2	
	257666600120	ASSY STEP WELL COMPLETE L H	1	
	257666600121	ASSY STEP WELL COMPLETE R H	1	
2	28416250820135	PANEL FACE SIDE BOOTOM-LH+CED BS1/2/3/4	1	
2	284162508202	PANEL FACE SIDE BOTTOM-RH BS1/2/3/4	1	
3	28417510010135	ASSY.CENTRE FLAP WELDED + CED BS1/2/3/4	1	
25	284181100103	ASSY. GRILL COMP.(CENTRE FLAP) BS1/2/3/4	1	
4	275160102902	HINGE LEAF(CENTRE FLAP)	2	
	275160106701	HINGE PIN	2	
	275160103401	BUSH(CENTRE FLAP)	4	
5	274560106901	STAY ROD (CENTRE FLAP)	1	
6	257569400103	ASSY REAR WALL PADDING	1	
7	350272300111	ASSY LOCK (CENTRE FLAP)	2	
8	206075100107	ASSY KNOB CENTRE FLAP	2	
	257675207501	BUSH CENTRE FLAP	2	
9	274275206301	LETTERT(NEW STYLISED)	2	
10	274275206302	LETTERA(NEW STYLISED)	2	
	264068809901	CLIP (MASCOT)	12	
	257675203309	BRACKET (LOCK)	2	
11	278281100109	ASSY TEMBLEM COMPLETE WITH GRILLE	1	FOR SELECTION
11	278281100109	ASSY TEMBLEM COMP WITH GRILLE(OVAL STYLISED)	1	FOR SELECTION
13	257675200109	ASSY RUBBER BUFFER	2	
14	275160105601	GRAB HANDLE (FRONT FACE)	2	
19	268088106303	MUDGUARD FRONT LH	1	OPTIONAL



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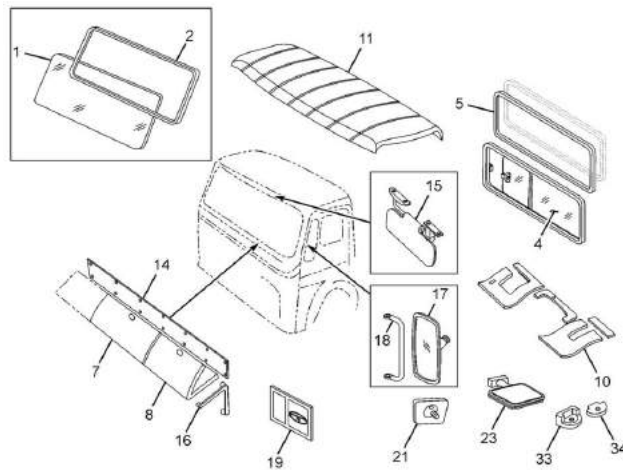
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Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (60) BODY Table : (60.60.03B-CAB FITMENTS)

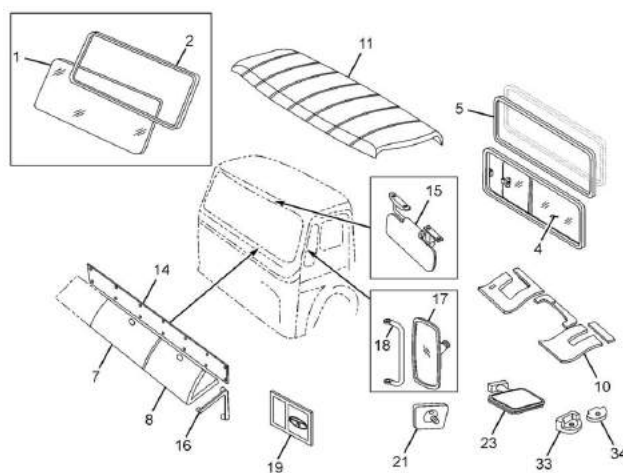
Fig.	Part No	Part Description	Qty	Remarks
1	257667102316	WINDSHIELD GLASS (1 PIECE) BS1/2/3/4	1	
2	257667106336	RUBBER MOULD(WIND SCREEN) BS1/2/3/4	1	
	257667100120	ASSY SIDE WINDOW COMPLETE-LH	1	
	257667100119	ASSY SIDE WINDOW COMPLETE-RH	1	
	257667106338	RUBBER MOULD KEY LESS (SIDE WINDOW)	2	
4	257667102323	GLASS PANE REAR WINDOW	1	
5	257667106339	RUBBER MOULD REAR WINDOW	1	
7	268068900109	LID CENTRE GLOVE BOX	1	
8	268068900108	LID SIDE GLOVE BOX	1	
	275162600124	ASSY HINGE(DASH BOARD LIDS)	4	
	257668906313	COVER GLOVE BOX	1	
10	284168400101	ASSY COMPOSITE FLOOR MAT	1	
11	257669500102	ASSY ROOF LINING	1	
14	257569200101	ASSY PADDING(DASH BOARD)	1	
15	257581100101	ASSY SUNVISOR RH	1	
15	257581100102	ASSY SUNVISOR LH	1	
16	257681500119	ASSY GRAB HANDLE (DASH BOARD)	2	
	257681100148	ASSY REAR VIEW MIRROR COMP.WITH FRAME (NORM.VISION)RH	1	
	257681100165	ASSY. TANDEM RVM W/FRAME LH RHD BS1- 4	1	
17	257681100152	ASSY. ORVM RH BS1/2/3/4/6	1	
17	257681100153	ASSY. ORVM LH BS1/2/3/4/6	1	
18	257681100106	ASSY TUBULAR FRAME (REAR VIEW MIRROR)	2	
21	268081100125	ASSY. CLOSE PROXIMITY MIRROR BS1/2/3/4	1	
23	274781100119	ASSY. ORVM WIDE ANGLE BS1/2/3/4	1	
33	257681103301	BRACKET(LOWER) TOP MTG (REAR VIEW MIRROR)	2	



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M13

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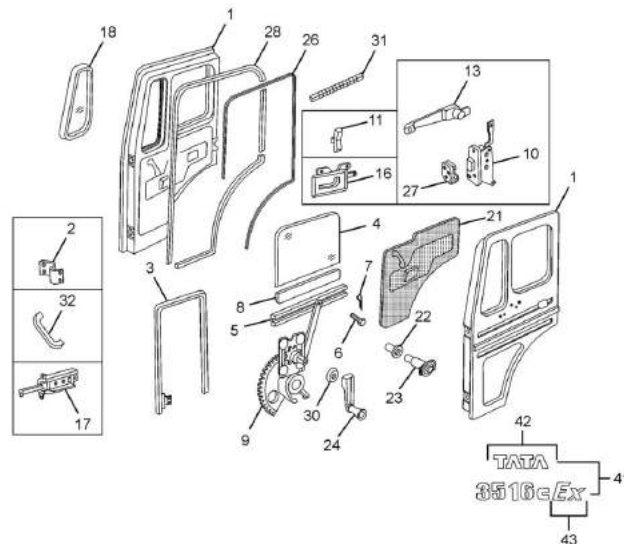
LPS3516C-60.60.03-R2

M13

Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (60) BODY Table : (60.72.01-DOOR AND FITMENTS)

Fig.	Part No	Part Description	Qty	Remarks
1	25767220016535	ASSY. DOOR SHELL LH + CED BS1/2/3/4	1	
1	25767220015935	ASSY. DOOR SHELL RH + CED BS1/2/3/4	1	
2	257672300152	ASSY HINGE COMPLETE	4	
3	257672500148	ASSY. FRAME COMP. REG.WINDOW BS1/2/3/4/6	2	
4	257672502303	GLASS PANE REG. WINDOW BS1/2/3/4/6	2	
5	257672500143	ASSY DOOR GLASS HOLDER	2	
6	257672506716	PIN (GLASS HOLDER)	4	
7	13150606149	SPLIT PIN 2X14	4	
8	257672502512	RUBBER PROFILE	2	
9	265172500130	WINDOW REGULATOR LH BS1/2/3/4/6	1	
9	265172500131	WINDOW REGULATOR RH BS1/2/3/4/6	1	
10	265172300111	ASSY. DOOR LOCK COMP. LH BS1/2/3/4/6	1	
10	265172300112	ASSY. DOOR LOCK COMP. RH BS1/2/3/4/6	1	
11	257672315602	KNOB	2	
13	265172300139	ASSY. OUTER DOOR HANDLE RH BS1/2/3/4	1	
13	265172300134	DOOR HANDLE OUTER LH	1	
16	265872300127	ASSY INNER HANDLE	2	
17	257672300153	ASSY DOOR CHECK	2	
18	257672500130	TURNING WINDOW COMPLETE LH	1	
18	257672500131	TURNING WINDOW COMPLETE RH	1	
	206098709903	RUBBER PROFILE (TURNING WINDOW)	1	
21	257572700102	ASSY. DOOR PADDING LH BS1/2/3/4	1	
21	257572700101	ASSY. DOOR PADDING RH BS1/2/3/4	1	
22	265472706310	DOOR PAD CLIP (TOP CAB)	24	
23	265472706307	DOOR PAD CLIP (BOTTOM)	24	



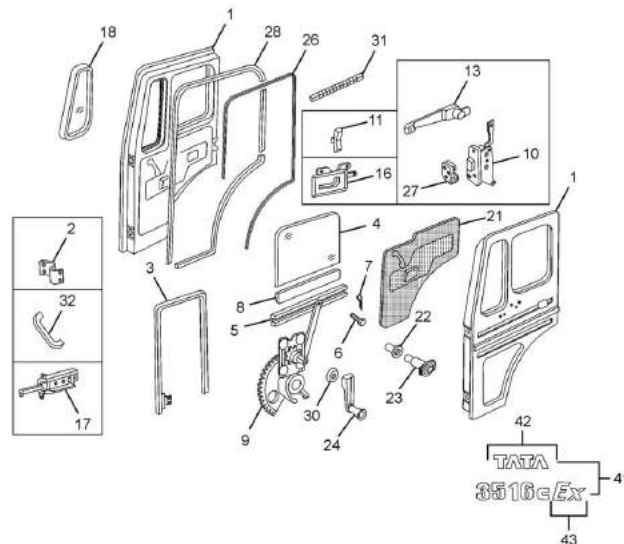
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Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (60) BODY Table : (60.72.01-DOOR AND FITMENTS)

Fig.	Part No	Part Description	Qty	Remarks
24	265472300162	ASSY. HANDLE WINDOW REGULATOR	2	
26	268072306303	SEALING OUTER DOOR-M/S PULSAR	2	
27	257672318204	STRIKER LH	1	
27	257672318205	STRIKER RH	1	
	257672316711	MOUNTING PIN (STRIKER)	2	
28	268072306323	DOOR SEAL PRIMARY	2	
30	-	SPACER HANDLE WINDOW REGULATOR	2	SERVICED UNDER P/N 26807231010
31	268072500112	ASSY DOOR BEADING OUTER M/S NER	4	SERVICEABLE UNDER P/N 26807250
32	265172506316	GRAB_HANDLE_DOOR	2	
41	276881800105	ASSY TATA 3516 C EX MASCOT	1	
42	278281800107	ASSY TATA MASCOT	1	
43	278281800106	ASSY EX MASCOT	1	
	278281106303	STICKER TURBO-INTERCOOLER	1	
	284181900101	ASSY ENGINE SHIELDING LH-RHD	1	
	284181900102	ASSY ENGINE SHIELDING RH-RHD	1	
	284181900105	ASSY ENGINE HEAT SHIELD REAR	1	
	265472706317	MAGAZINE POCKET LH DARK GRAY BS1/2/3/4	1	
	265472706318	MAGAZINE POCKET RH DARK GRAY BS1/2/3/4	1	
	284172300109	KIT LOCKS RHD BS1/2/3	1	
	-	OUTER HANDLE LOCK LH	1	
	-	OUTER HANDLE LOCK RH	1	
	-	GLOVE BOX LOCK	1	
	-	KEY	2	
	267972300102	ASSY DOVE TAIL-BOTTOM(DOOR SIDE)	2	
	267972306303	DOVE TAIL-BOTTOM(FLOOR SIDE)	2	



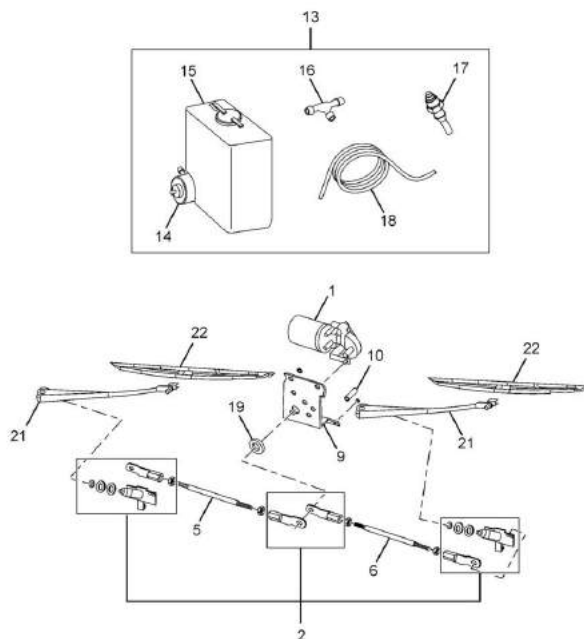
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Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (60) BODY Table : (60.82.01-WIPER ARRANGEMENT)

Fig.	Part No	Part Description	Qty	Remarks
1	276782409901	WIPER MOTOR. 17W, 12V (HI-POWER)	1	
2	276782400101	KIT-ACCESSORIES WIPER BS1/2/3	1	
-	-	WIPER MOTOR CONNECTOR	1	
-	-	LINK END ASSY R H	2	
-	-	LINK END ASSY L H	2	
-	-	SPACER	2	
-	-	ASSY WHEEL BOX	2	
5	257682409906	LINK ROD (585 MM)	1	
6	257682409905	LINK ROD (205 MM)	1	
9	257682408201	BRACKET MOTOR MOUNTING	1	
19	0009971881J	RUBBER GROMMET	4	
10	0429920020J	SLEEVE	4	
21	257682400101	ASSY WIPER ARM	2	
22	257682400103	ASSY WIPER BLADE	2	
13	265182400106	KIT ELECTRICAL WINDSHIELD WASHER CONSISTS OFF :	1	
14	-	PUMP ASSY	1	
15	-	TANK	1	
16	-	T-JOINT	1	
17	-	NOZZLE UNIT	2	
18	-	TUBE 2000 MM LONG	1	
-	-	OMEGA CLIP	8	
-	-	BRACKET,WINDSHIELD WASHER	1	
	257668906319	COVER-WIPER MOTOR	1	
	257668906322	COVER (WHEEL BOX)	1	



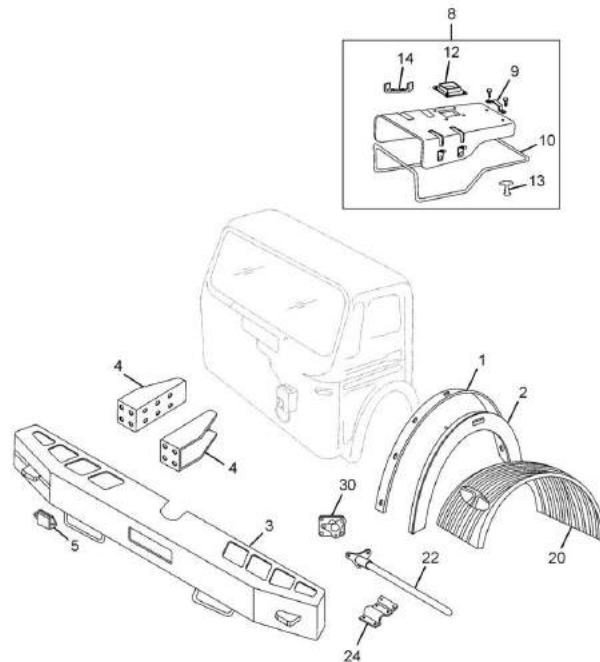
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Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (60) BODY Table : (60.88.01B-BUMPER, ENGINE HOOD, FENDER, WHEEL ARCH)

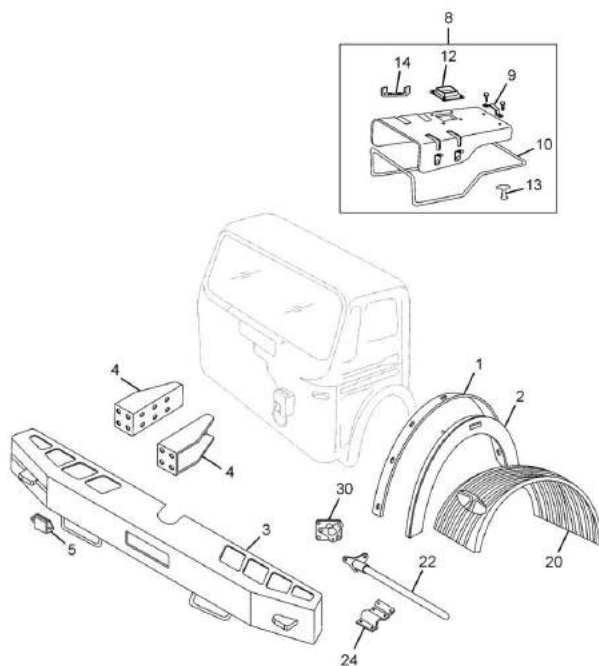
Fig.	Part No	Part Description	Qty	Remarks
1	284188107701	BEADING FENDER LH	1	
1	284188107702	BEADING FENDER RH	1	
2	284188106303	FENDER TRIM LH BS1/2/3/4	1	
2	284188106304	FENDER TRIM RH BS1/2/3/4	1	
3	275188500115C0	ASSY. BUMPER W/BLACK REFLECT. BS1/2/3/4	1	
4	257688500135	ASSY. BRACKET RH BUMPER SUPPORT BS1- 4	2	
5	257354410137	ASSY REFLECTOR	2	
8	284188700101	ASSY. ENGINE HOOD COMP. BS1/2/3/4/6	1	
9	257388706306	GRAB HANDLE	2	
10	259288707704	SEALING RBR ENGINE HOOD BS1/2/3/4/6	1	
12	275126800152	ASSY BASE PLATE	1	
14	259288708203	CLAMPING PLATE(E/HOOD BASE PLATE)	2	
	275188708201	CLAMPING PLATE(HEAT INSULATION)	10	
13	259288700103	ASSY TOGGLE CLAMP (ENGINE HOOD)	4	
	260188700103	ASSY NUT PLATE (E/HOOD TOGGLE CLAMP)	4	
20	208252206301	WHEEL ARCH REAR LH BS1/2/3/4	1	
20	208252206302	WHEEL ARCH REAR RH BS1/2/3/4	1	
22	208252200103	ASSY BKT.LH FRT(REAR WHEEL ARCH MTG.)	1	FOR WHEEL ARCH PART NO 2082522
22	208252200101	ASSY BKT LH REAR COMPLETE	1	FOR WHEEL ARCH PART NO 2082522
22	208252200104	ASSY BKT.RH FRT(REAR WHEEL ARCH MTG.)	1	FOR WHEEL ARCH PART NO 2082522
22	208252200102	ASSY BKT RH REAR COMPLETE	1	FOR WHEEL ARCH PART NO 2082522
24	284152204201	CLAMP(REAR MUD GUARD MTG.)	8	
-	-	ASSY PLATE REAR WHEEL ARCH MOUNTING	16	
30	-	ASSY SPACER FRT LH -(REAR WH ARCH MTG)	1	NOT SERVICEABLE
30	-	ASSY SPACER FRT RH (REAR WH ARCH MTG)	1	NOT SERVICEABLE



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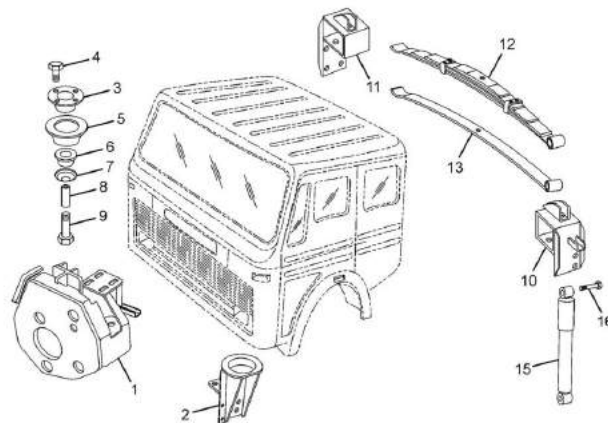
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Updated on : Thu May 5 2022 20:15:02

VC No : 20801032000R Group : (60) BODY Table : (60.89.01B-CAB MOUNTING)

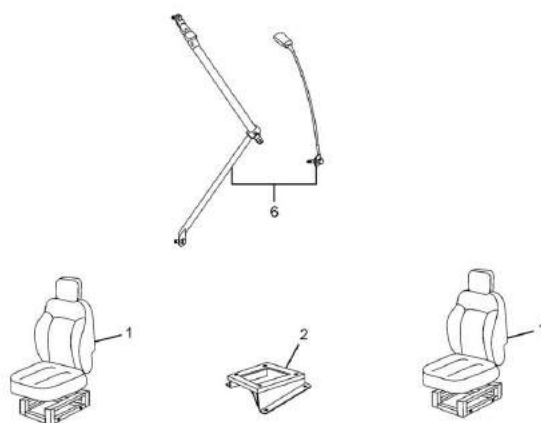
Fig.	Part No	Part Description	Qty	Remarks
	-----	CAB MOUNTING FRONT		
1	257646100132	ASSY. STG. GEAR BOX W/MTG BKT RH BS1/2/3	1	
2	257689100104	ASSY FRONT MTG BRACKET LH	1	
3	257689103702	MOUNTING CUP FRONT BS1/2/3/4	2	
4	265440306702	SCREW WITH NYLON INSERT	8	
5	257689107705	RUBBER BUFFER UPPER BS1/2/3/4	2	
6	257689107704	RUBBER BUFFER LOWER BS1/2/3/4	2	
7	257689107128	PLATE (FRONT MTG.)	2	
8	257689108602	SPACER TUBE (FRONT MTG.)	2	
9	257699100104	PIN WITH NYLON INSERT	2	
	-----	CAB MOUNTING REAR		
10	284189100103	ASSY BRACKET LH (REAR MTG.)-FOR ABS VEH	1	
11	284189100104	ASSY BRACKET RH (REAR MTG.)-FOR ABS VEH	1	
12	257689100122	ASSY SPRING (CAB MTG.REAR)	1	
13	257689107112	1ST LEAF	1	
15	257689100149	SHOCK ABSORBER CAB MTG REAR BS1/2/3/4	2	
16	257689106703	PIN (SHOCK ABSORBER)	4	



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